
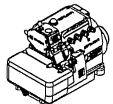

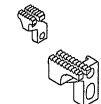











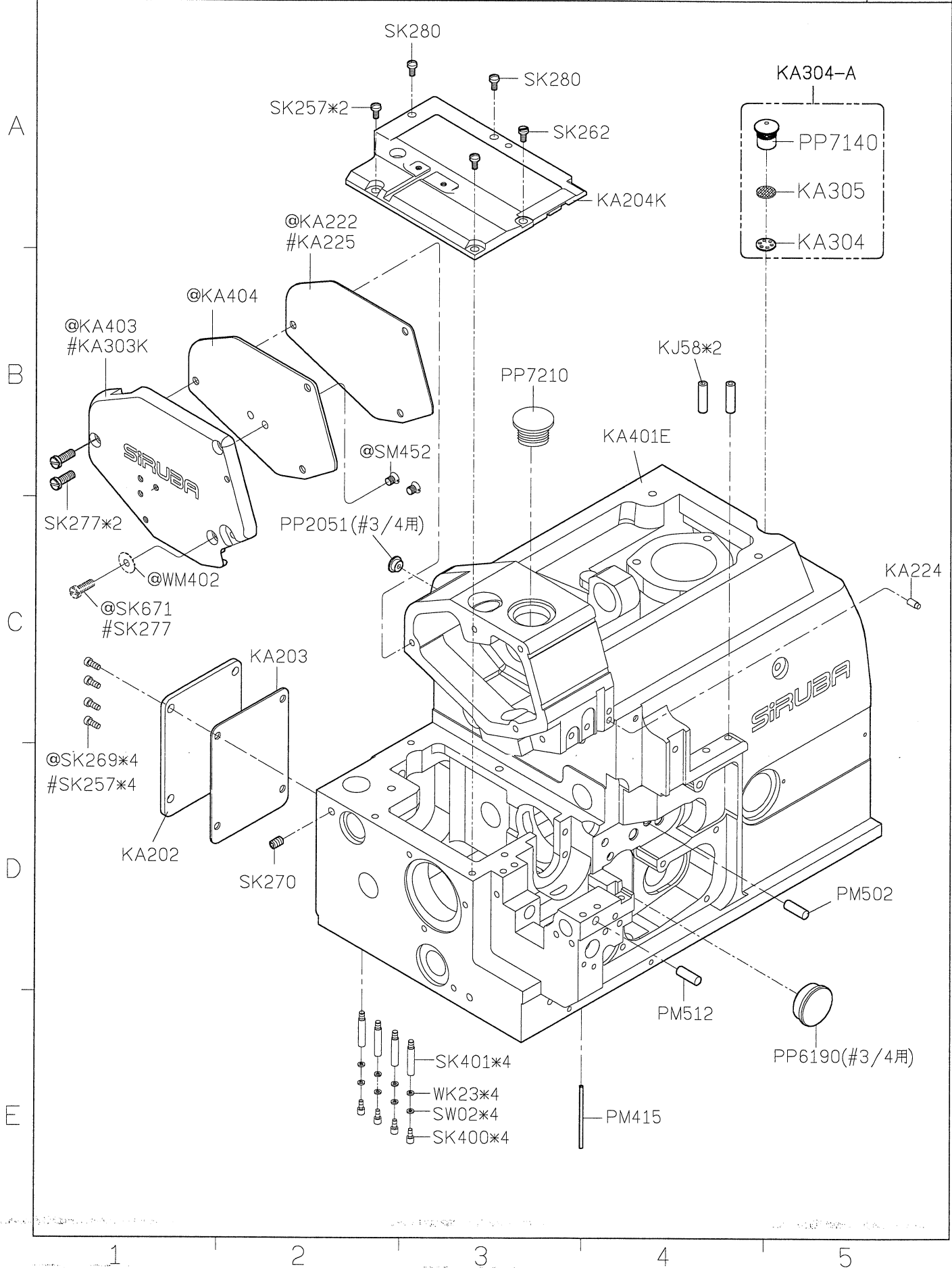


SIRUBA GAGE PARTS LIST		Series						Remark								Page	Date
		988Qe														1 / 2	2017/07/21
																	
機 型 Model		針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鉗 Needle Clamp	束環 Collar	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Knife Holder	針 Needle		
988Qe-3T	503M2-04	E222	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504F1-04	E206	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9	
	504F1-15	E233K	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9	
	504F2-02/GAL-Q	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9	
	504M1-15	E207	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9	
	504M2-04	E222	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504M2-04/TR	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504M3-05/PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#18	
	504M5-04/BK	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11	
	504M5-04/BK-1	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	BK239	DCX27#11	
	505F1-04	E206	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9	
988Qe-4T	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ247	KF215-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ247	KF215-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#14*2	
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514H4-24/GA	E229	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514H4-24/GAP	E229	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M2-24	E229	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M2-24/TG	E229	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M2-25	E208	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M2-28	E230	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#11*2	
	514M4-23	E209	D210K	D207	H204K	P201-2A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M5-23/BK	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2	
	514M5-23/BK-1	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	BK239	DCX27#11*2	
	514M5-23/BKS	E210Q	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	BK309	DCX27#11*2	
	514M7-24	E226	D212	D207	H210	P201-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2	



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KA	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2018/3/16



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KB	#: Use for 700Qe/988Qe	1/1
	700Qe/988Qe			Date
				2017/4/17

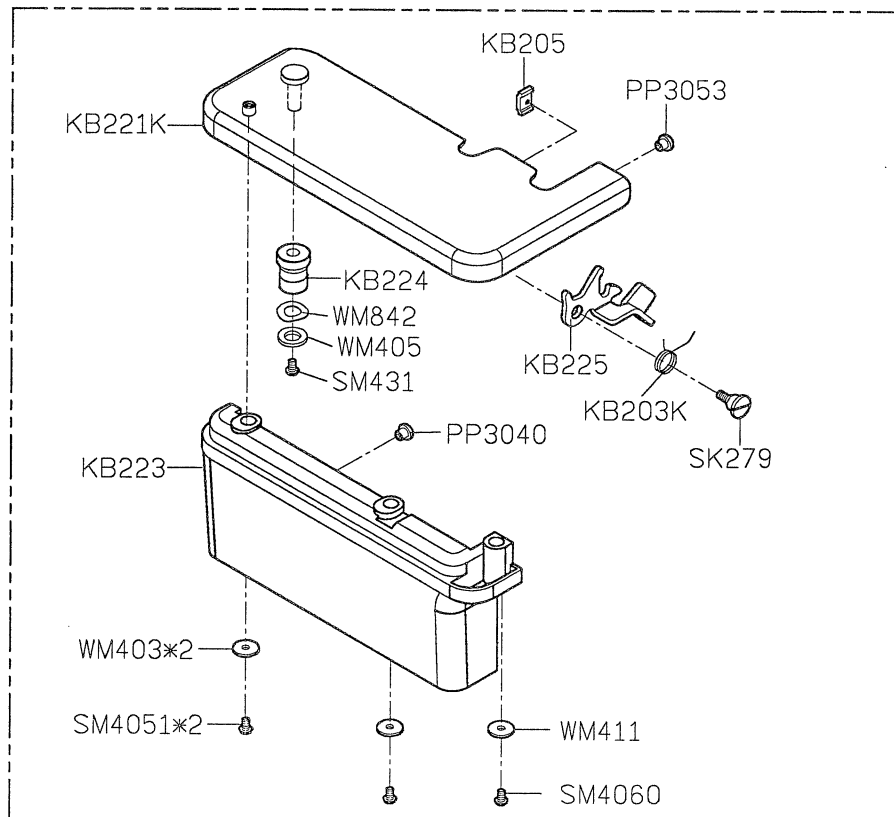
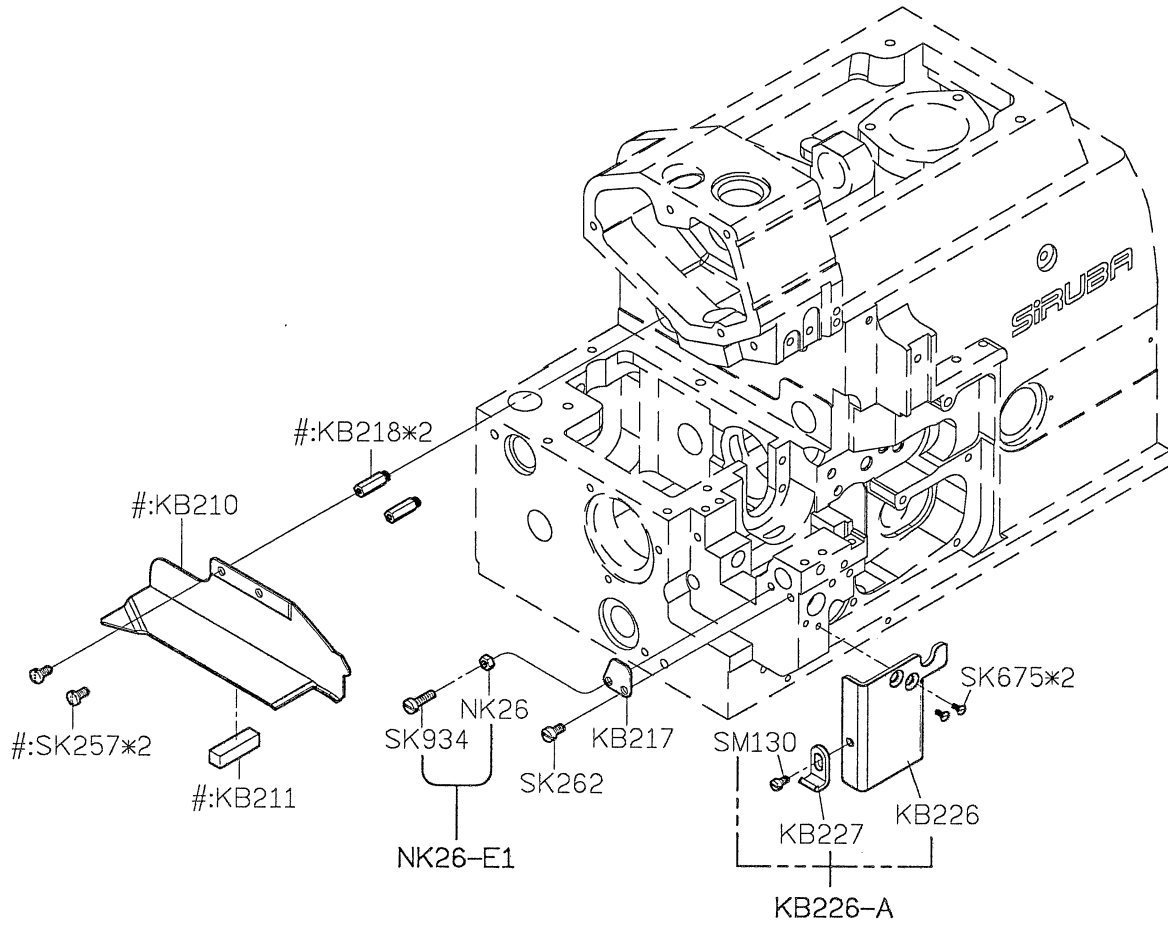
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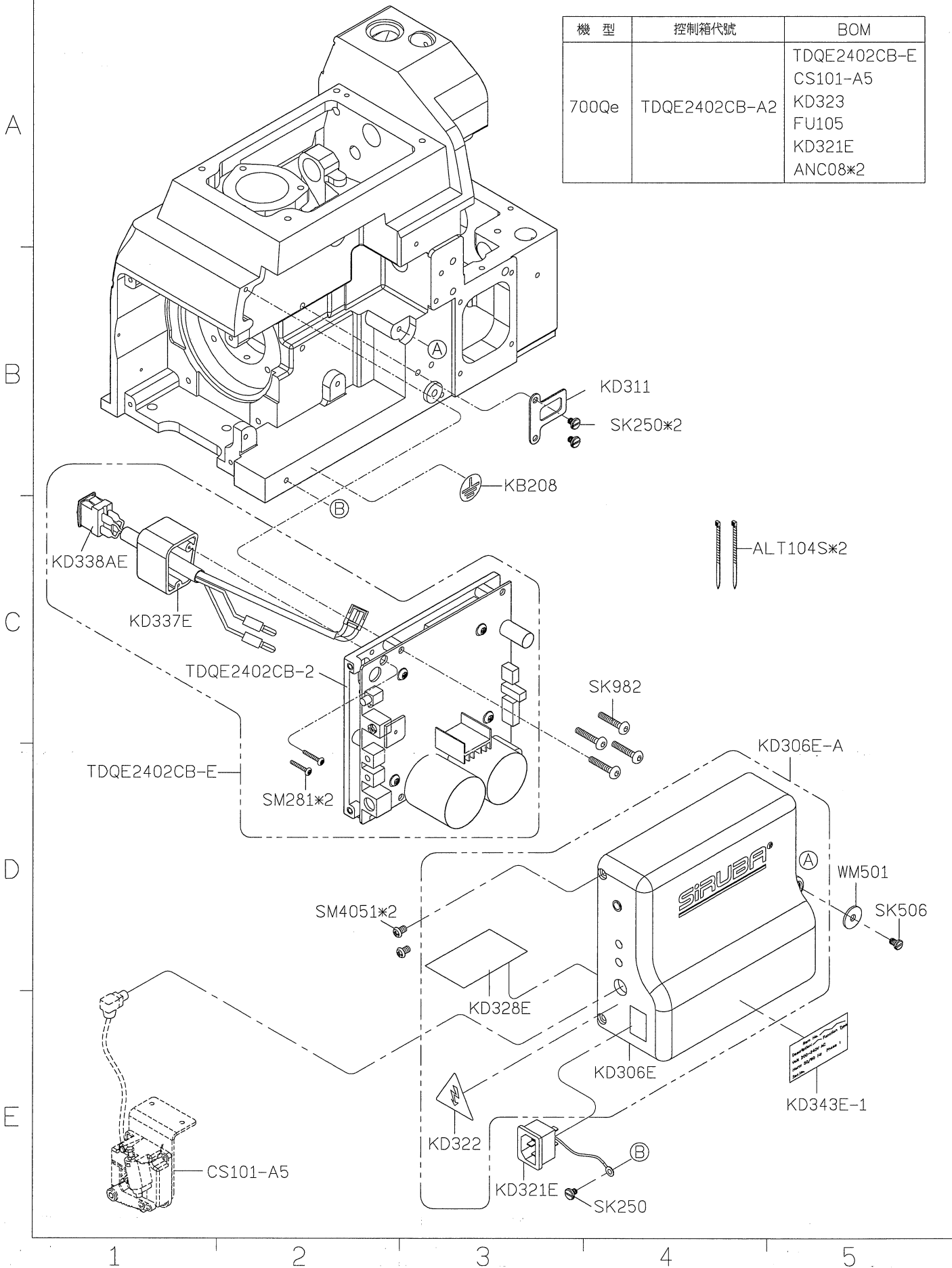
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Qe/988Qe	KD		4/5
				Date
				2018/11/22



