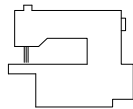
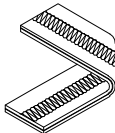
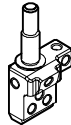
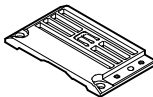
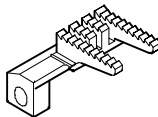

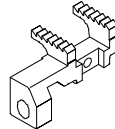
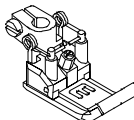



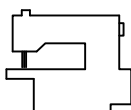
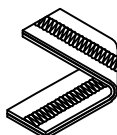
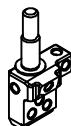
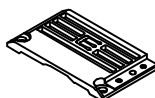
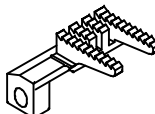

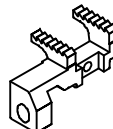
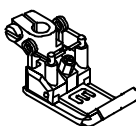



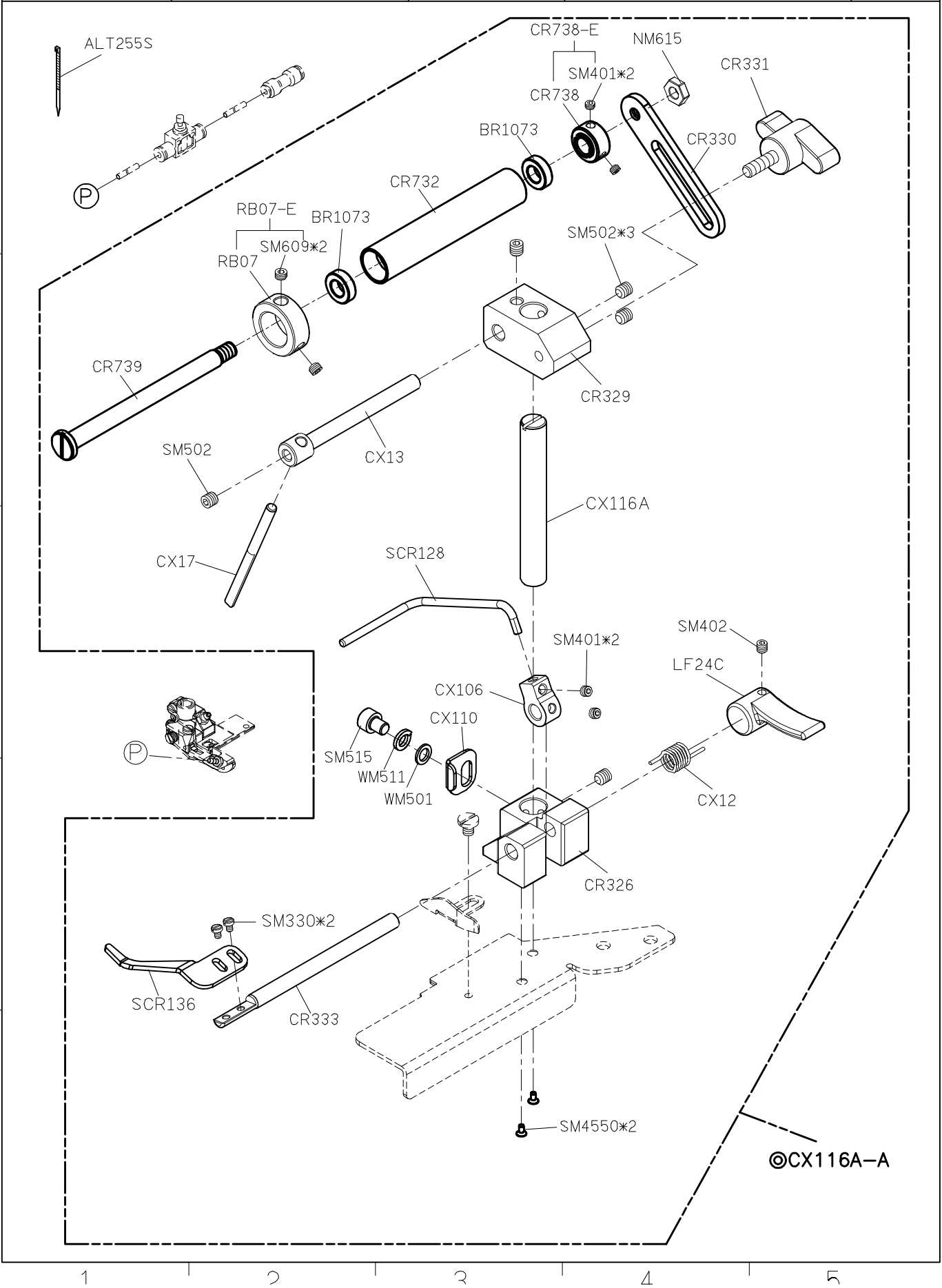


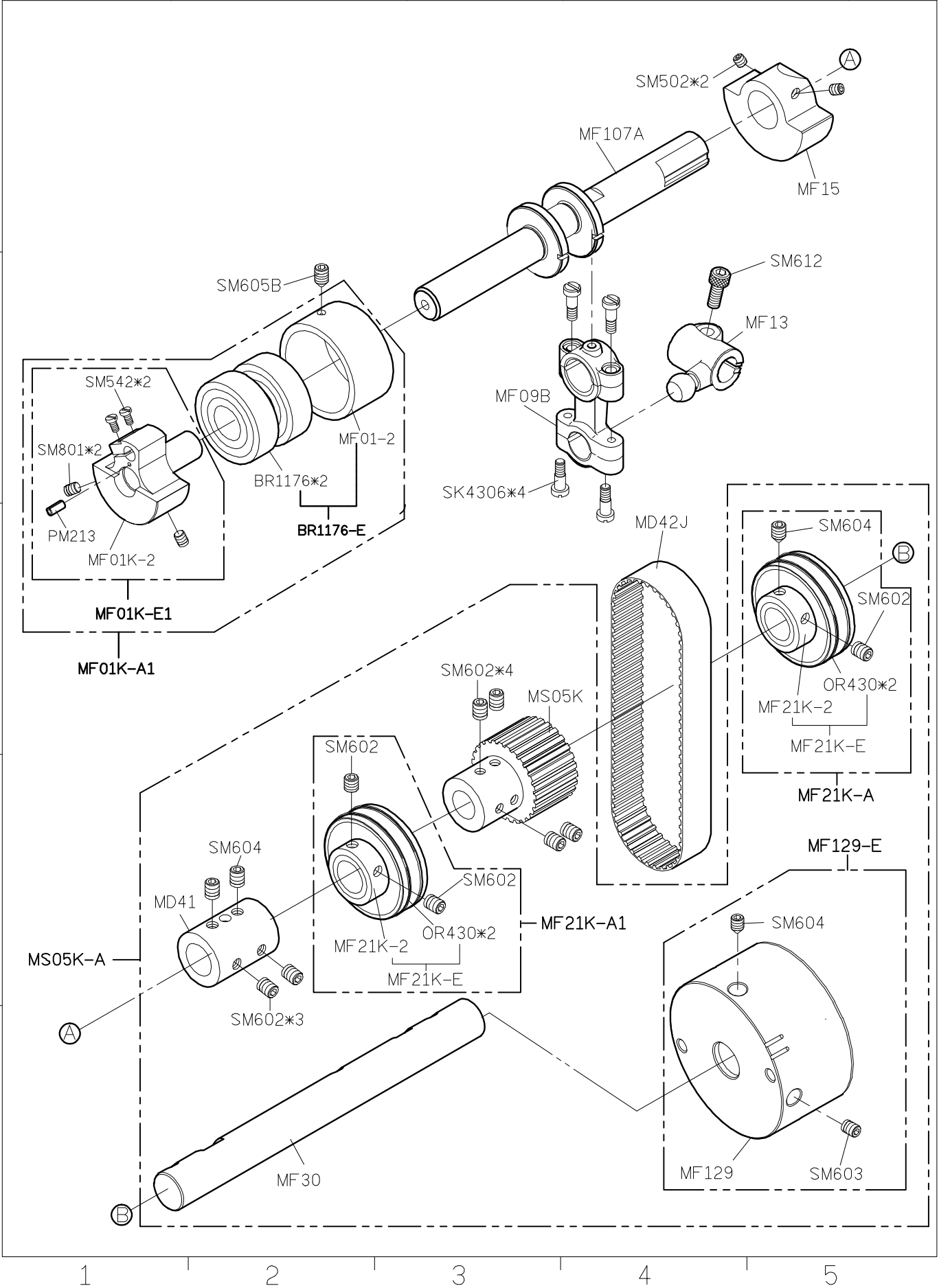
SIRUBA GAGE PARTS LIST	Series			Remark							Page	Date
	S007K / S007KD										1 / 4	2024/01/25
												
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG		PRESSER FOOT	LOOPER	LOOPER	NEEDLE		
機 型	規 格	針 座	針 板	主 送 具	差 送 具		押 具	勾 針	上 叉	針 號		
W121/PCH-3M	240 248 356 364	M5240 M5248 M5356 M5364	E4094K E4095K E4096K E4097K	D4324K D4324K D4325K D4325K	H4387K H4387K H4379K H4379K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W122/PCH-3M	240 248 356 364	M5240 M5248 M5356 M5364	E3994K E3995K E3996K E3997K	D4324K D4324K D4325K D4325K	H4387K H4387K H4379K H4379K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W321/PCE	240 248 356 364	M5240 M5248 M5356 M5364	E4064K E4065K E4066K E4067K	D4324K D4324K D4325K D4325K	H4487K H4487K H4479K H4479K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W322/PCE	240 248 356 364	M5240 M5248 M5356 M5364	E3964K E3965K E3966K E3967K	D4324K D4324K D4325K D4325K	H4487K H4487K H4479K H4479K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
U173/RF /UTT	100	M5356	E3996S	D4325S	H4308S		P5356Q-A2	MT01A	-	UYX128GAS#18		

SIRUBA GAGE PARTS LIST	Series			Remark							Page	Date
	S007K / S007KD										2 / 4	2025/04/02
												
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG		PRESSER FOOT	LOOPER	LOOPER	NEEDLE		
機 型	規 格	針 座	針 板	主送具	差送具		押具	勾針	上叉	針 號		
W812/SRL/UTT	240 248	M5240 M5248	E3994RM E3995RM	D7240S	H7240S		P2764-A P2765-A	MT01	MH41	UYX128GAS#10		
W812A/SRL/UTT	240 248 356 364	M5240 M5248 M5356 M5364	E3994QM E3995QM E3996RM E3997RM	D7356S	H7356R		P2764-A P2765-A P2766-A P2767-A					
W532/SCR/UTT /CX/RLP1	240 248 356 364	M5240 M5248 M5356 M5364	E3994CML E3995CML E3996CML E3997CML	D7356SA	H7356RB		P5240R-A2 P5248R-A2 P5356R-A2 P5364R-A2	MT01	MH41	UYX128GAS#10		

<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	CX-S	Ⓒ: Use for SCR/CX-S	1/1
				Date
				2023/01/25



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MF-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2024/7/11



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MG-K		1/1
				Date
				2021/7/19

