

# L918 SERIES



L918

-

HM

1

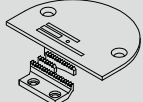
A

0

3

机种别 Model	
L918	高级型高速单针平缝车 Advanced type high speed one needle lockstitch machine.

车缝布料 Sewing Material	
L	薄布料 Light
M	中厚布料 Medium
H	厚布料 Heavy
HM	中厚至厚布料 Medium & Heavy
HH	中厚至厚布料 Medium & Heavy

送布牙 Feed Dog	
-	四条齿 4 rows of teeth 
A	三条齿 3 rows of teeth 

操作面板 Control Panel	
0	
1	

旋梭 Hook	
1	高速缝梭头 High speed hook

功能 Function				
功能码 Function	自动切线 Auto Thread Trimmer	快速倒缝 Reverse Feeding	拔线杆 Wiper	自动抬押脚 Auto Lifter
0	V	V	-	-
1	V	V	V	-
2	V	V	-	V
3	V	V	V	V

\* HM为H型体结构搭配M规格组  
HH为H型体结构搭配H规格组  
HM is H model structure comes with M gauge set.  
HH is H model structure comes with H gauge set.



# L918 CHARACTERISTICS

## THE LATEST SEWING MECHANISMS

### 最新缝制机构

- 用於中厚布料至厚布料。
- 优良的外型设计，外观流畅，采用最新的缝纫机构，实现了低张力的缝制特性，可以应对多样化的车缝物料。而达到优美的缝制品质。采用倒缝电磁阀内置於机身，降低了倒缝噪音，且易於保养，可提高机器使用耐久性。
- For medium / heavy material
- The optimum and elegant machine head were created, using the latest sewing mechanisms in order to achieve low-tension sewing. The machine flexibly responds to a wide range of materials and produces beautiful seams of steady quality. Adopts the built-in reverse feeding solenoid, noise is soft, maintenance is easy, and strengthens durability of the machine.



机型 Model	L918 - M1 - 13				
车缝布料 Sewing Material	<b>L</b> 薄布料 Light	<b>M</b> 中厚布 Medium	<b>H</b> 厚布料 Heavy	<b>HM</b> 中厚至厚布料 Medium & Heavy	<b>HH</b> 中厚至厚布料 Medium & Heavy
缝距 Stitch Length (max)	0-4mm	0-5mm	0-6mm	0-6mm	0-6mm
车缝速度 R.P.M.	4000	4500-5000	3500-4000	3500-4000	3500-4000
针棒行程 Needle Bar Stroke	29mm	30.7mm	35mm	35mm	35mm
针 Needle	DAX1 #9~#10	DBX1 #11~#14	DBX1 #20~#23	DBX1 #11~#14	DBX1 #20~#23
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升 10-13mm / Knee Lift 10-13mm				
梭头 Hook	1. 高速梭头 / High speed hook				

功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
<b>10</b>	V	V	-	-	L-900
<b>11</b>	V	V	V	-	
<b>12</b>	V	V	-	V	
<b>13</b>	V	V	V	V	