<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	<b>700QD/988QD</b> <b>700Qe/988Qe</b>	<b>KD</b>	<b>#: Use for 700Qe/988Qe</b>	<b>5/5</b>
				Date
				<b>2014/02/05</b>

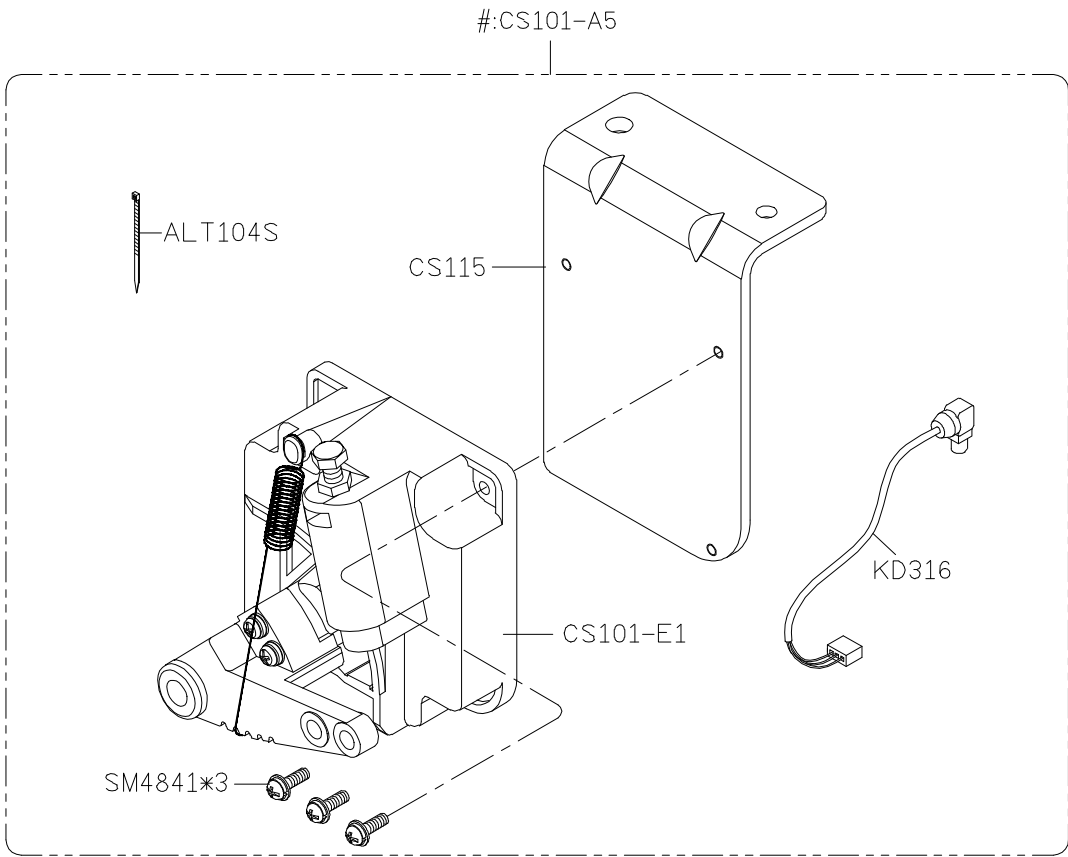
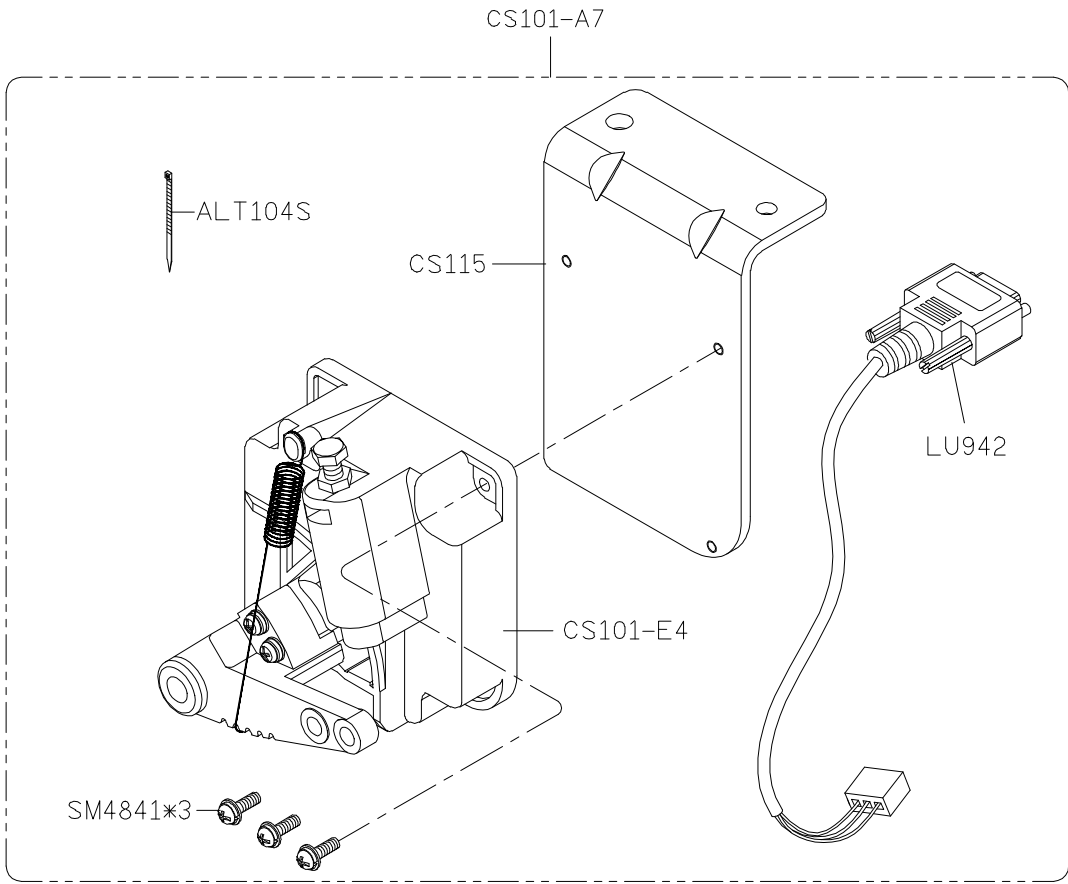
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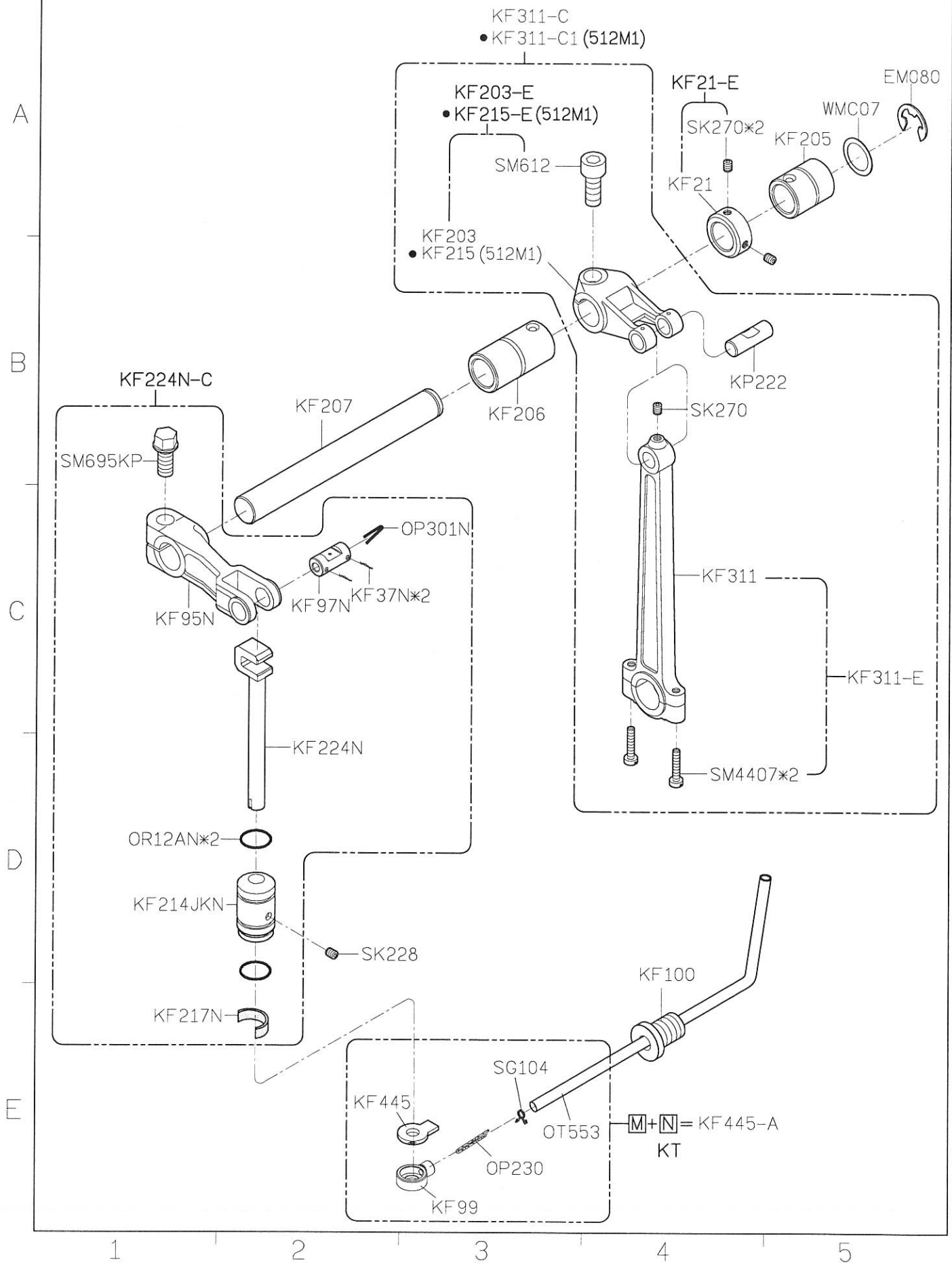
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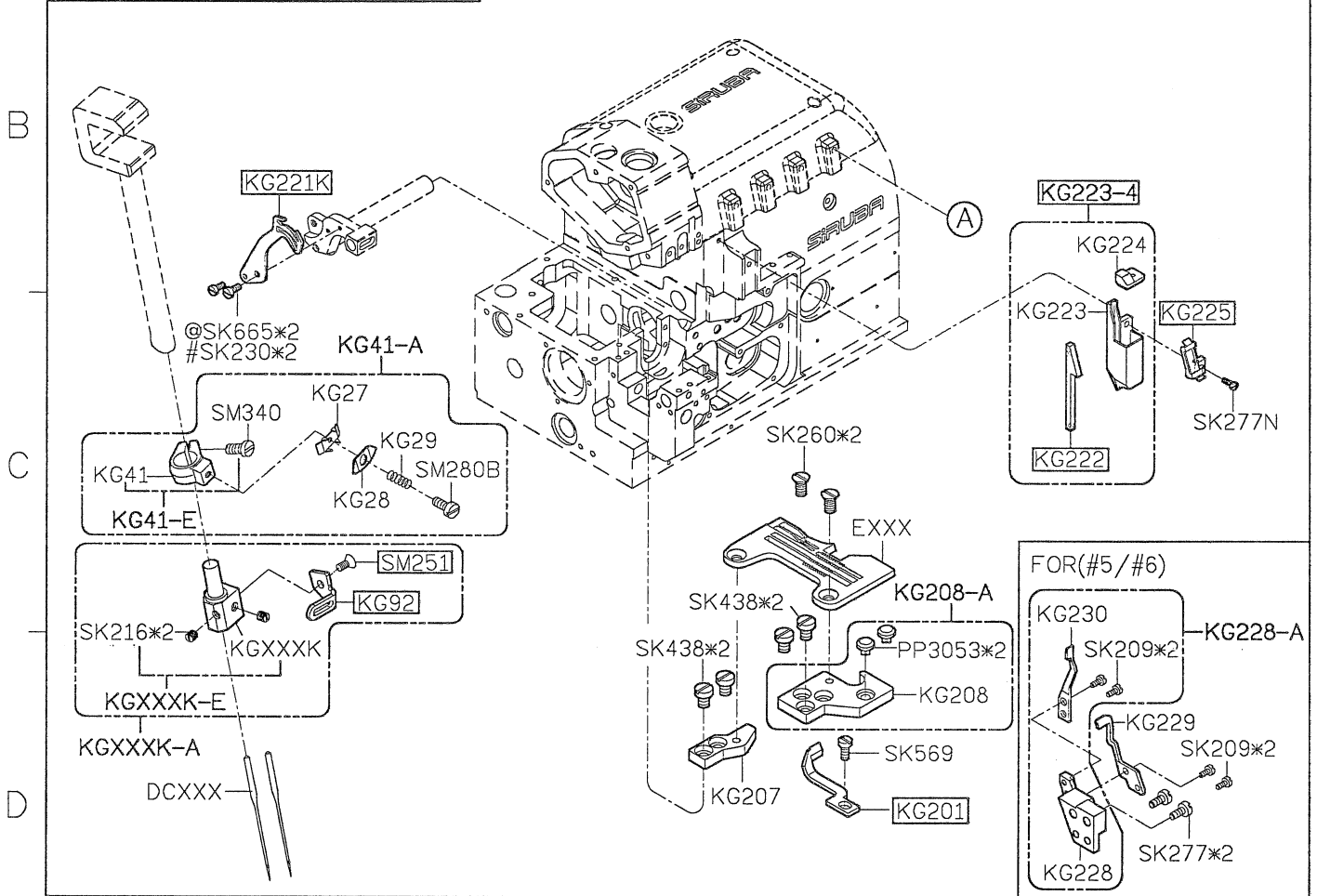