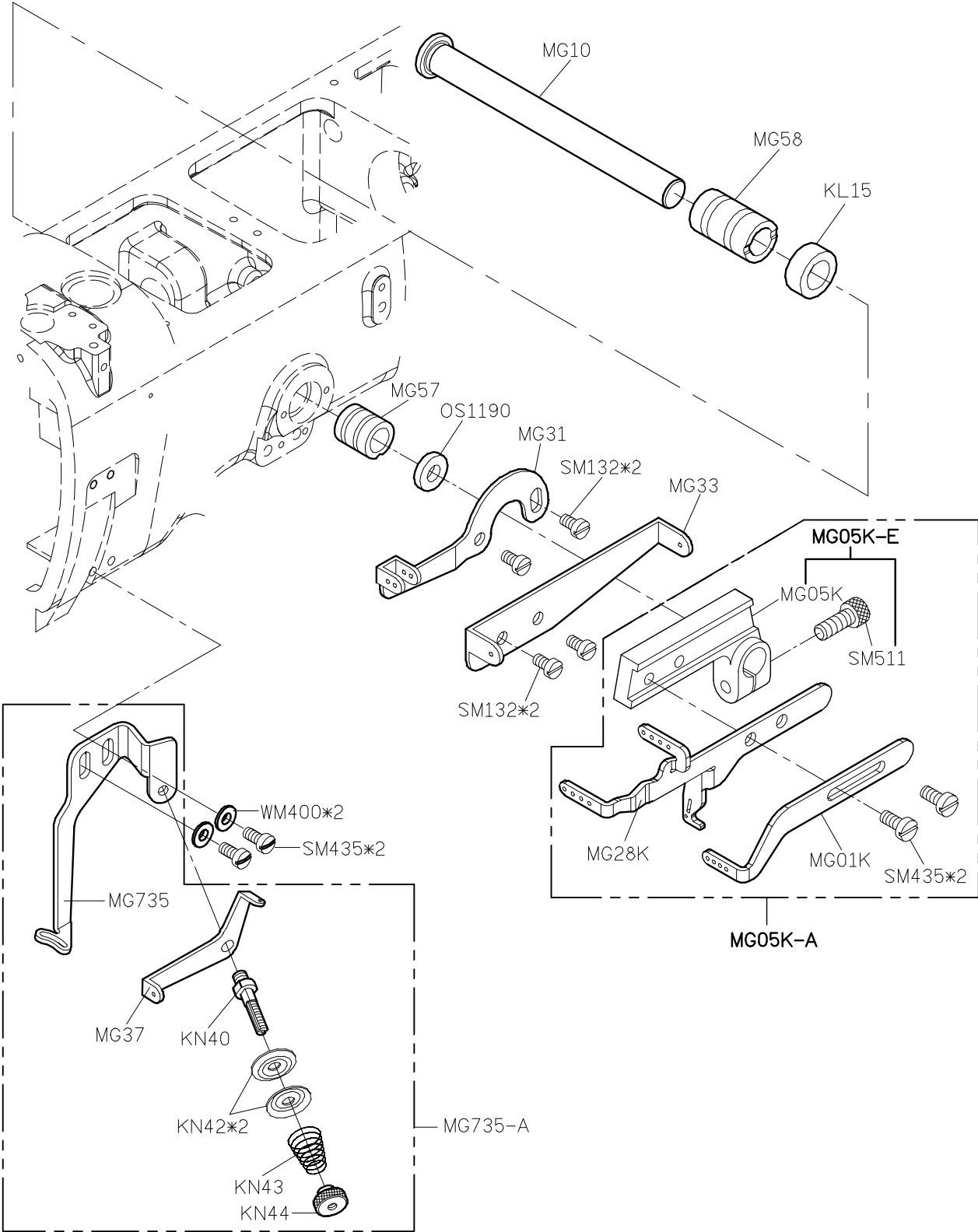
A

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1

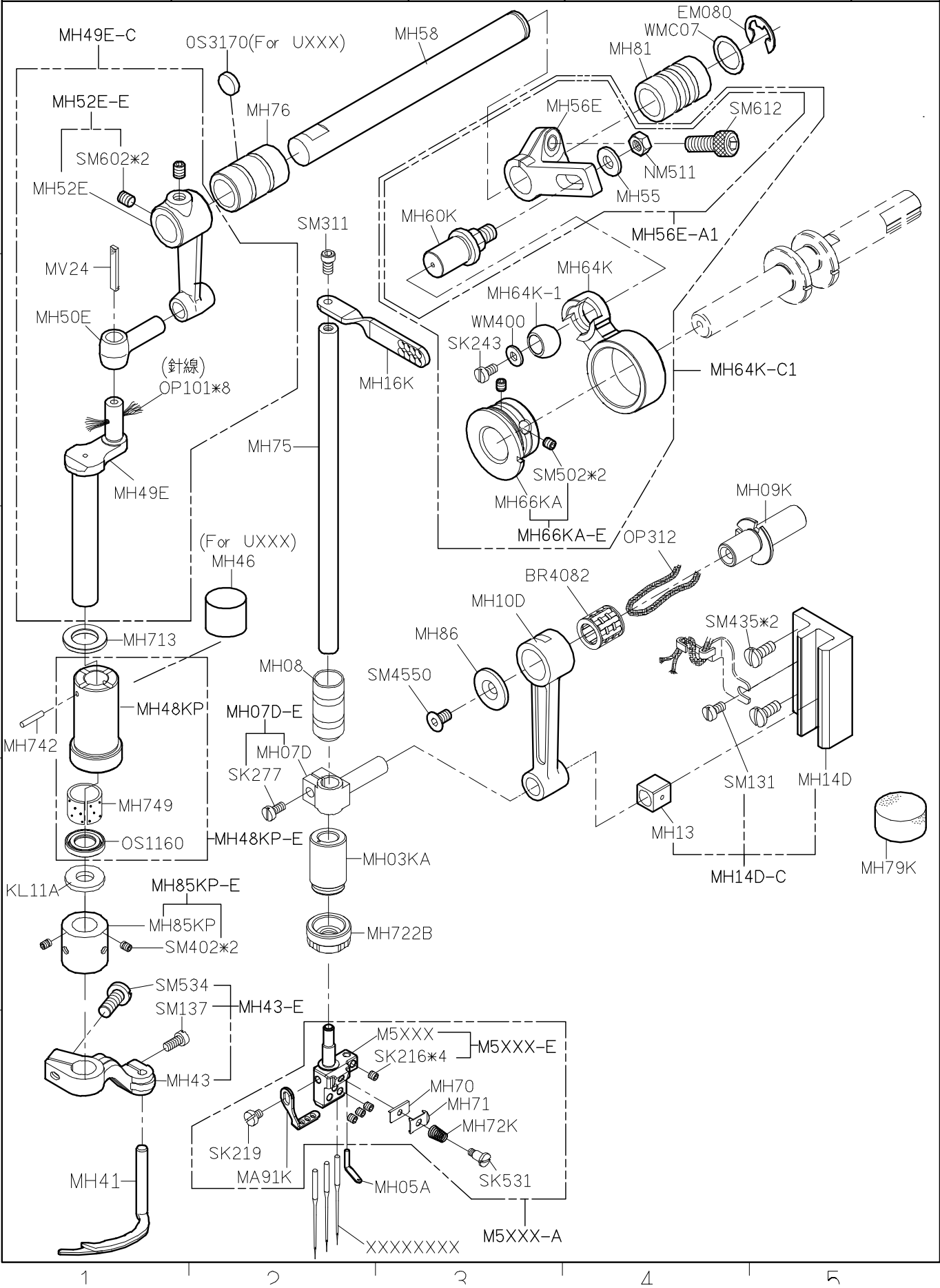
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3

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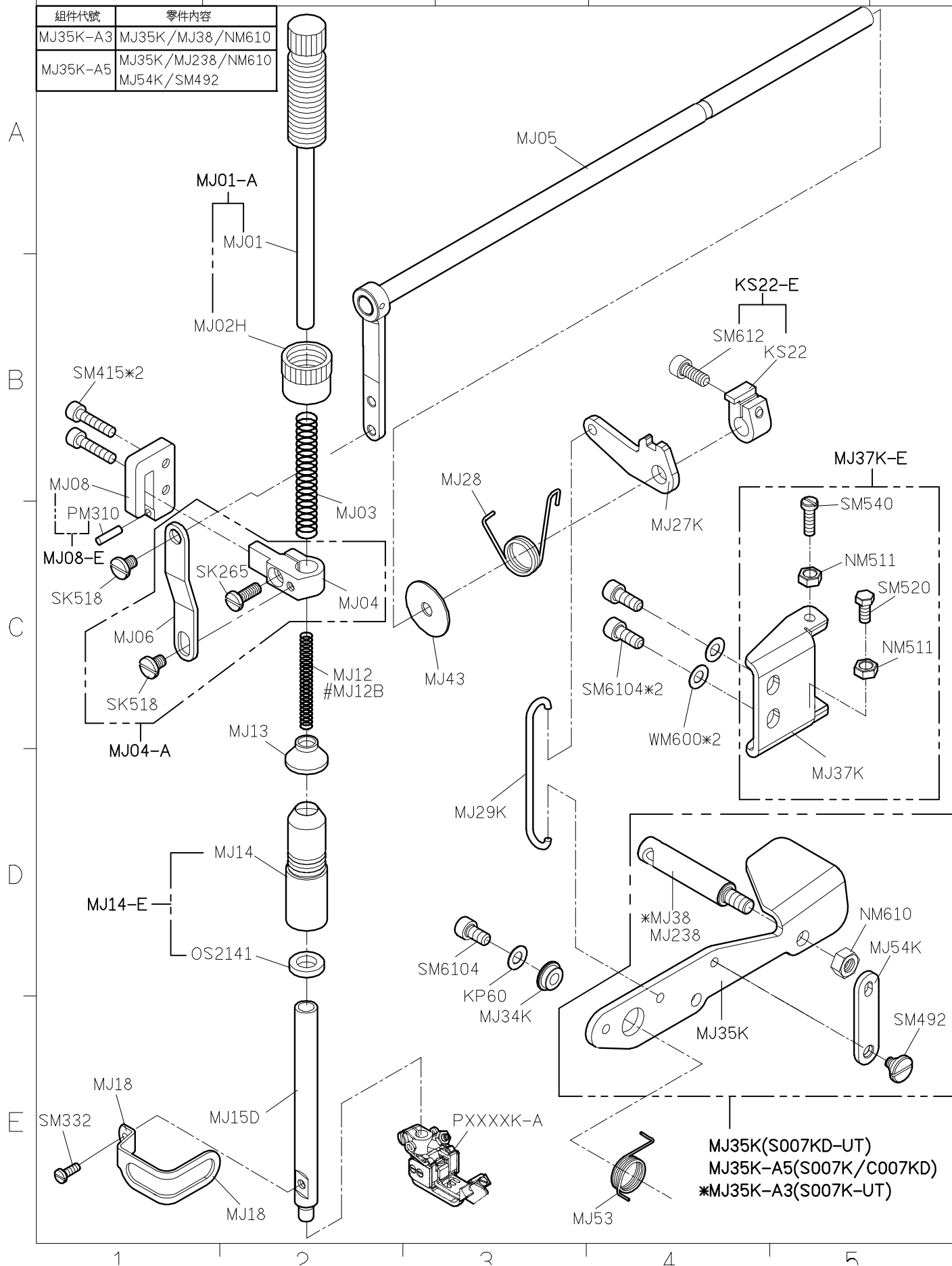
5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MH-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2025/6/30



