

## FEATURES | 產品特點

### Sewing type: 4 thread Overlock

車縫樣式: 四線拷克



### SIRUBA roller system rotates bi-direction to ensure a smooth garment feeding.

特殊穩布結構  
能夠正轉、反轉  
確保送布順暢，車縫穩定



### Tension controlled by puller and driven by stepper motor for suitable sewing circumference.

採用步進馬達滑台控制  
車縫周長，可依車縫尺寸  
進行車縫周長設定



### Instinct Operation With Touch Screen

直覺式觸控操作面板



## SPECIFICATION | 產品規格

型號 Model	<b>ASK-EBS100</b>	
搭配縫紉機機頭 Machine Head	SIRUBA Overlock 747KST-514M3-24/VT (Small cylinder bed & Top feeding with vertical trimmer)	
車縫速度 Sewing Speed	4000 SPM (最高 Max)	
使用針型 Needle Type	DC×27 #11	
車縫布料 Fabric Type	彈性棉布 & 尼龍布 Lycra, Nylon	
鬆緊帶寬度 Elastic Width	20 ~ 55 mm	
撐開周長範圍 Perimeter Range	840 mm ~ 1450 mm	
氣體消耗量 Air Consumption	150 L/min	
氣壓 Air Pressure	0.6 Mpa	
電源電壓 Power Supply	Single Phase 1 Φ AC200~240V 50/60Hz	
消費電力 Power Consumption	750 W (Max)	
機器尺寸 Machine Dimensions	(W)1400×(D)800×(H)1700mm (With table and thread stand 含桌板、線架)	
生產效率 Production Capacity	視生產參數設定而定: 總針數: 425針 縫距: 2.8~3mm 車縫速度: 4000 SPM 車縫時間: 4.25秒/件 產速: 15秒/件 (周長 61cm)	
	Output may vary by parameter setting: Stitch number: 425 stitches Stitch length: 2.8~3mm Sewing speed: 4000 SPM Sewing time: 4.25 sec/piece Output: 15 sec/piece (Perimeter 61cm)	



**高林股份有限公司**  
**KAULIN MFG. CO., LTD.**

由於對產品的改良及更新，本產品型錄之產品規格及外觀的修改恕不事先通知！

The specification and appearances of the equipment described in this catalogue are subject to change without previous notice.



# ASK-EBS100

銀箭牌

Automatic Overlock Wasitbanding Machine

褲頭鬆緊帶自動上腰機



**SIRUBA**  
AUTOMATIC SYSTEM