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KF		1/1
	700Qe/988Qe			Date
				2021/04/16



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass Remark	Page
	700QD/988QD	KG	@: Use for 700QD/988QD	1/1
	700Qe/988Qe		#: Use for 700Qe/988Qe	Date
				2017/4/17

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
A	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG267	KG267		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK437	SK437		
	SM251	SM251	SM250	SM250		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	FOR(#6)
F	G	H
E		

<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KJ		1/1
	700Qe/988Qe			Date
				2022/06/27

MODEL	#3/#5	#4/#6	#4 M7/M8/M2-28
PARTS NO	KJ247L-E	KJ246L-E	KJ248L-E
	KJ206	KJ203	KJ203
	KJ206-E	KJ203-E	KJ203-E
	KJ206-C	KJ203-C	KJ203-C
	KJ236N	KJ208N	KJ228N
	KJ236N-C1	KJ208N-C1	KJ228N-C1
	KJ219		KJ238

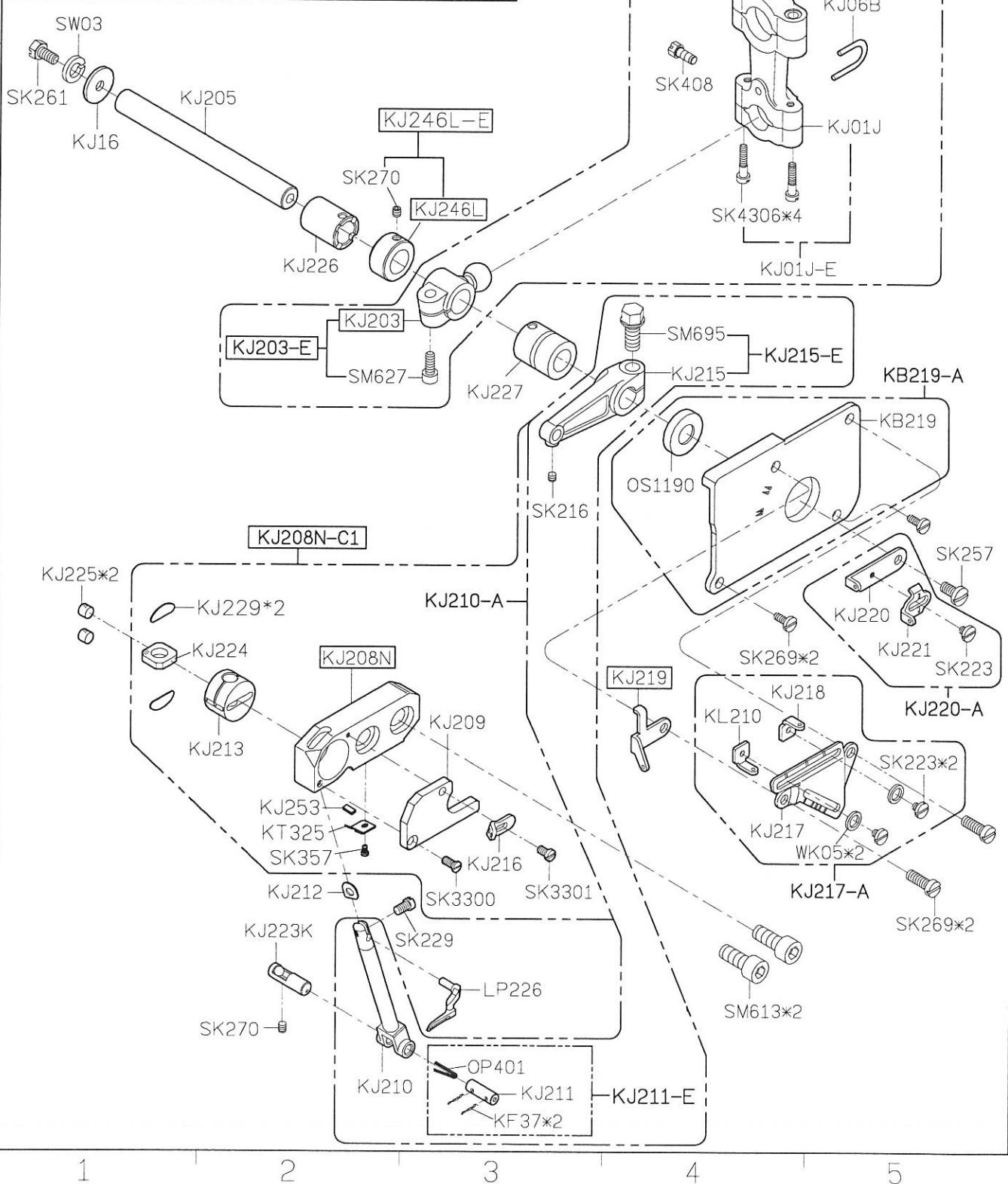
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**SIRUBA**

**PARTS LIST**

Series

700QD/988QD

700Qe/988Qe

Parts Group

**KL**

Subclass / Remark

Page

1/1

Date

2017/7/20

MODEL	#3/#4	#5/#6	M7
PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
		SK270	
	KL205-E	KL209-E	
	KL205-C	KL209-C	