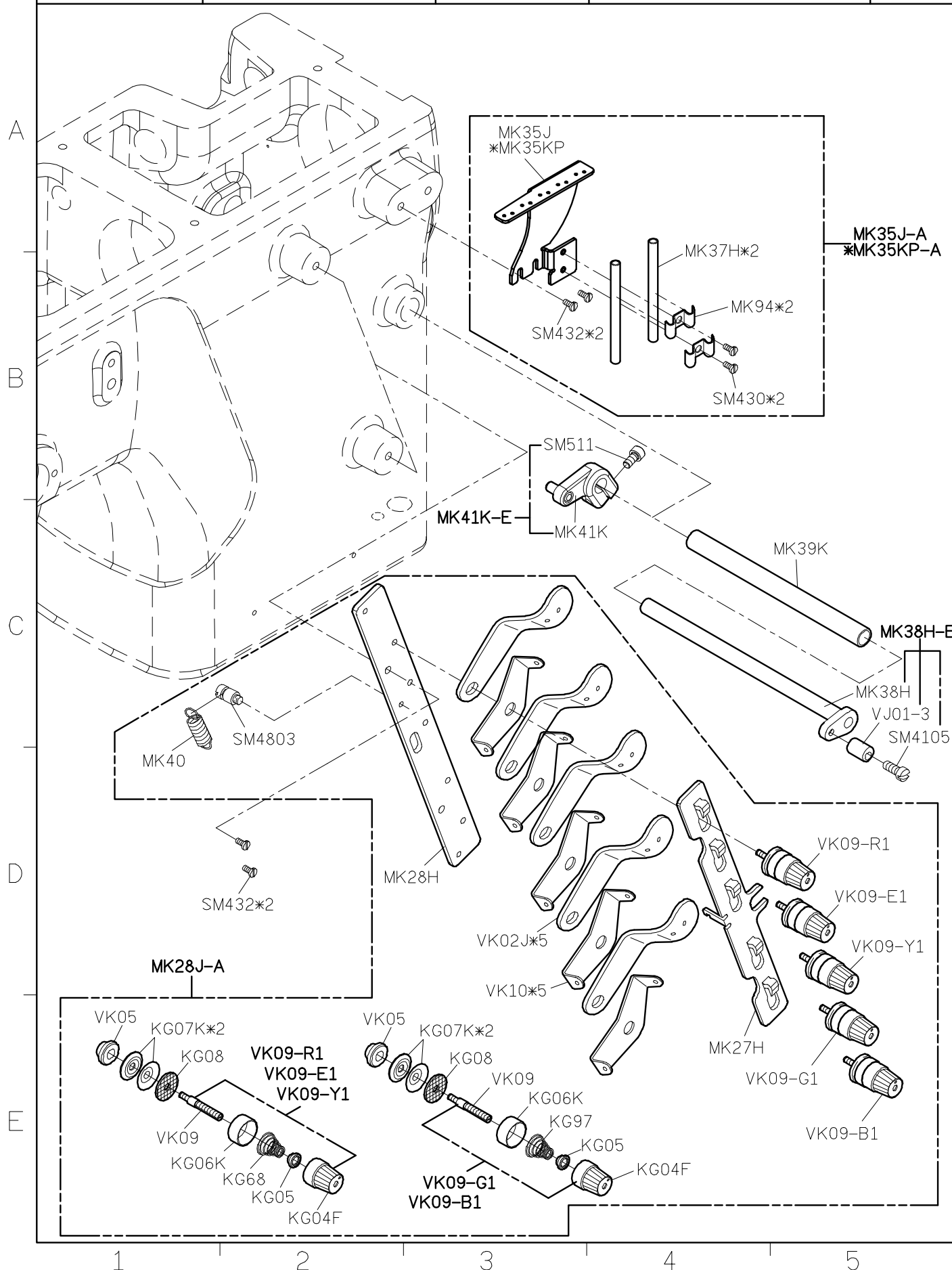
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MJ-K	For S007K/S007KD 2 nd Generation # For U007	1/1
				Date
				2022/12/20

組件代號	零件內容
MJ35K-A3	MJ35K/MJ38/NM610
MJ35K-A5	MJ35K/MJ238/NM610 MJ54K/SM492

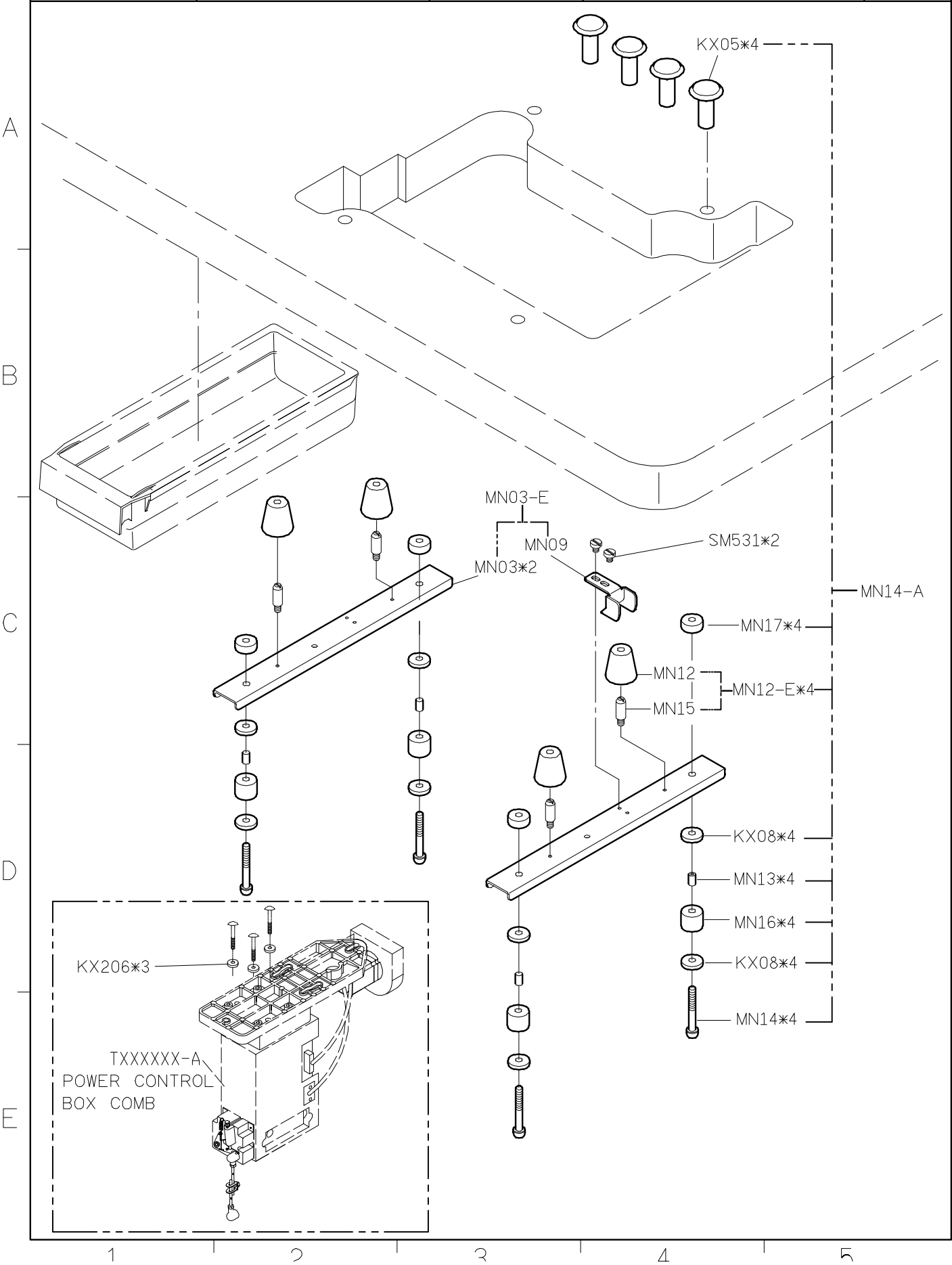


MJ35K(S007KD-UT)
MJ35K-A5(S007K/C007KD)
*MJ35K-A3(S007K-UT)

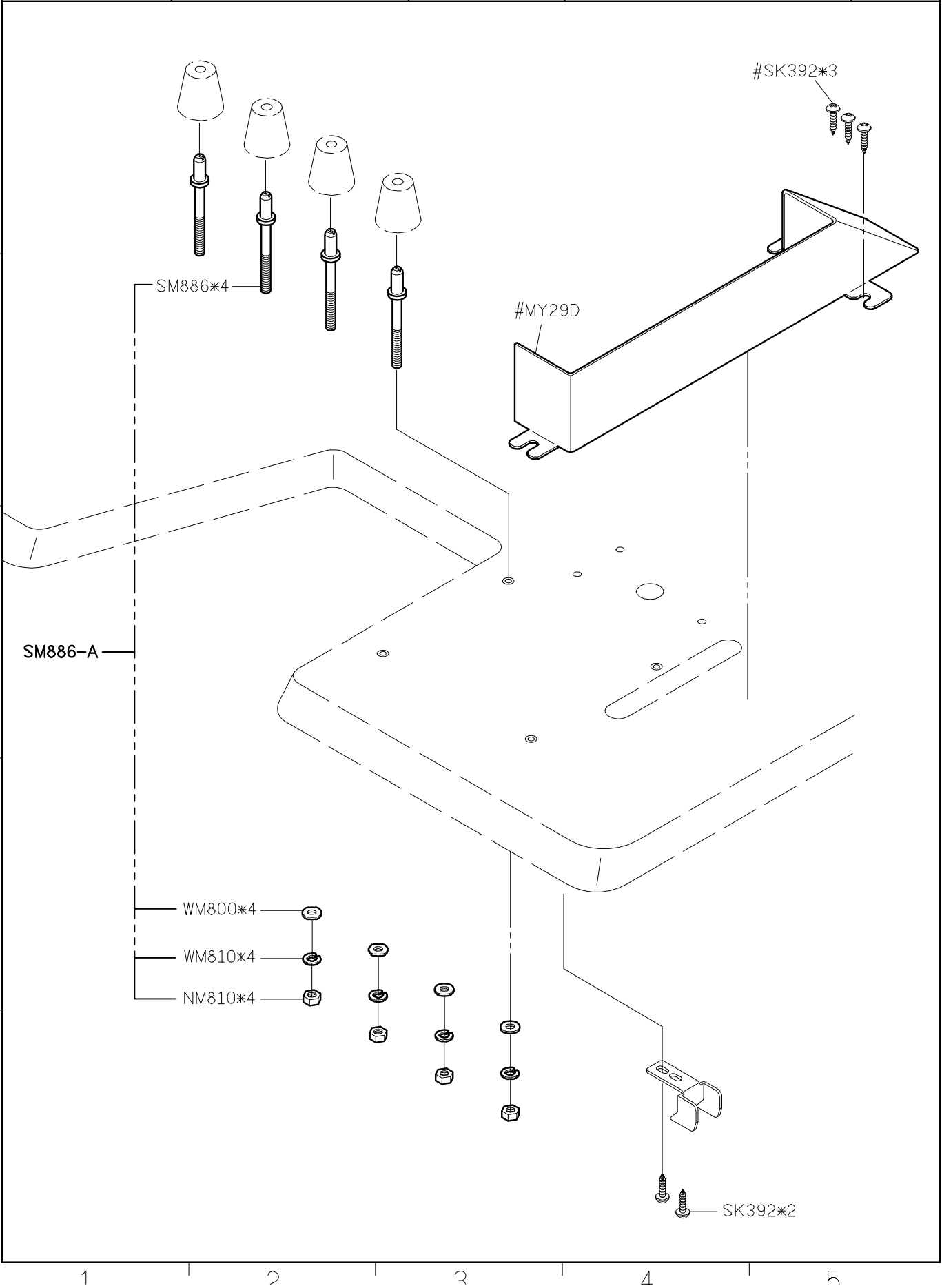
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD S007KP/U007	MK-K	For S007K/S007KD 2 nd Generation *:Use for S007KP	1/1
				Date
				2020/3/20



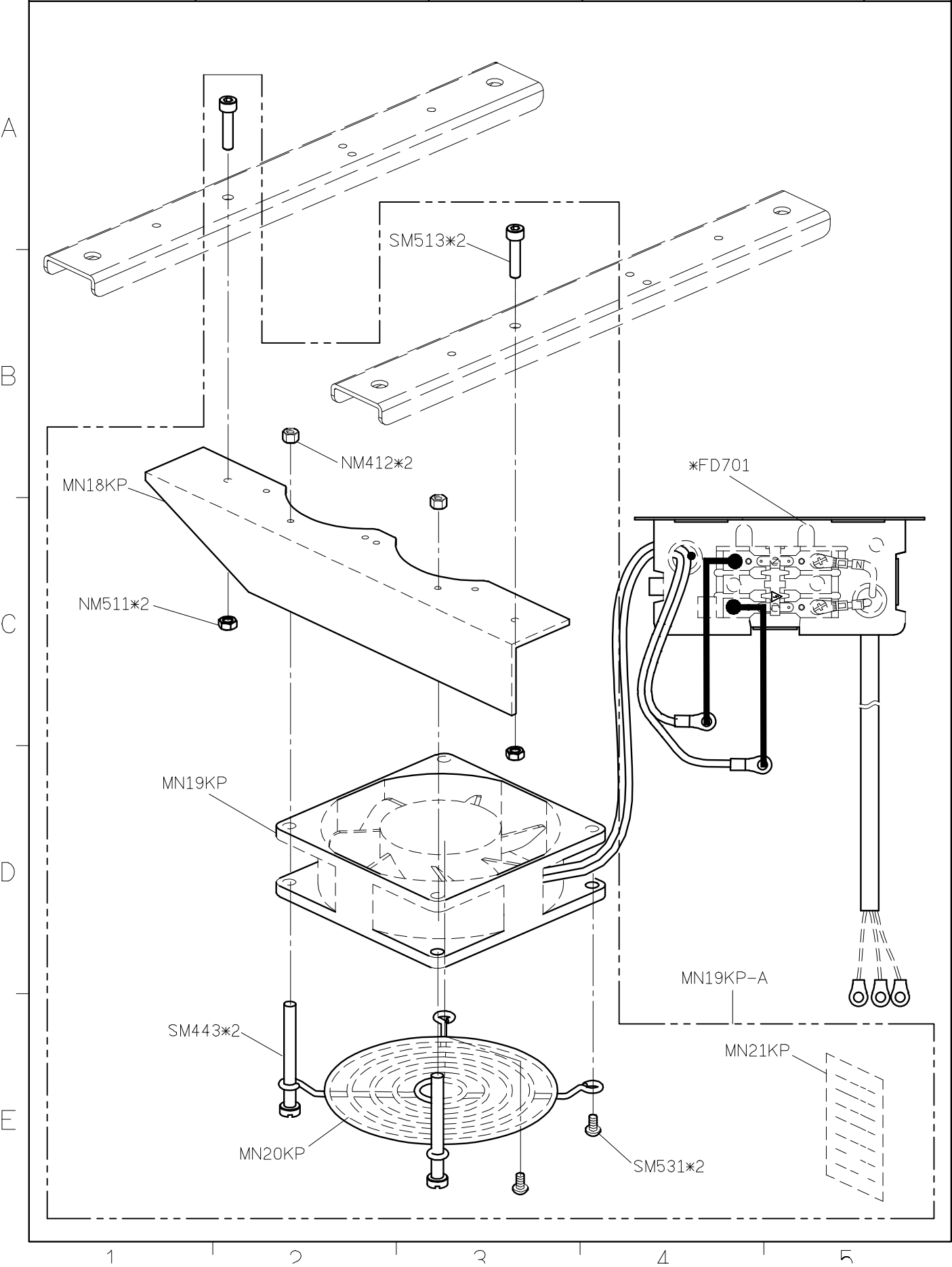
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD S007KP	MN-K	For S007K 2 nd Generation	1/3
				Date
				2019/08/08



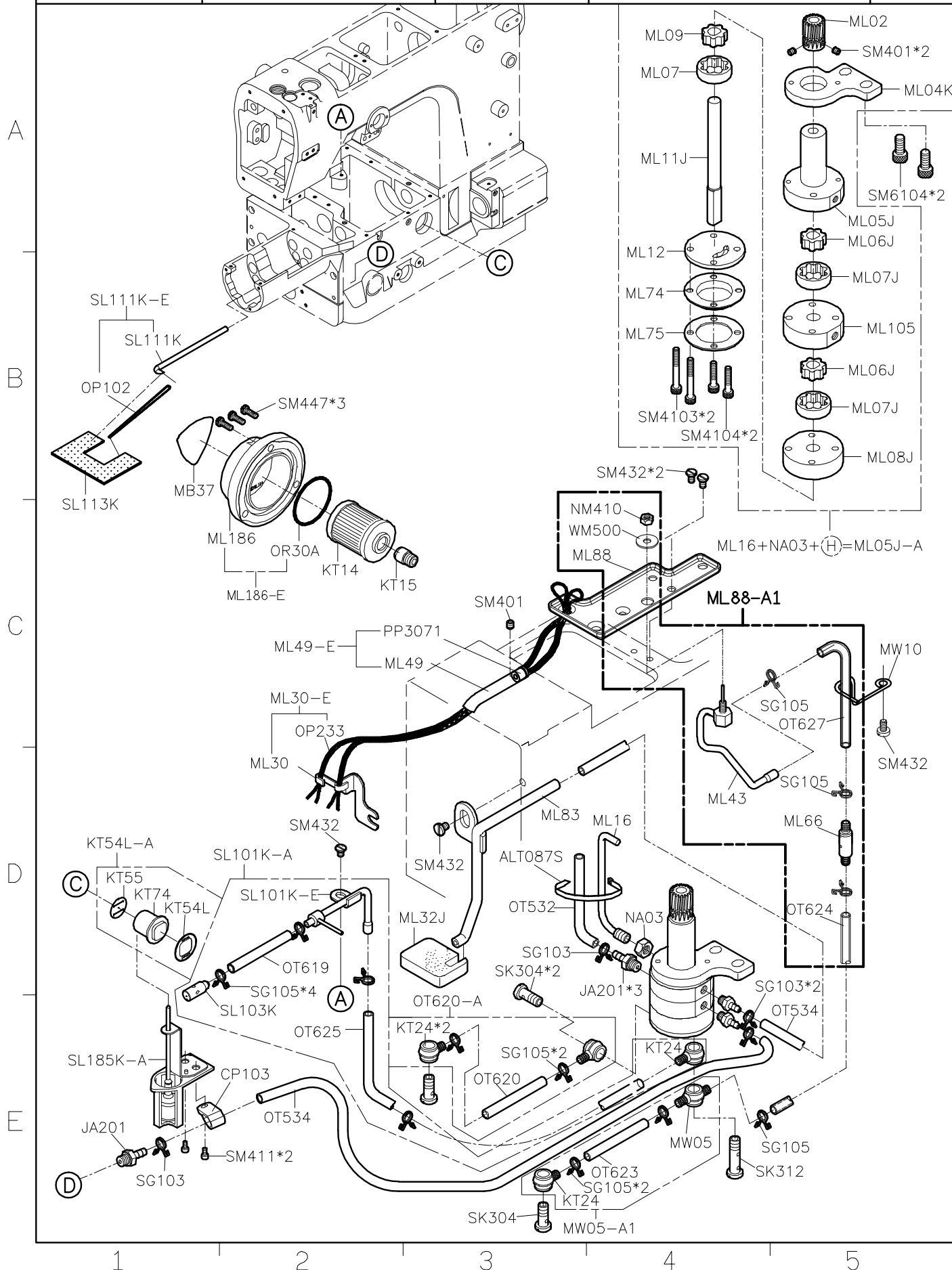
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD S007KP	MN-K	For S007K 2nd Generation # Use for S007K	2/3
				Date
				2019/08/08



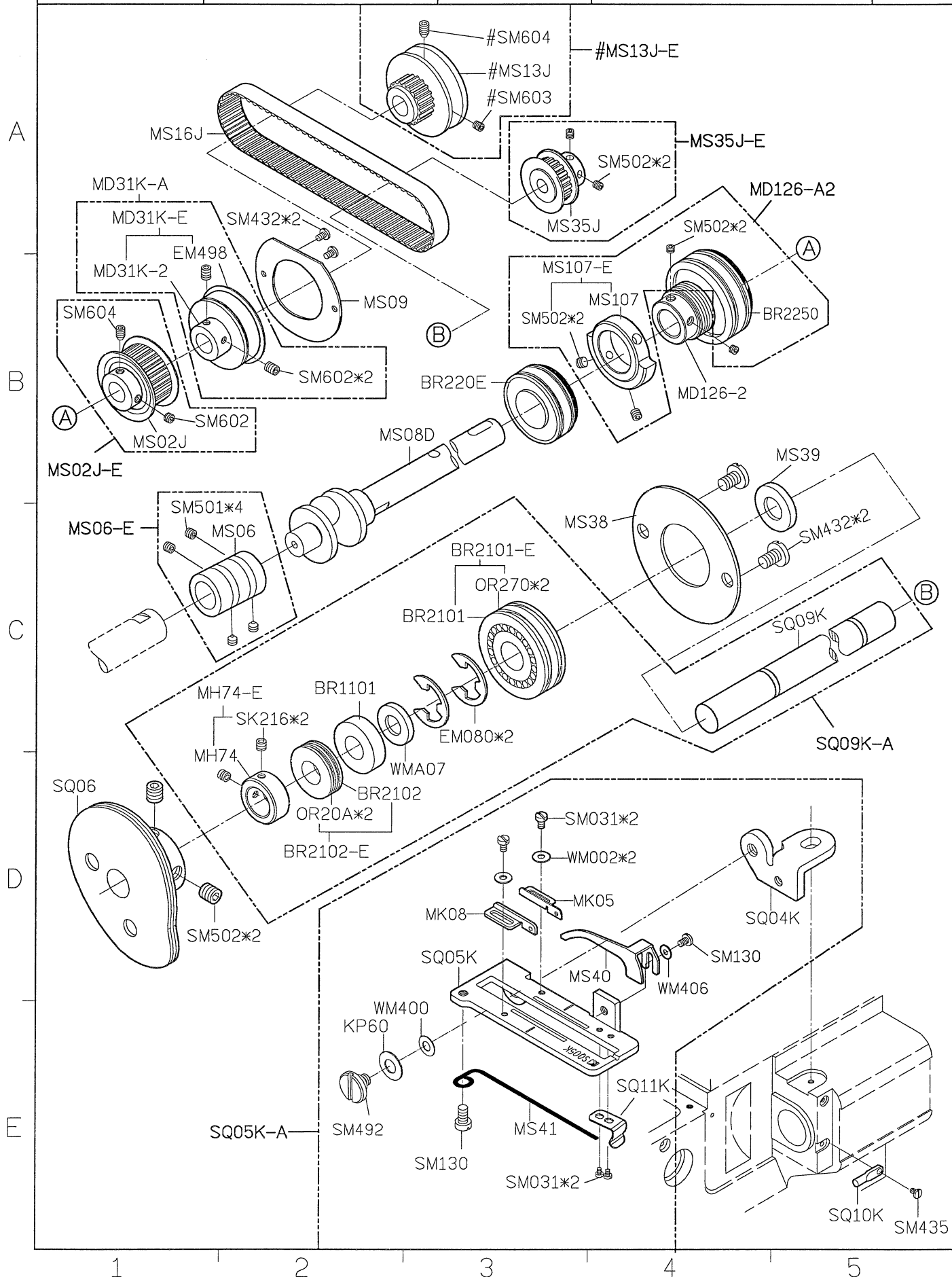
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KP	MN-K	*Use For Direct-Drive Motor (P牌/U牌)	3/3
				Date
				2019/09/18