KL KL KM

[P]+[R]+[S]=KL209-C

KL KL

[P]+[Q]=KL205-C

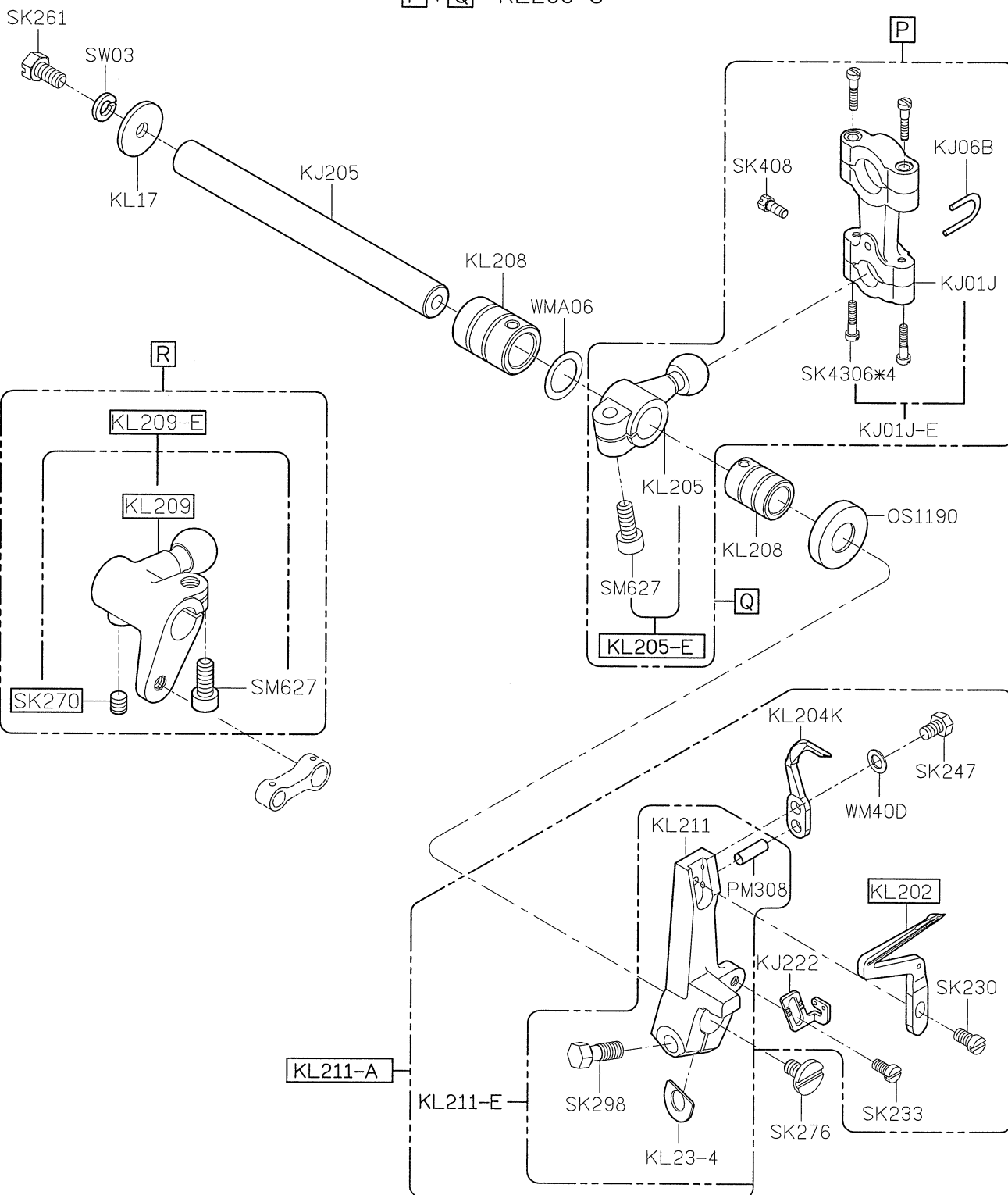
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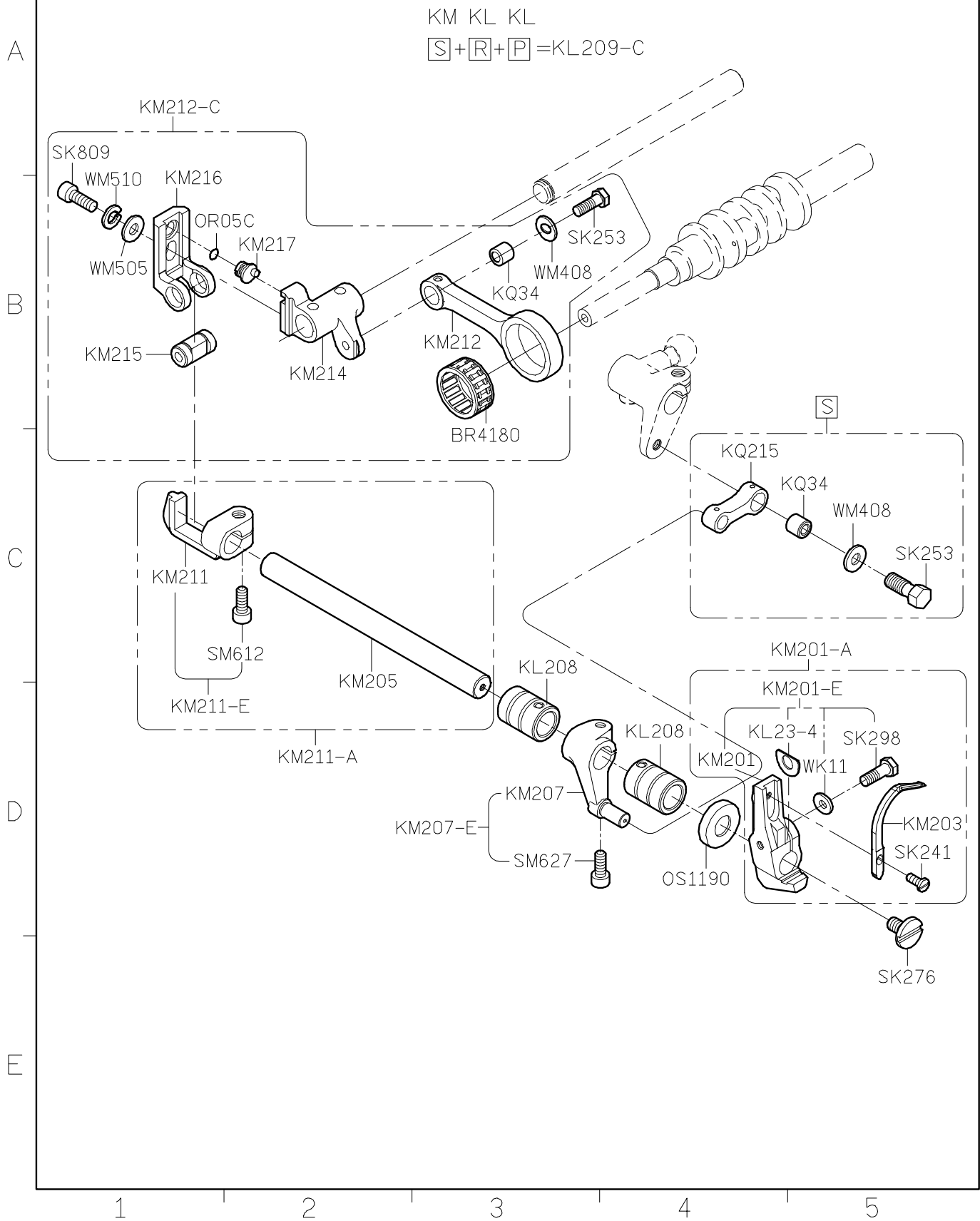
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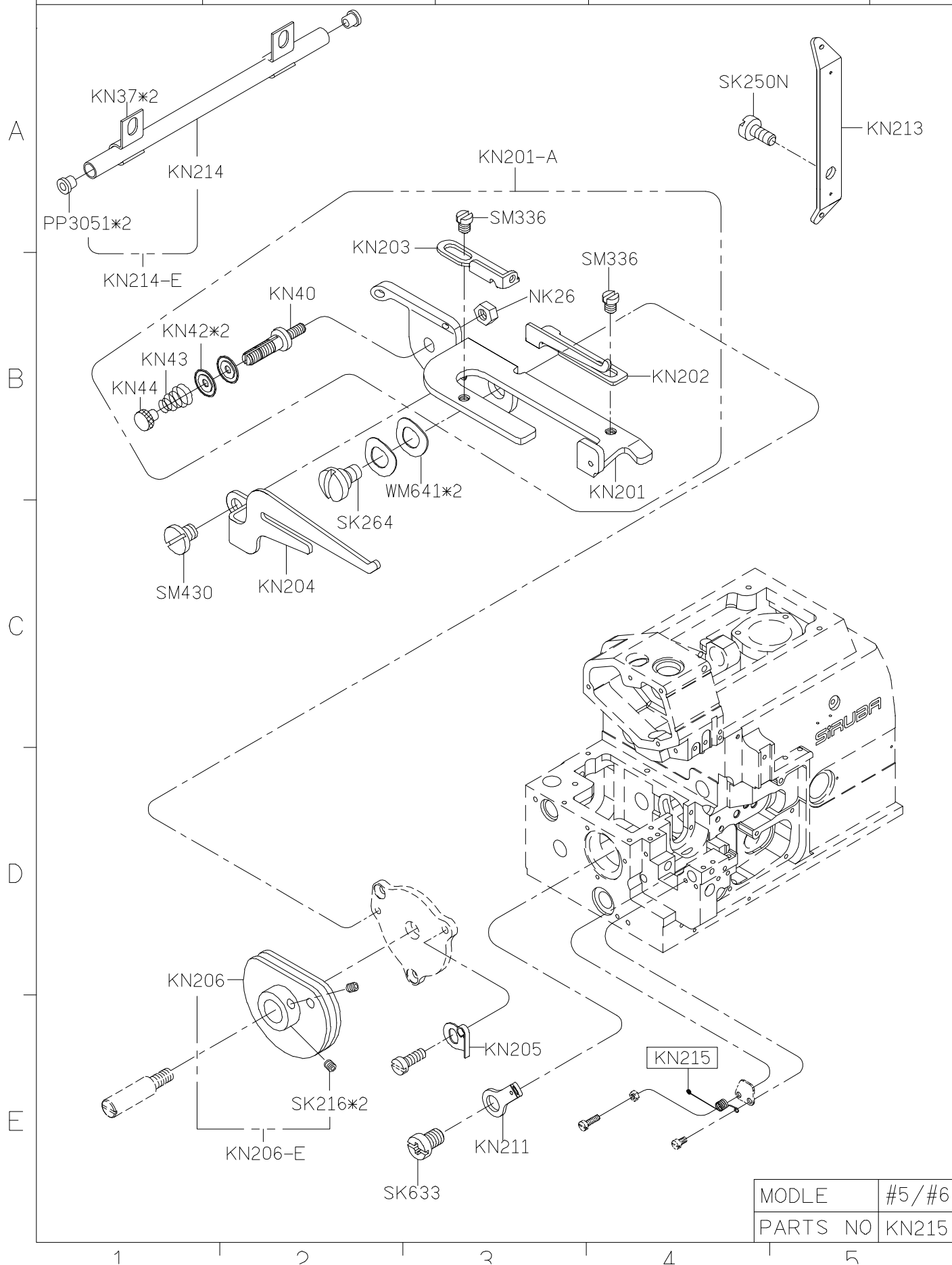
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KM		1/1
	700Qe/988Qe			Date
				2019/08/06

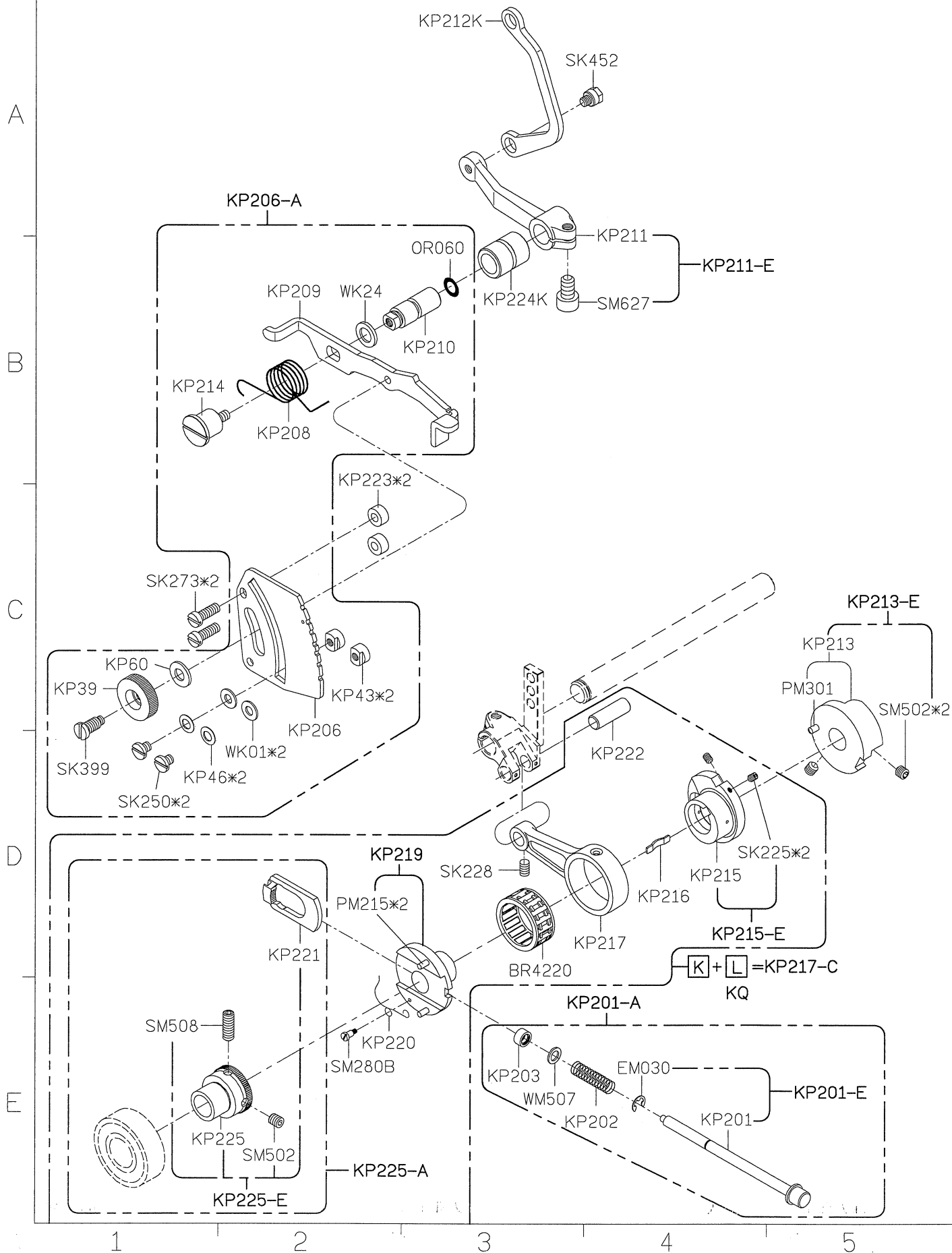


<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	<b>KN</b>		1/1
	700Qe/988Qe			Date
				2014/04/25



MODLE	#5/#6
PARTS NO	KN215

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KP		1/1
	700Qe/988Qe			Date
				2018/11/22







SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KR		1/1
	700Qe/988Qe			Date
				2017/9/20