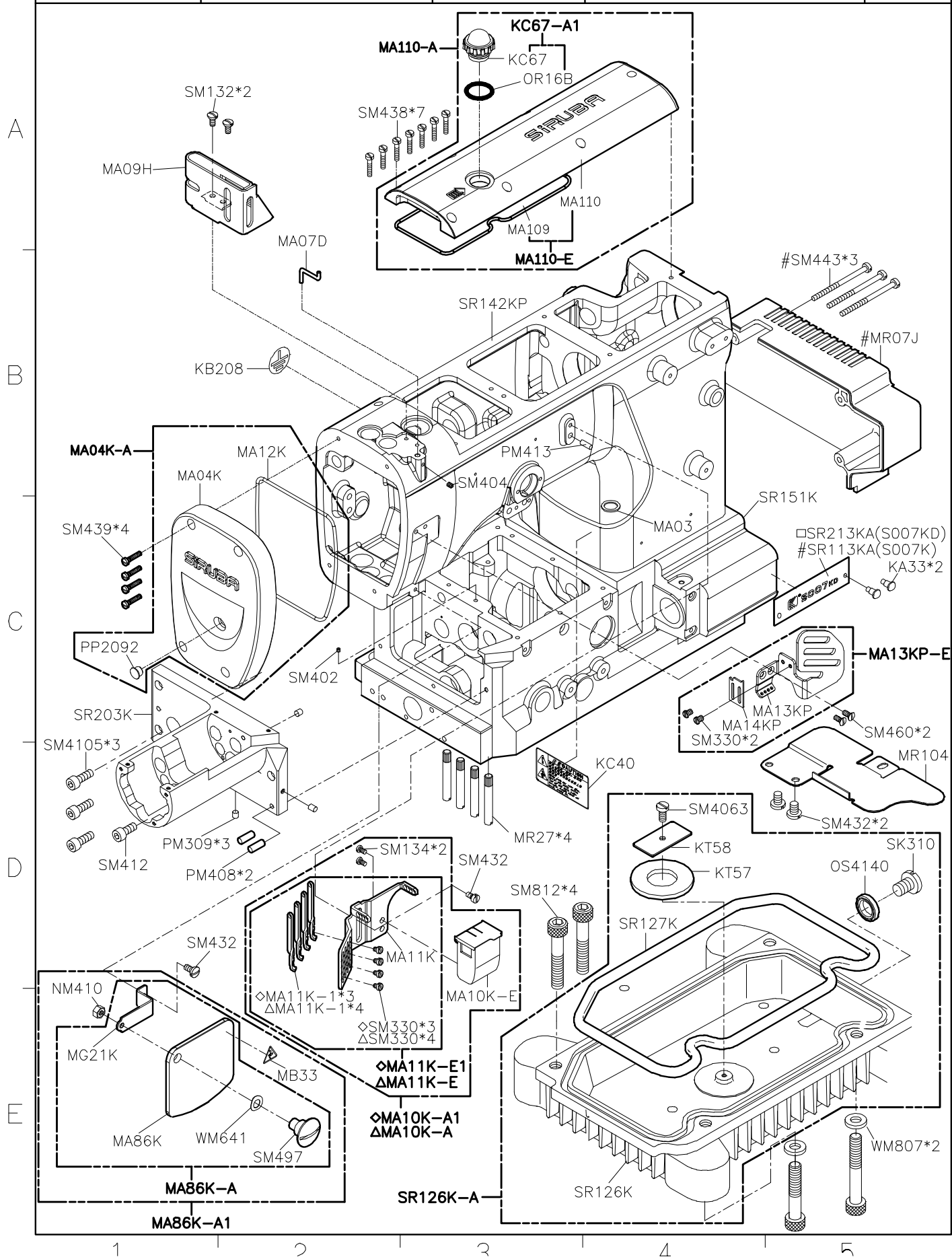
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	SL-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2025/2/24



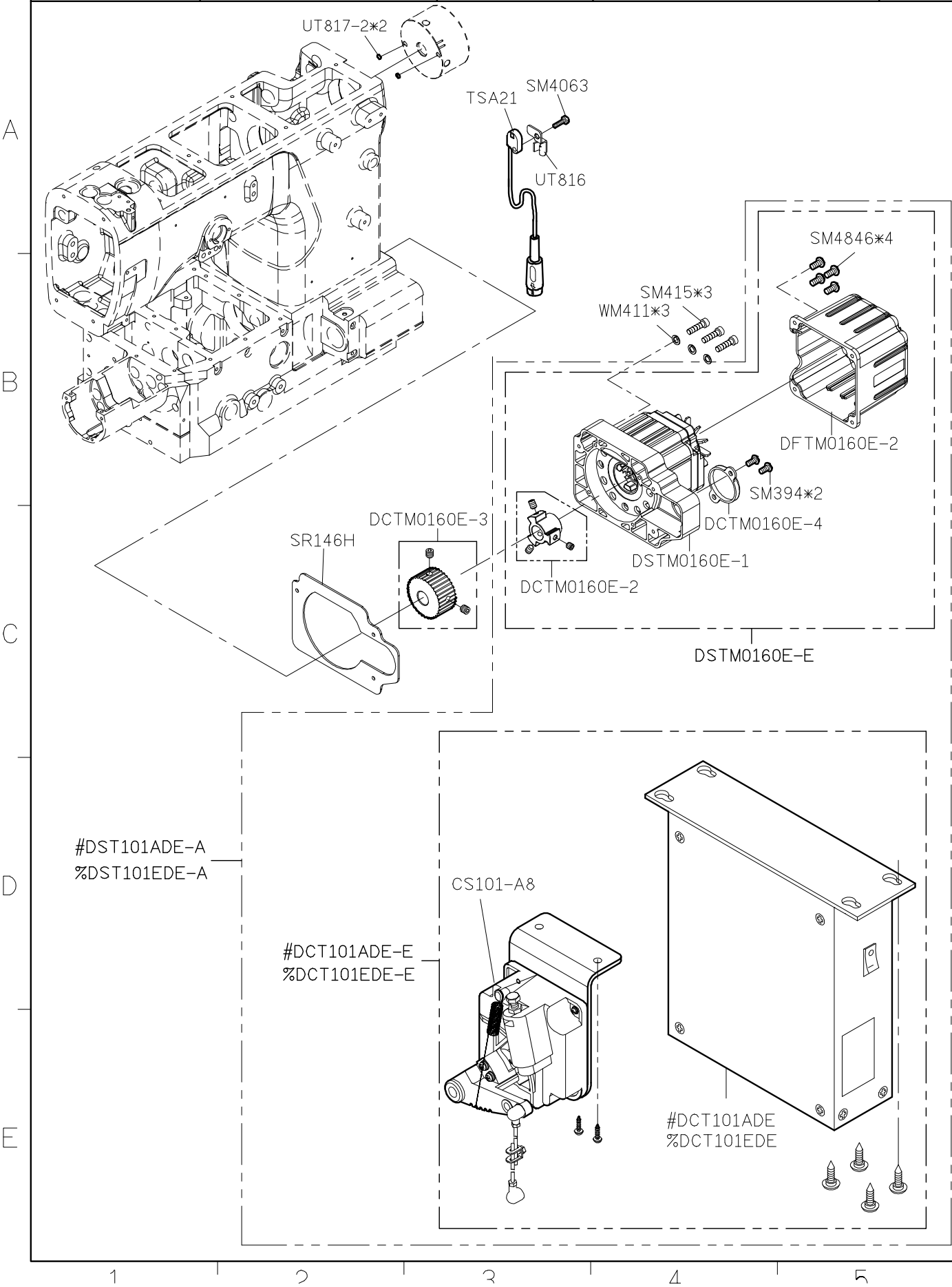
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	SQ-K	For S007K/S007KD 2 nd Generation # : use for S007K	1/1
				Date
				2016/8/24



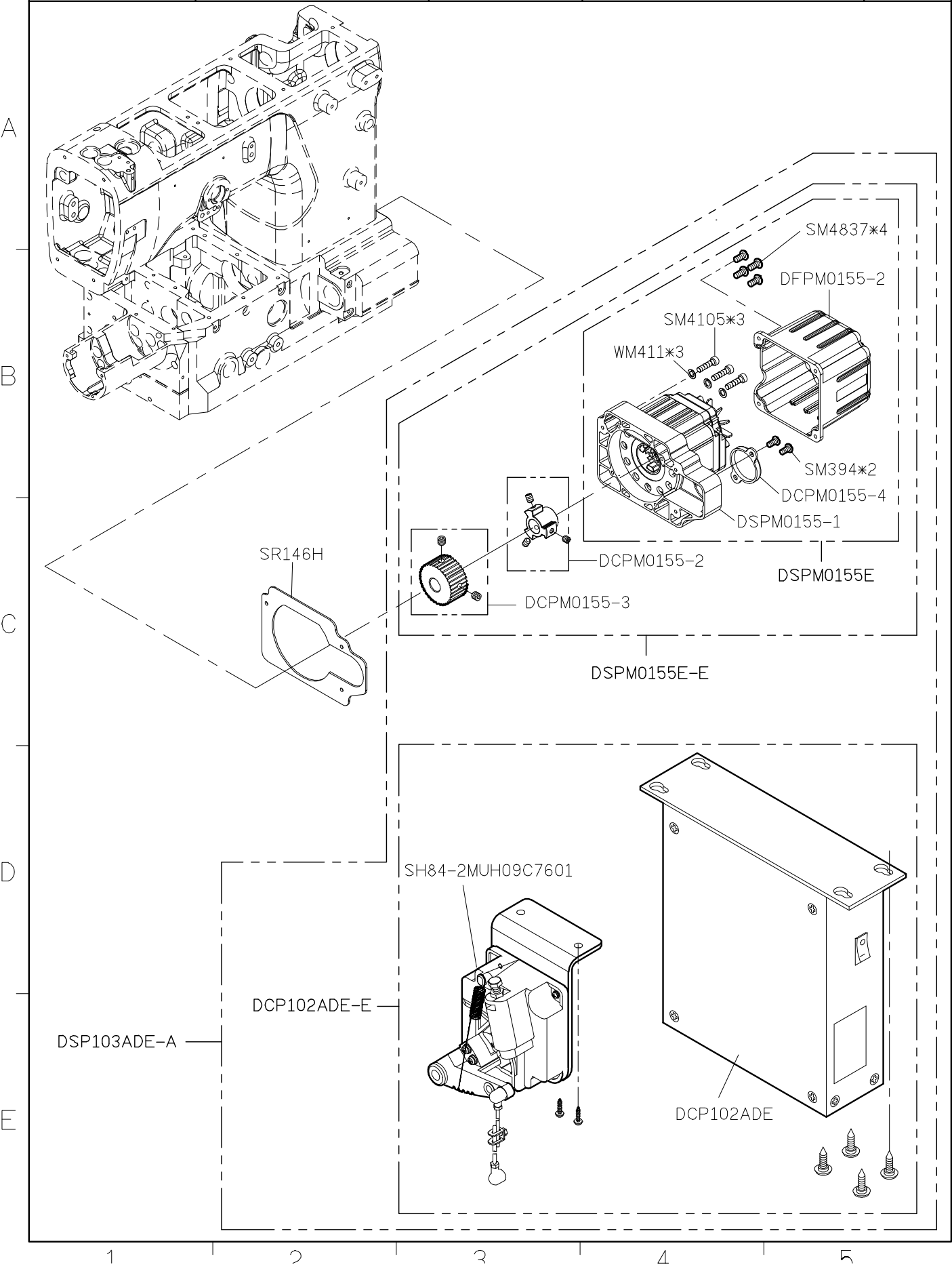
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K S007KD	SR-K	Use for S007K(S007KD) 2 nd Generation	1/7
			# : Use for S007K	Date
			□ : Use for S007KD △ : Use for SW ◇ : Use for without SW	2024/7/30



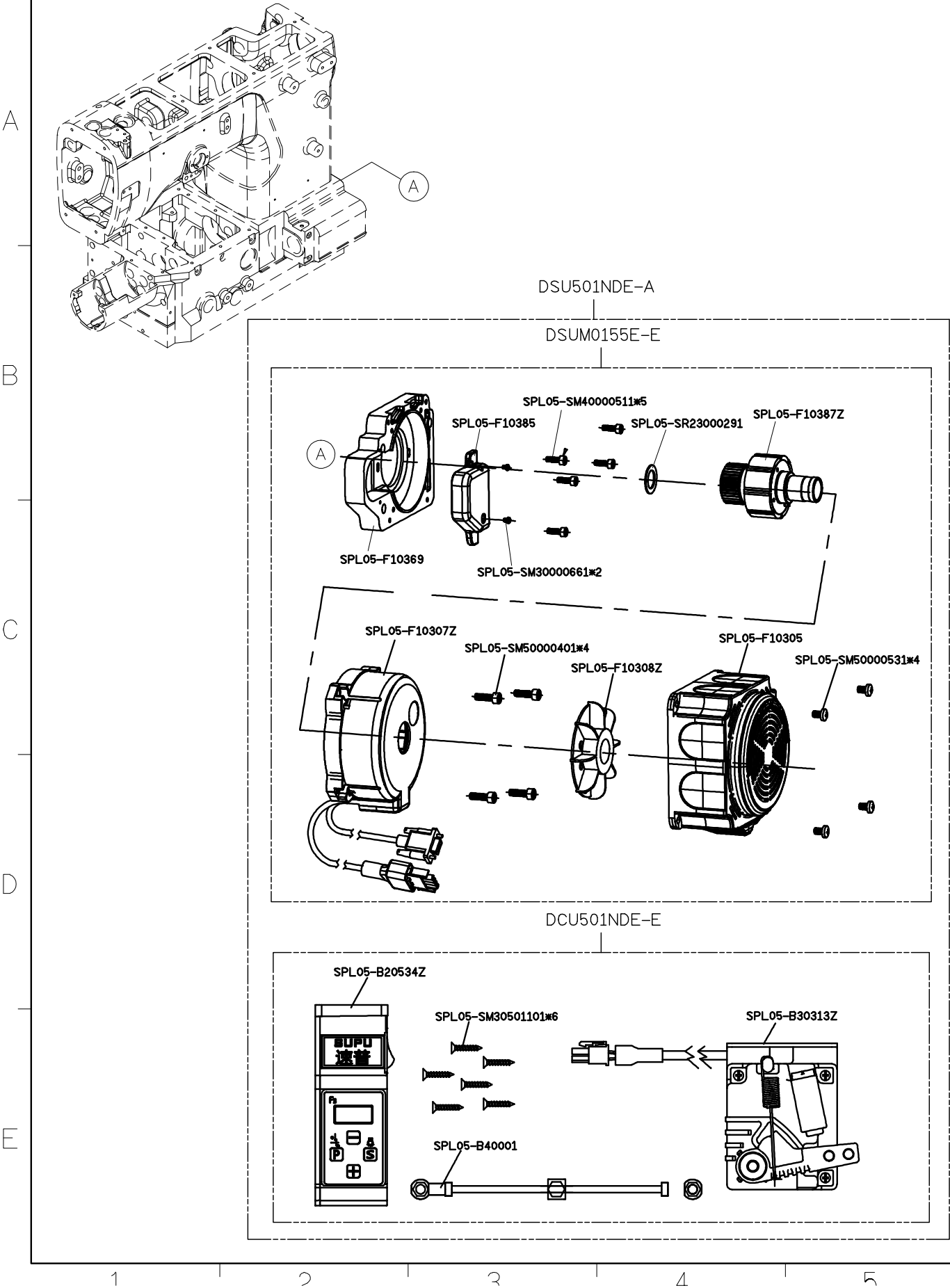
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For S007K/S007KD 2 nd Generation	4/7
			For Direct-Drive Motor (T牌)	Date
			#For Pneumatic Automatic %For Electric Automatic	2023/7/31



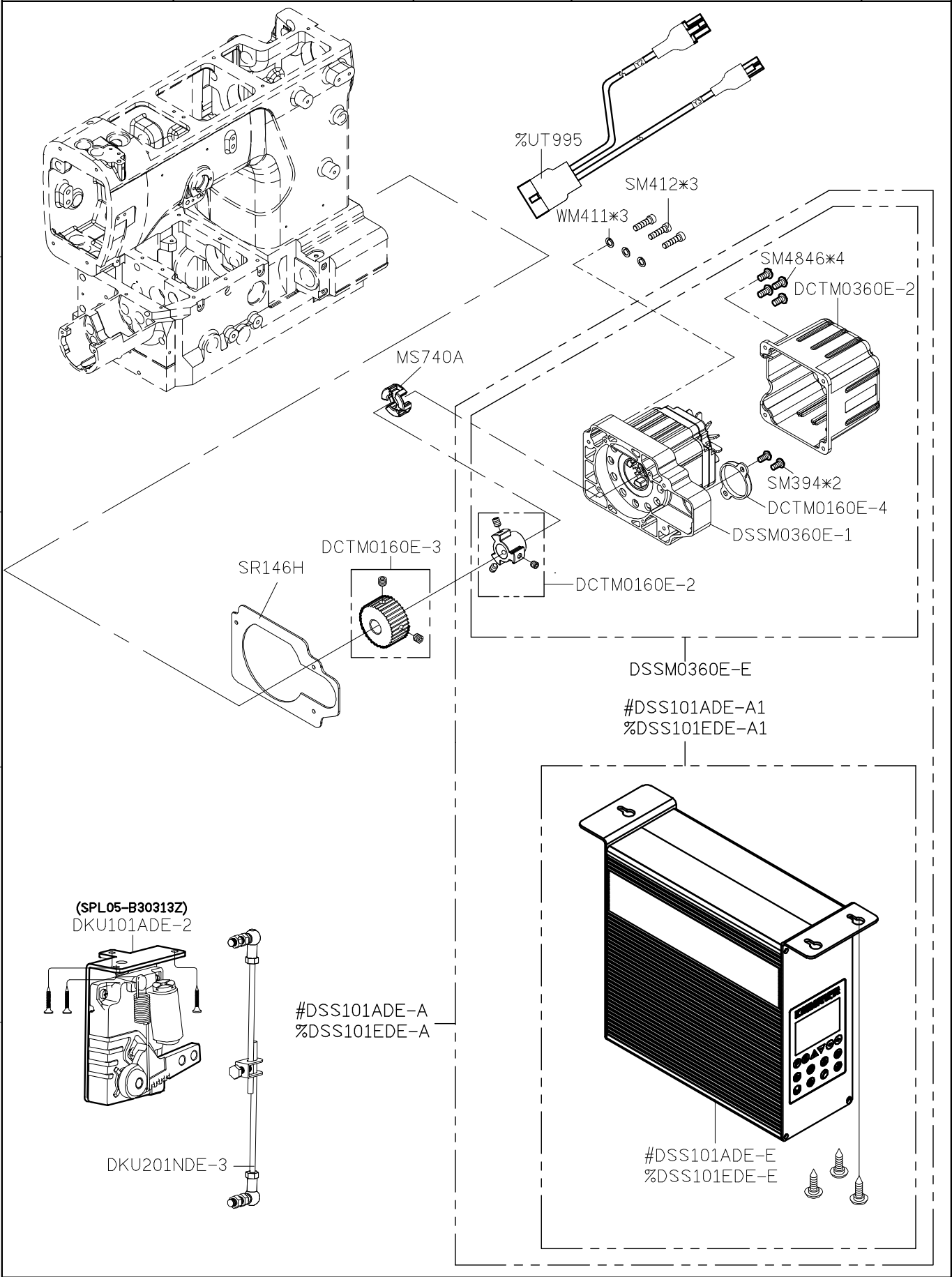
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For S007K/S007KD 2 nd Generation For Direct-Drive Motor (P牌) #For Pneumatic Automatic %For Electric Automatic	5/7
				Date
				2023/7/31



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For Direct-Drive Motor(U牌)	6/7
				Date
				2023/7/31



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For Direct-Drive Motor #For Pneumatic Automatic %For Electric Automatic	7/7
				Date
				2023/7/31



1

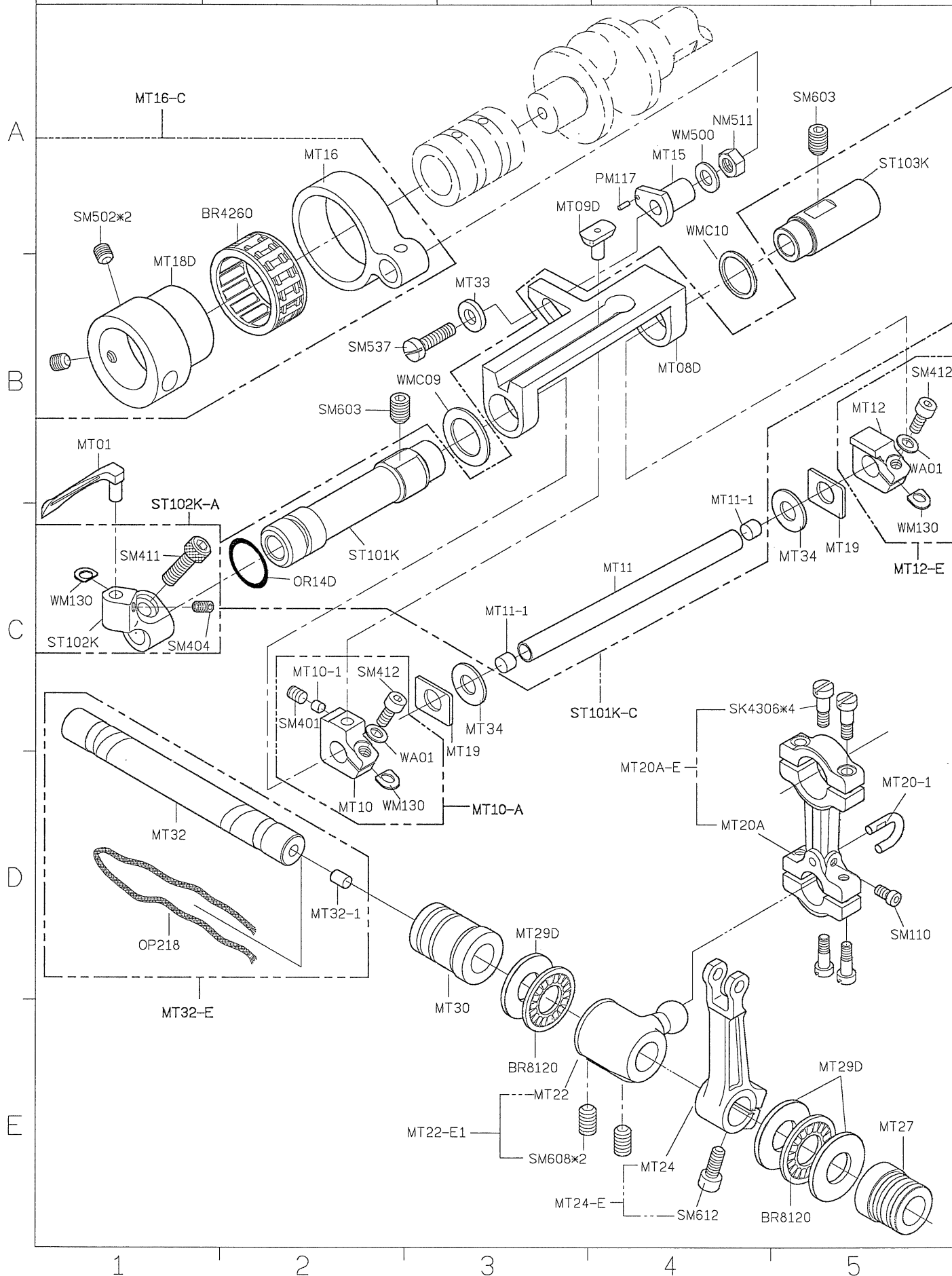
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3