MODEL	#3/#4	#5/#6
PARTS NO	KR202	KR218
	KR202-E	KR218-E
	KR206	KR221
	KR206-A	KR221-A
	KR209	KR219
	KR209-A	KR219-A

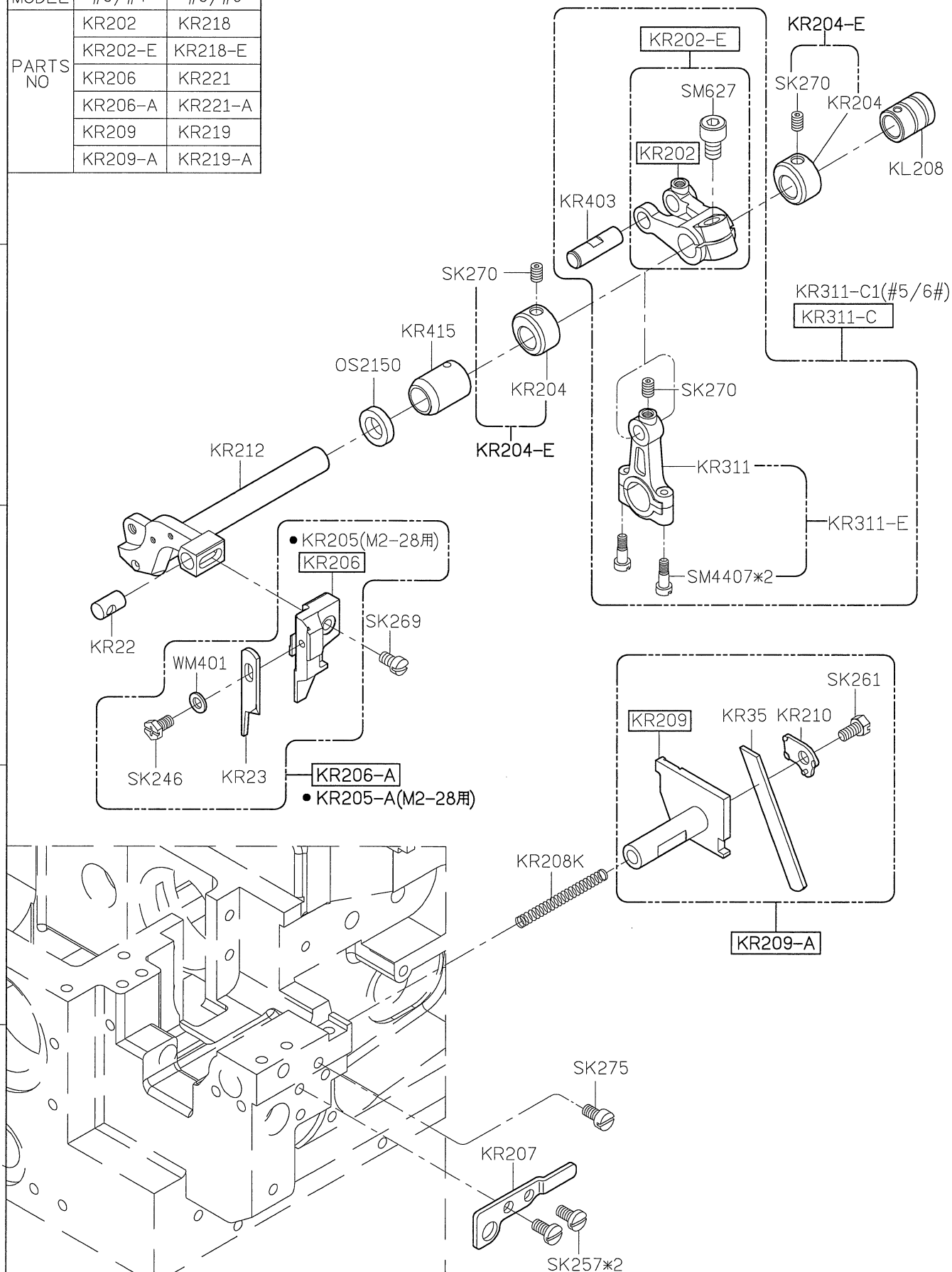
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**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KS**

Subclass / Remark

@: Use for 700QD/988QD

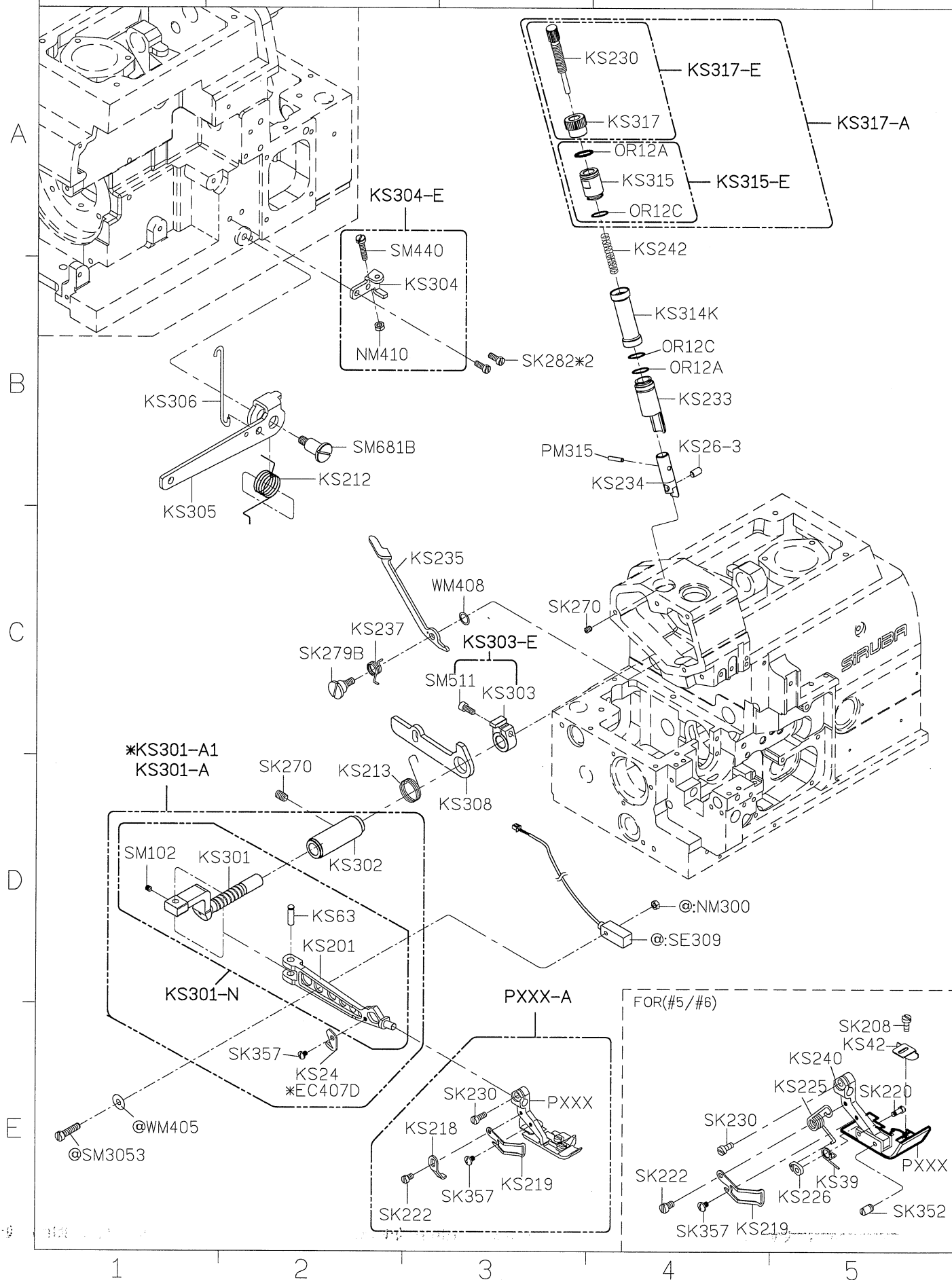
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Page

1/1

Date

2018/9/12



**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

KT

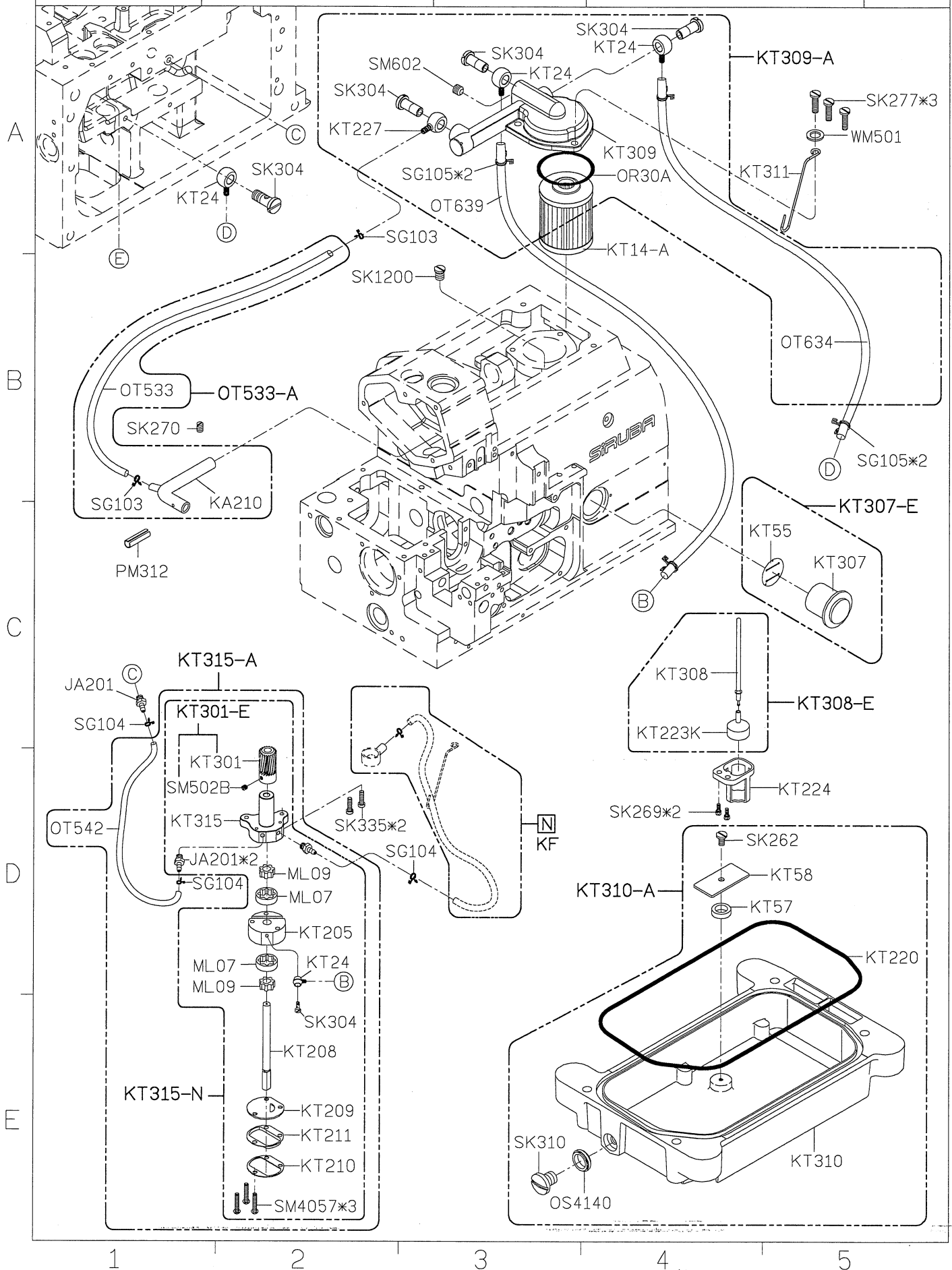
Subclass / Remark

Page

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Date

2018/9/13



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KU		1/1
	700Qe/988Qe			Date
				2017/07/11

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

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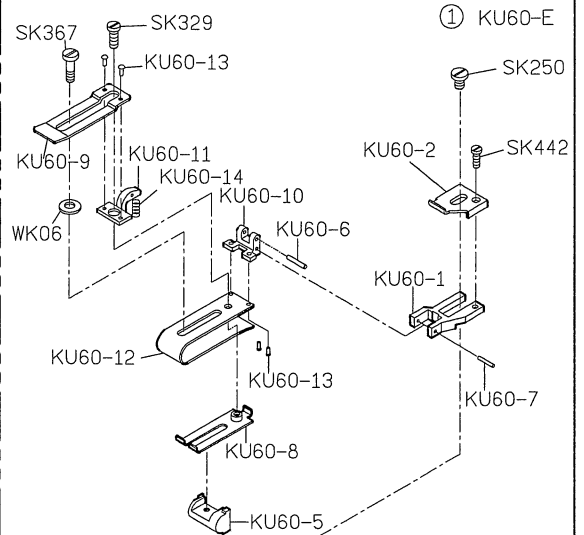
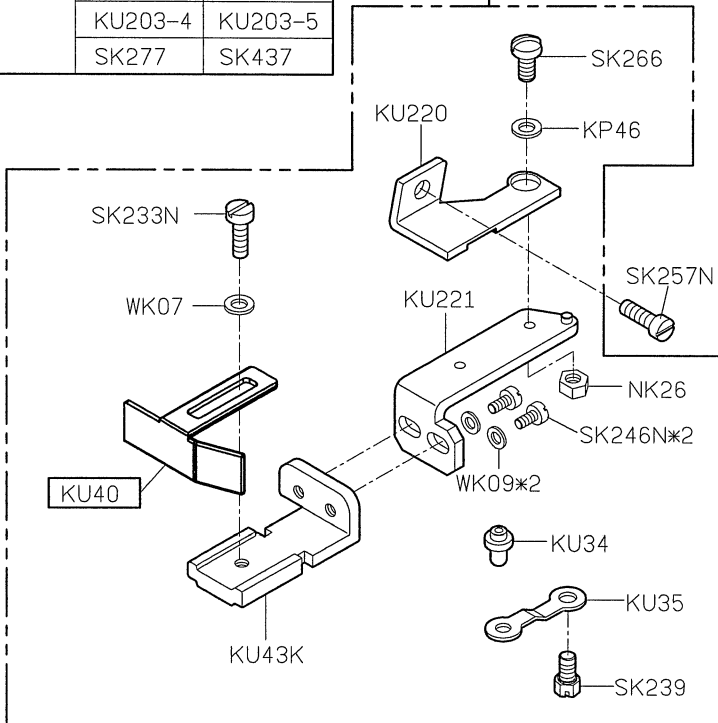
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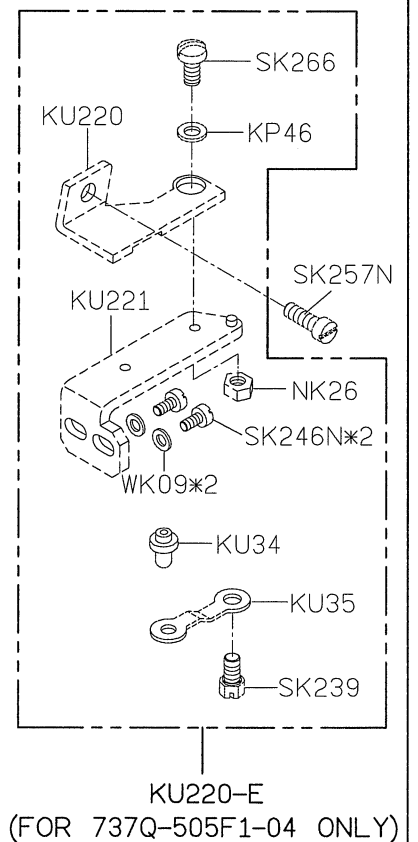
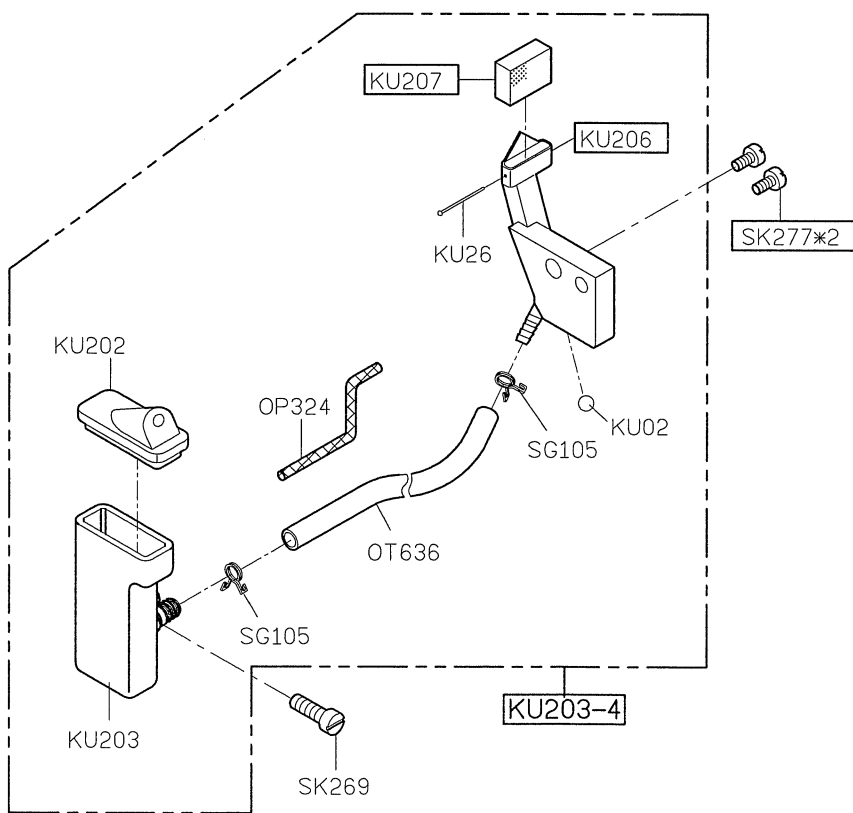
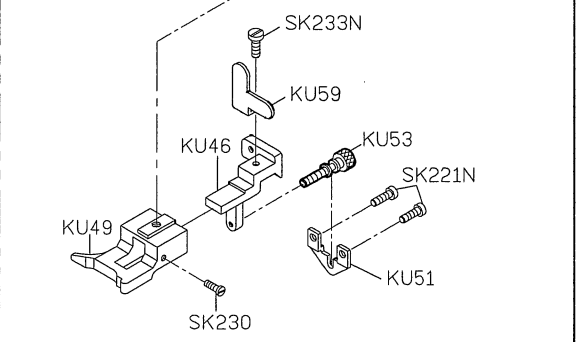
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KU60-A  
(FOR 737Q-505F1-04 ONLY)

KU220-4



② KU49-E



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<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	<b>KW</b>		1/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-3

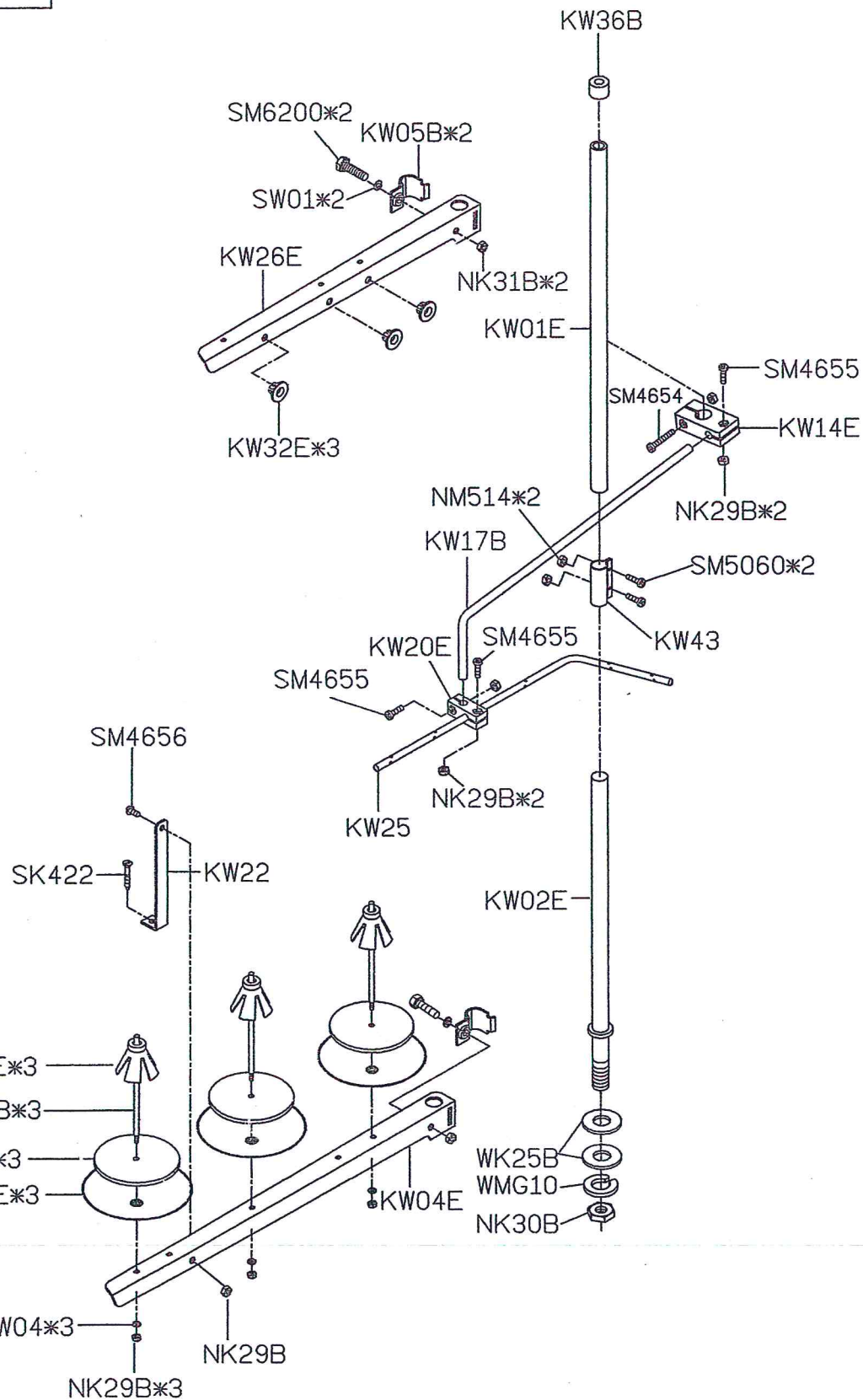
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-4

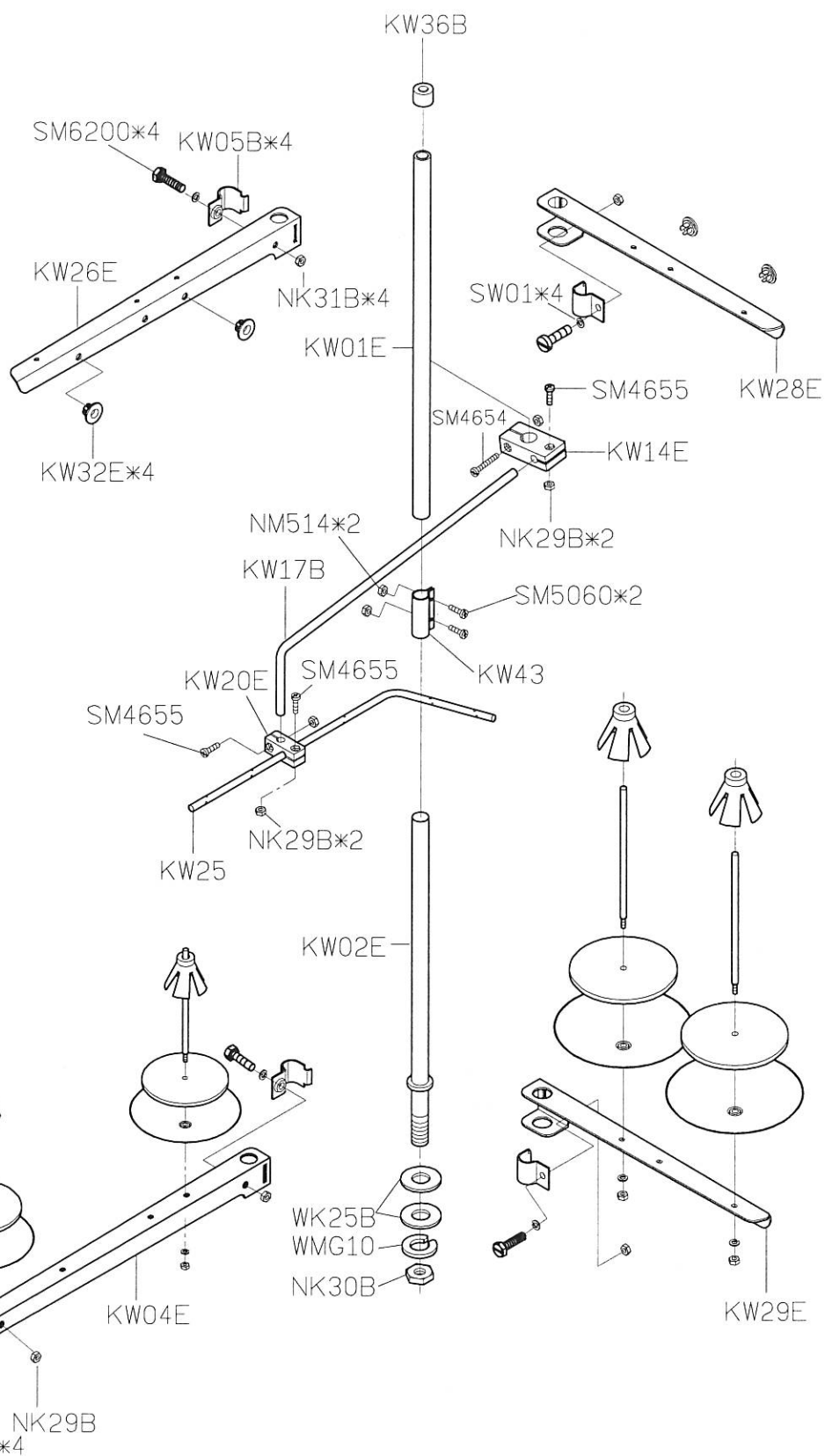
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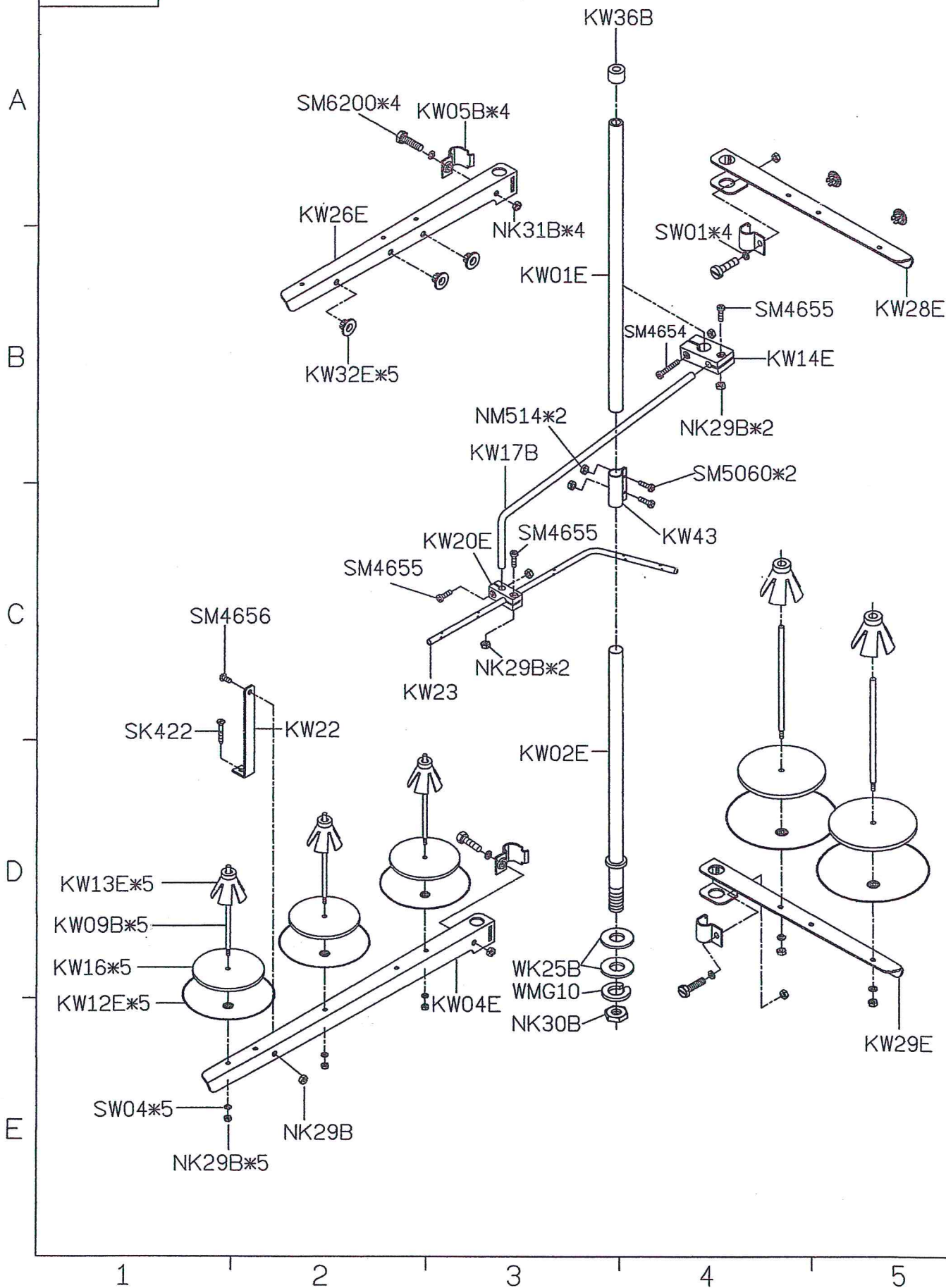
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		3/4
	Overlock			Date
	含MO6800系列			2022/07/11