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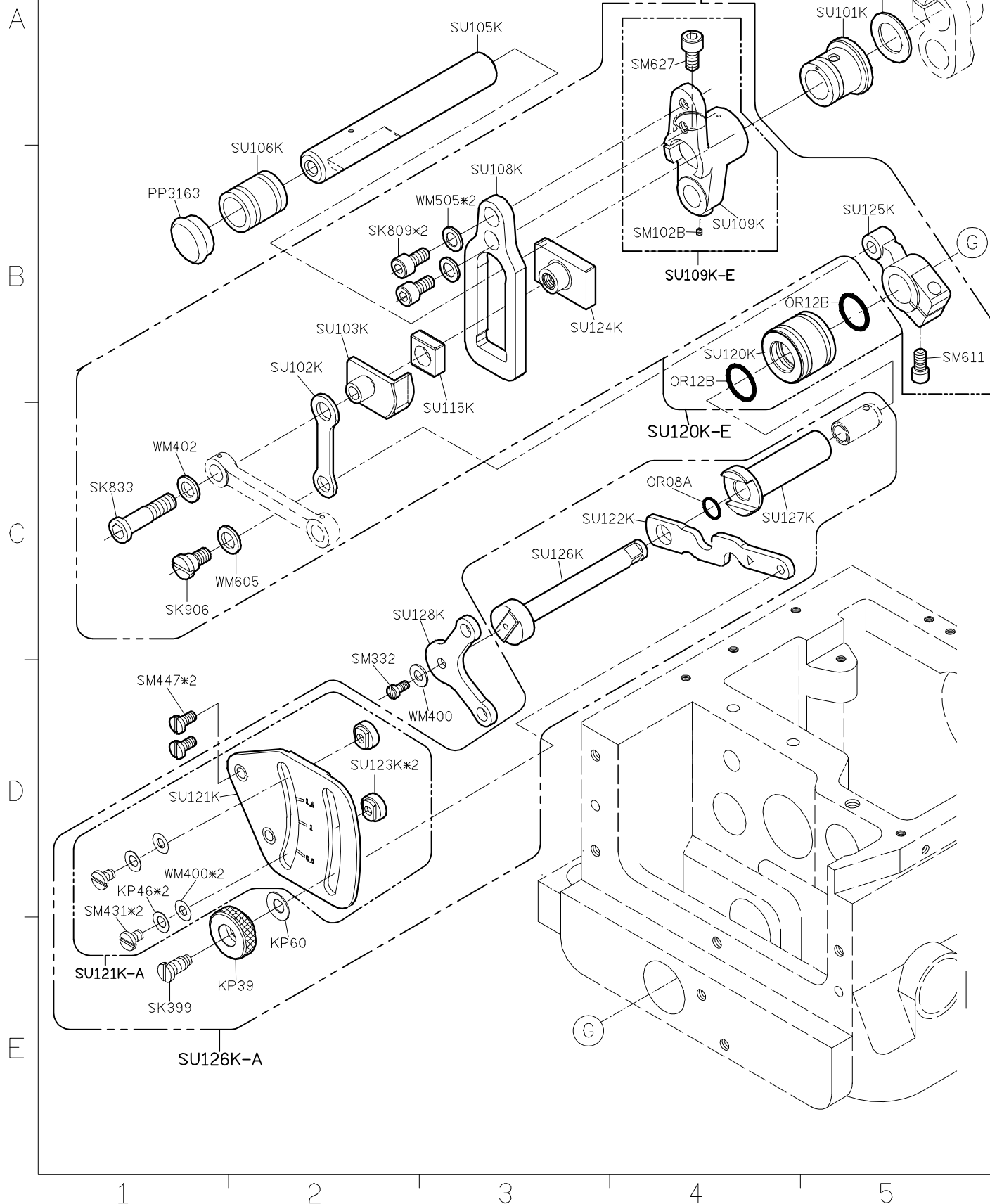
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	ST-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2017/8/31



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	SU-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2020/8/20

[A] + [B] = SU109K-A1 [A] + [C] = SU109K-A2(USE FOR U007)
 SU 系列 SS 系列 SU 系列 SS 系列



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	SV-K	For S007K/S007KD 2 nd Generation #For S007K/S007KD * Use For U007	1/1
				Date
				2024/7/19

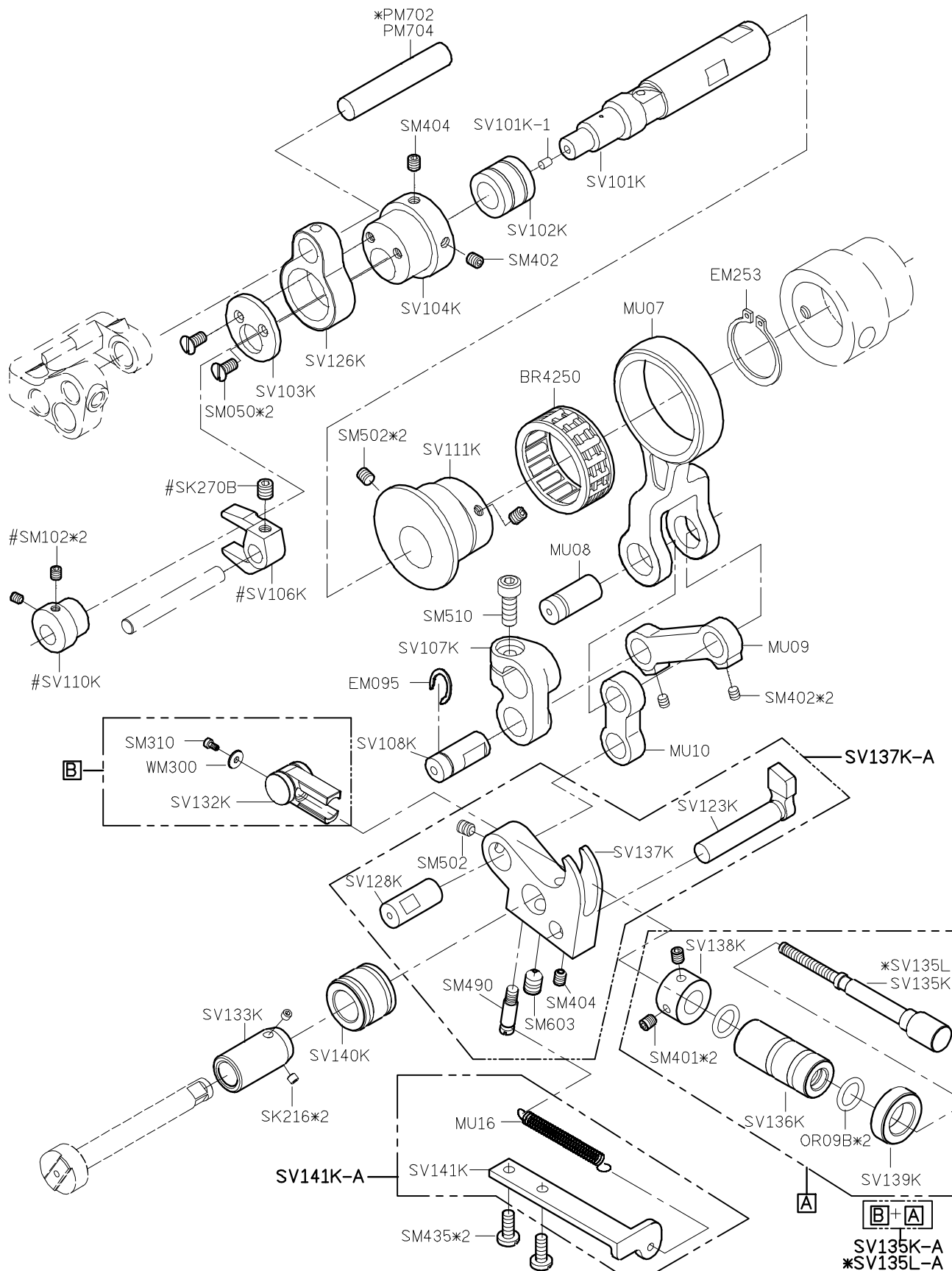
A

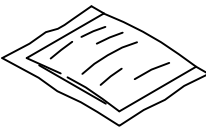


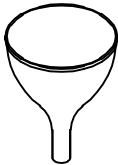
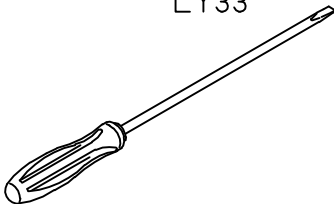
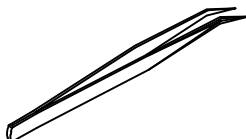
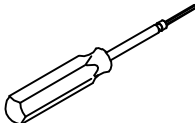

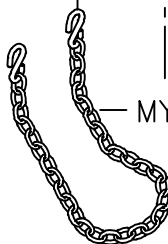
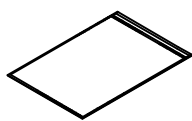