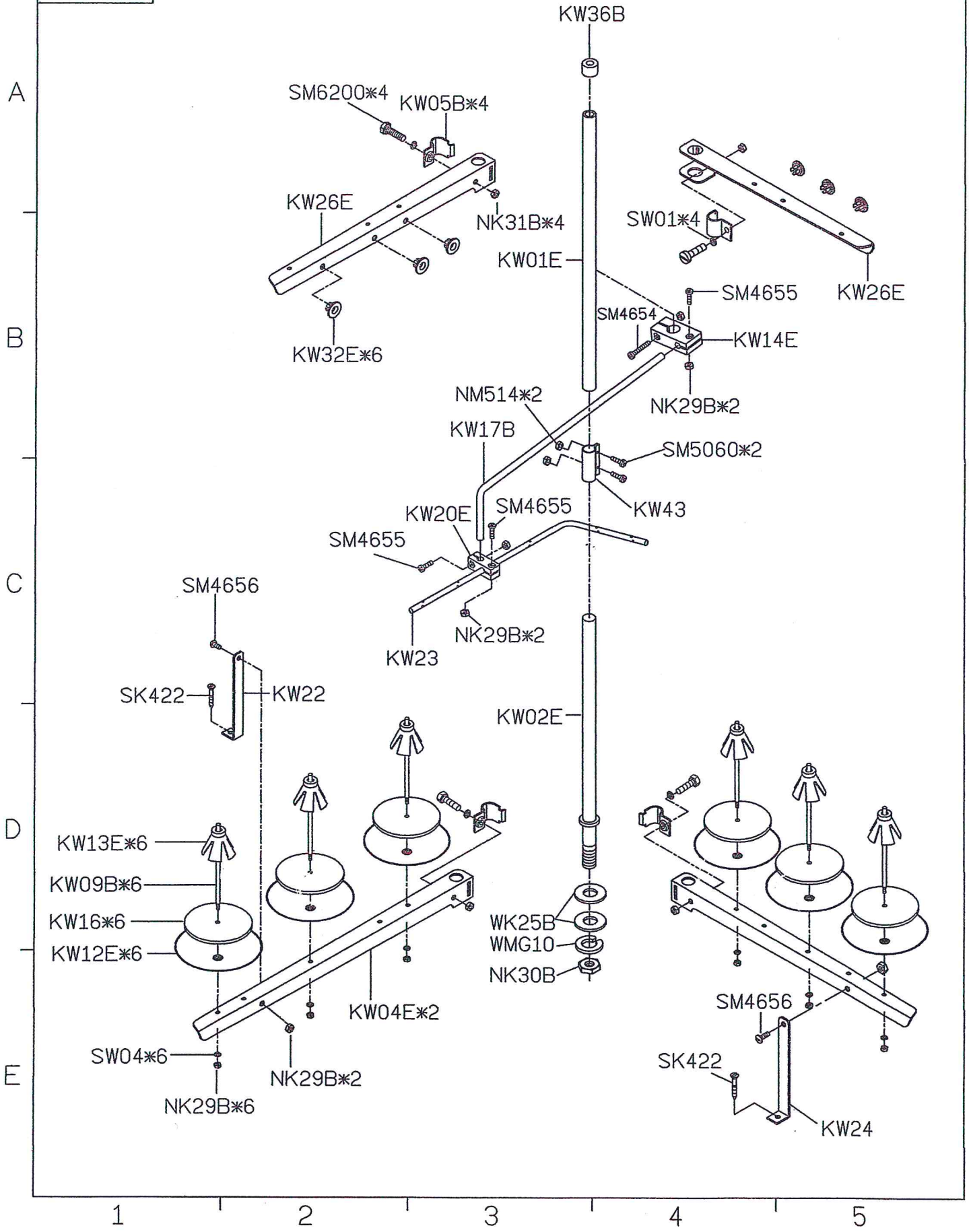
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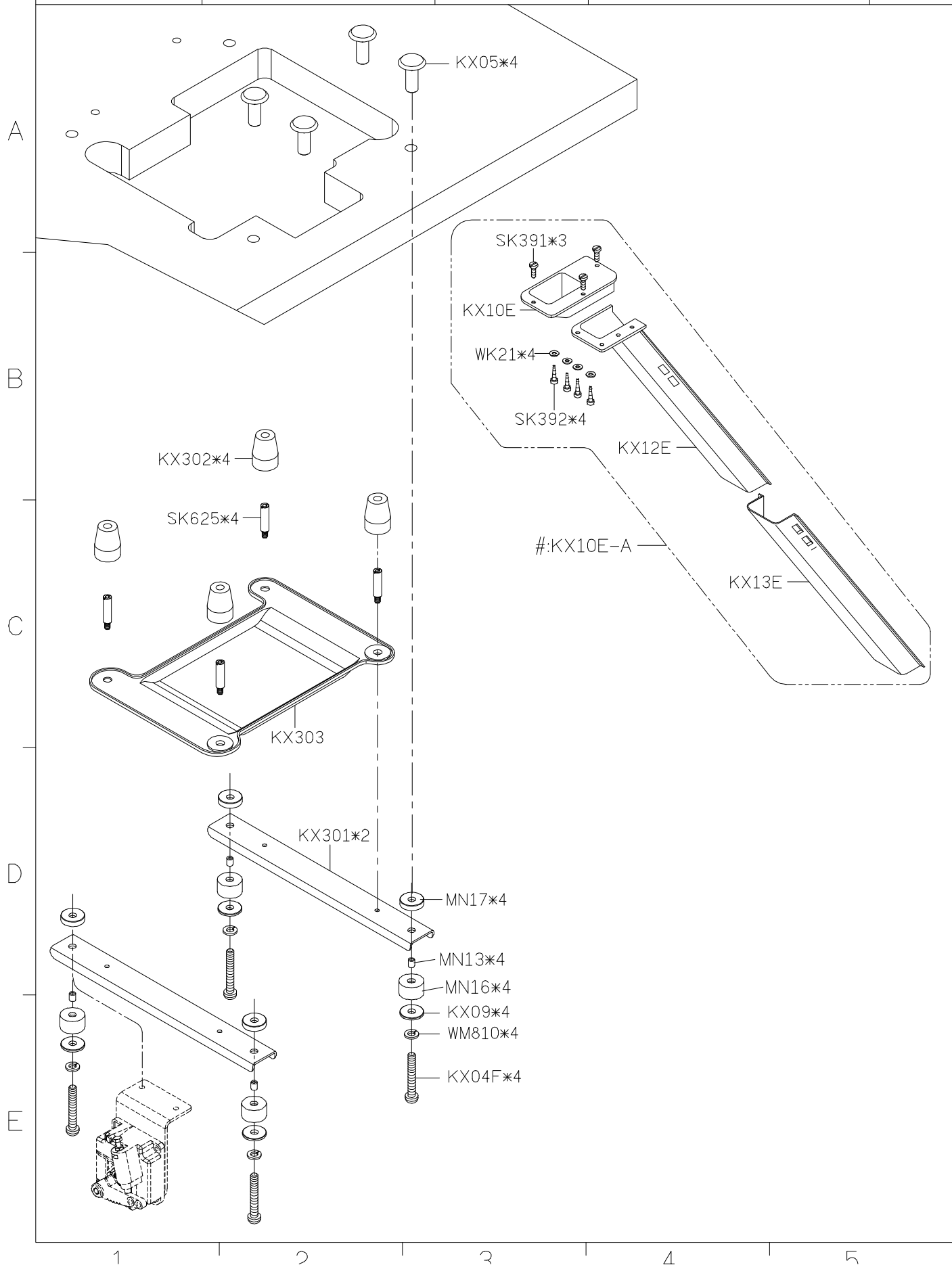
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		4/4
	Overlock			Date
	含MO6800系列			2022/07/11


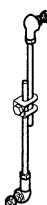

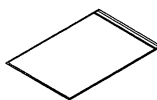






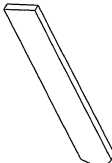

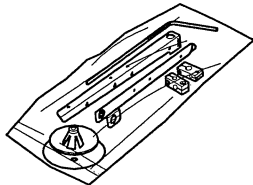
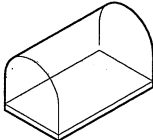
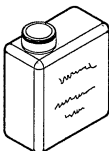


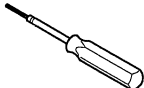

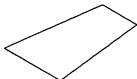
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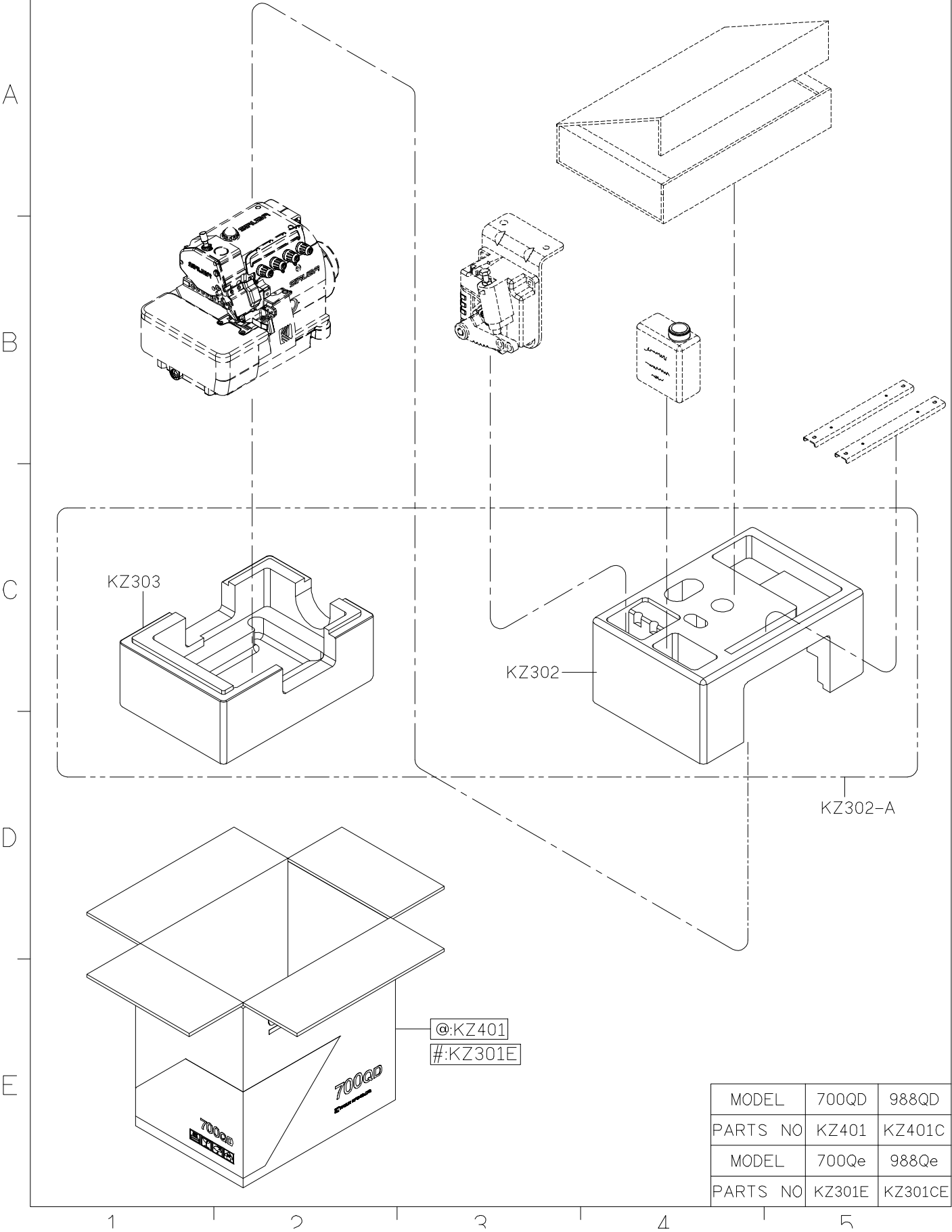


<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				<b>2014/07/15</b>



SIRUBA  PARTS LIST	Series	Parts Group	Subclass / Remark	Page	
	700QD/988QD 700Qe/988Qe	KY	@: Use for 700QD/988QD	1/1	
				Date	
				2018/11/22	
ANC08*2 固定架	BS508-A 固定架	DCX27#9/11/14*5 車針	KY201JK 工具袋	KZ03 乾燥劑	KY231 開口板手
					
FU105 保險絲	LY33 一字起子	LY35 一字起子			
					
SK216 螺絲	KR35 下刀片	KT14-A 濾油器			
					
KW40E-3/-4/-5/-6 線架		KY01-1 防塵罩			
					
KY02F-A 油罐	KY03 油壺	KY04 漏斗			
					
KY14 內六角螺絲起子	KY18 鑷子	KY30 針板紙			
					

<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	<b>700QD/988QD</b> <b>700Qe/988Qe</b>	<b>KZ</b>	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	<b>1/1</b>
				<b>Date</b>
				<b>2014/04/25</b>



**SIRUBA**

TABLE  
CUT - OUT

Series

**700Q/700QD/700Qe  
988Q/988QD/988Qe**

Item Code

**700Q-T**

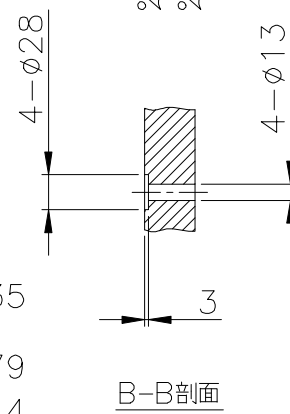
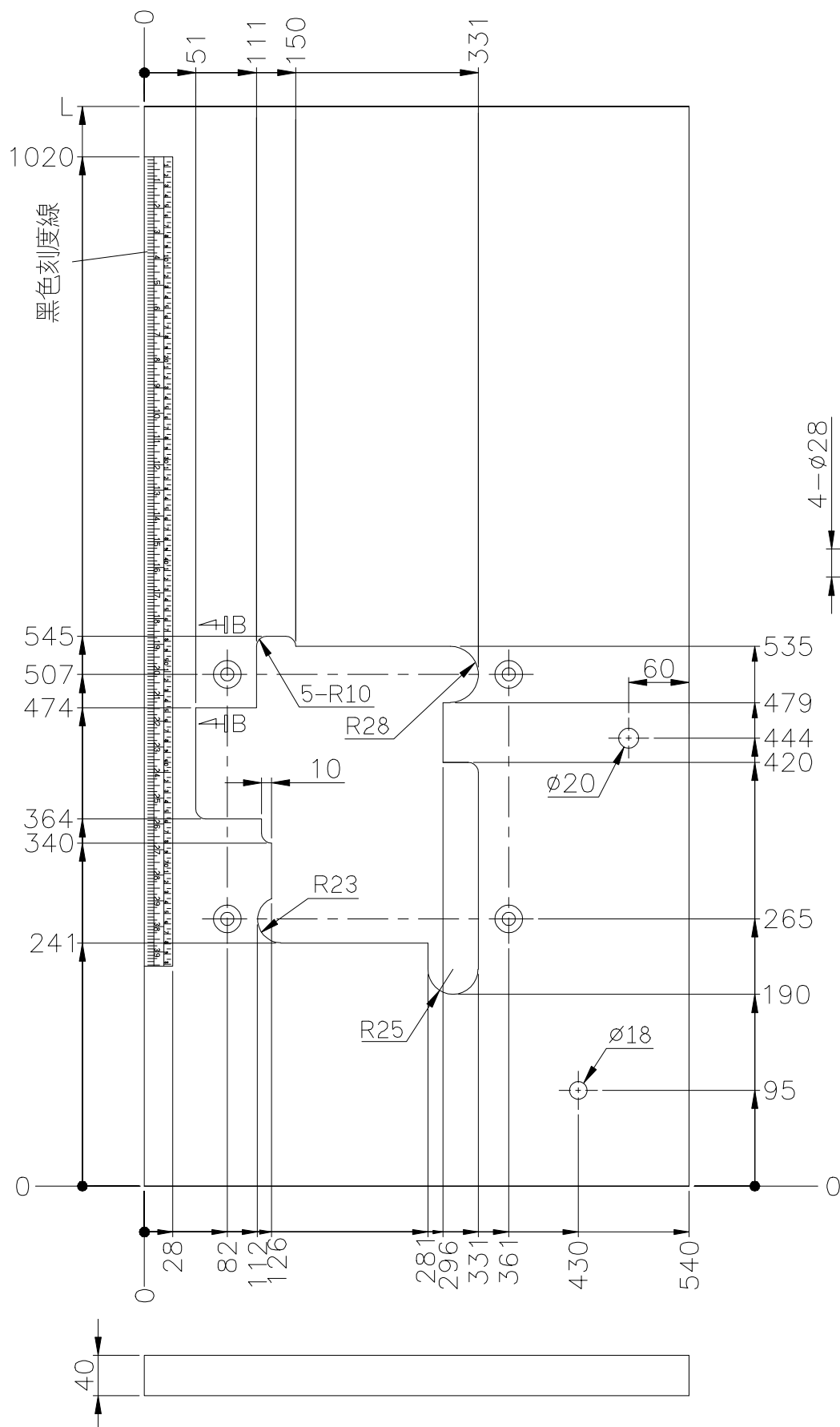
Subclass Remark

Mounting

Mon-submerged

Date

**2015/02/02**

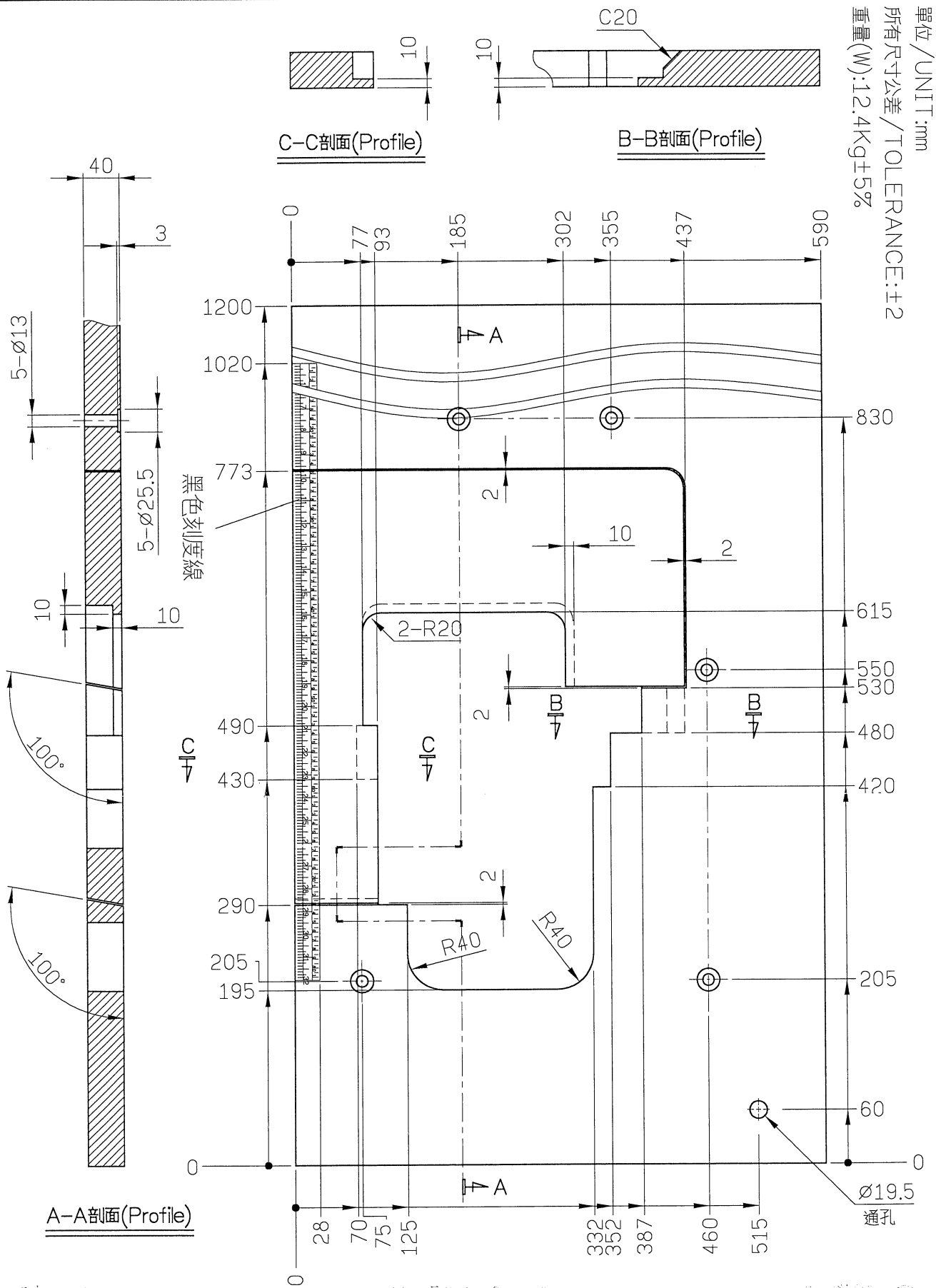


所有尺寸公差/公差角每所  
長度(L):1070/重量(W):1.3Kg±5%  
長度(L):1200/重量(W):1.2.3Kg±5%  
單位/UNIT:mm  
TOLERANCE:±2

**SIRUBA**

TABLE  
CUT - OUT

Series	Item Code	Subclass Remark	Mounting
700Q/QD/988Q/QD 700Qe/988Qe	700Q-T1	<ul style="list-style-type: none"> <li>For All 700Q/QD/Qe series excluding BK, BKS models</li> <li>Used with TB301Q</li> </ul>	Fully-submerged
			Date
			2018/01/25



<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Q/QD/988Q/QD 700Qe/988Qe	TB-Q1		1/1
				Date
				2014/04/25