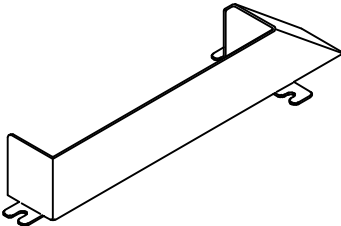

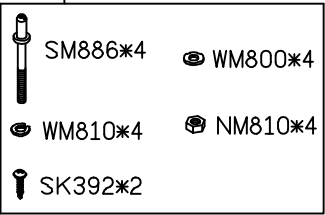
B

C

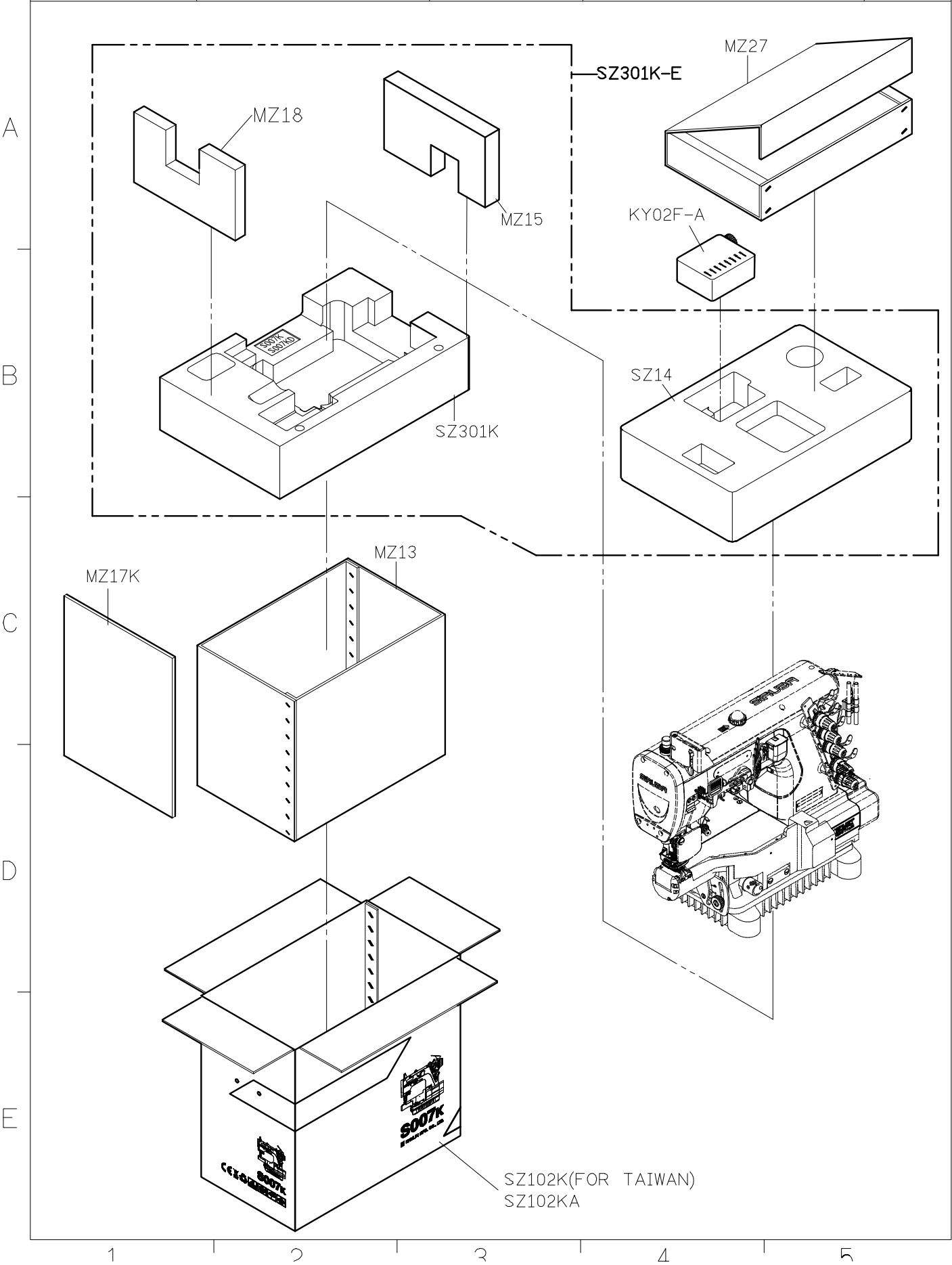
D

E

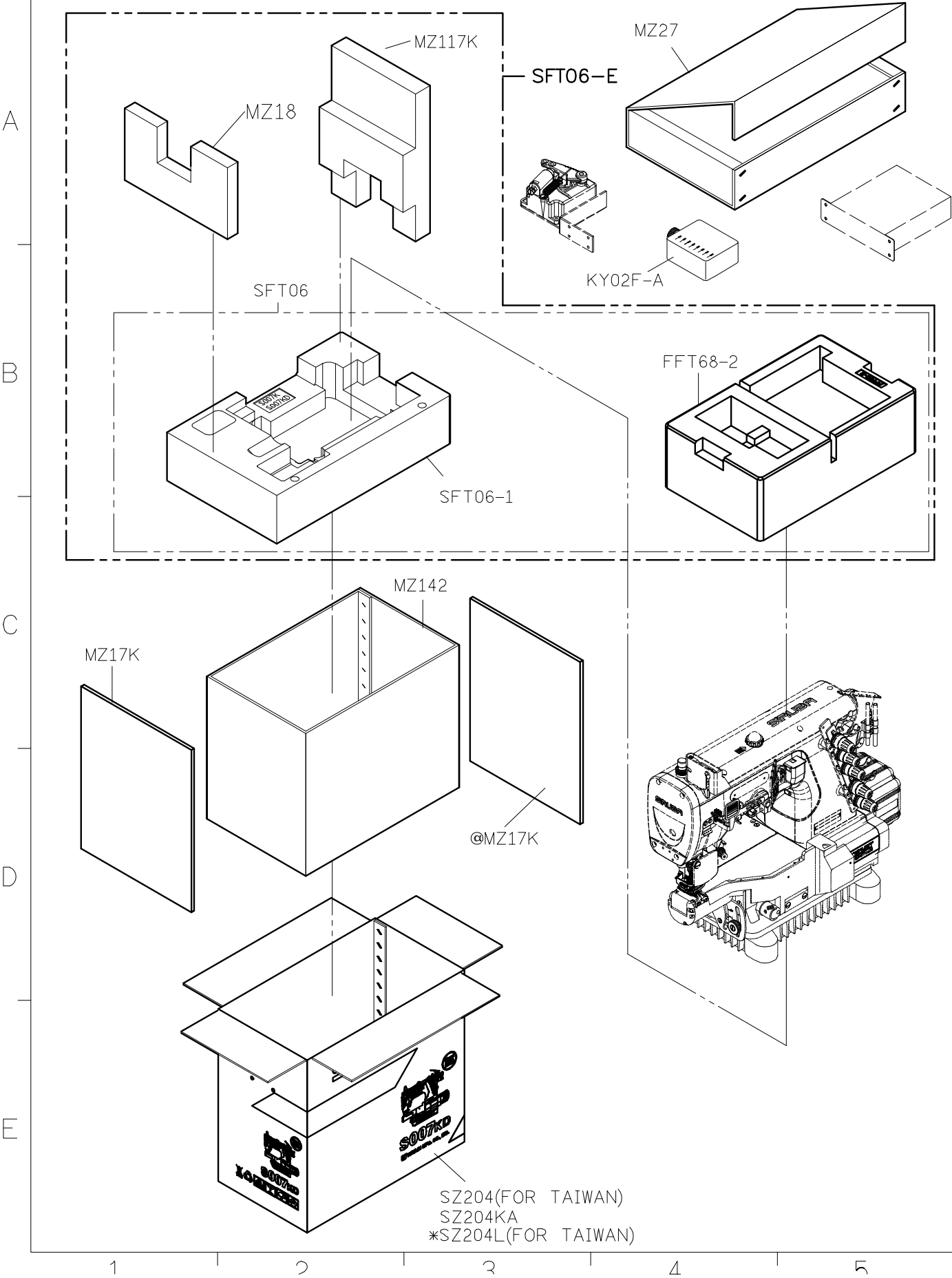


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	SY-K	For S007K/S007KD 2 nd Generation	1/1
				Date
				2025/08/11
KZ03*1	UYX128GAS#10	KY03	KY04	LY33
				
KY18	KY14	KT14-A	MY21-E KY21-1 MY21	
				
KY201	MY01	MY29D(For S007K)		
				
SM886-A(For S007K/U007)		SM886-A1(For Direct-Drive Motor)		
				
12345				

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K	SZ-K		1/2
				Date
				2019/9/9



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KD/U007	SZ-K	@: Use for Drive Motor+UT	2/2
			* : USE FOR U007	Date
				2019/9/9



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007L	KW		1/1
	C007KP/F007K			Date
	S007K/U007			2020/8/18

KW01E-A

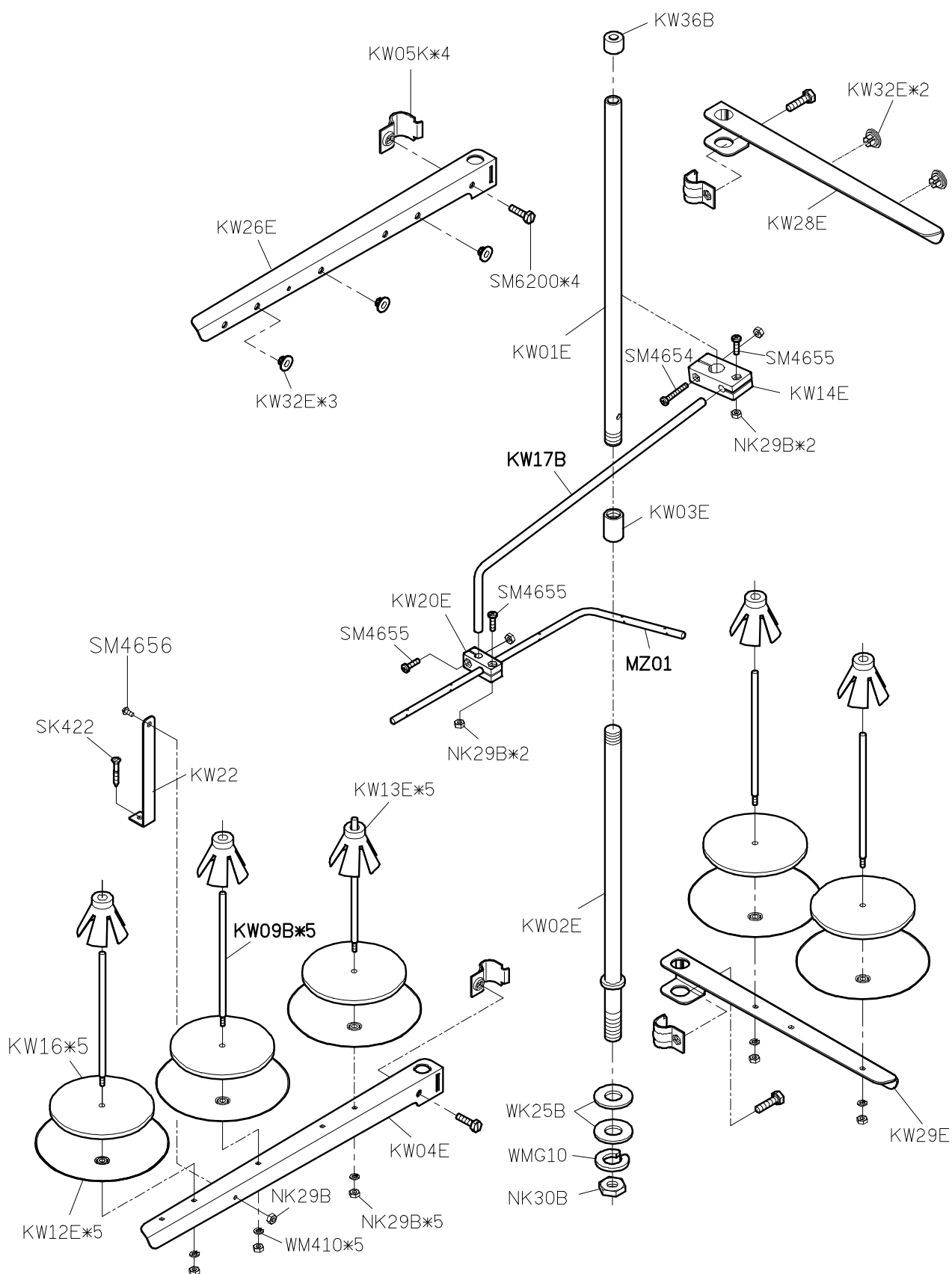
A

B

C

D

E



1

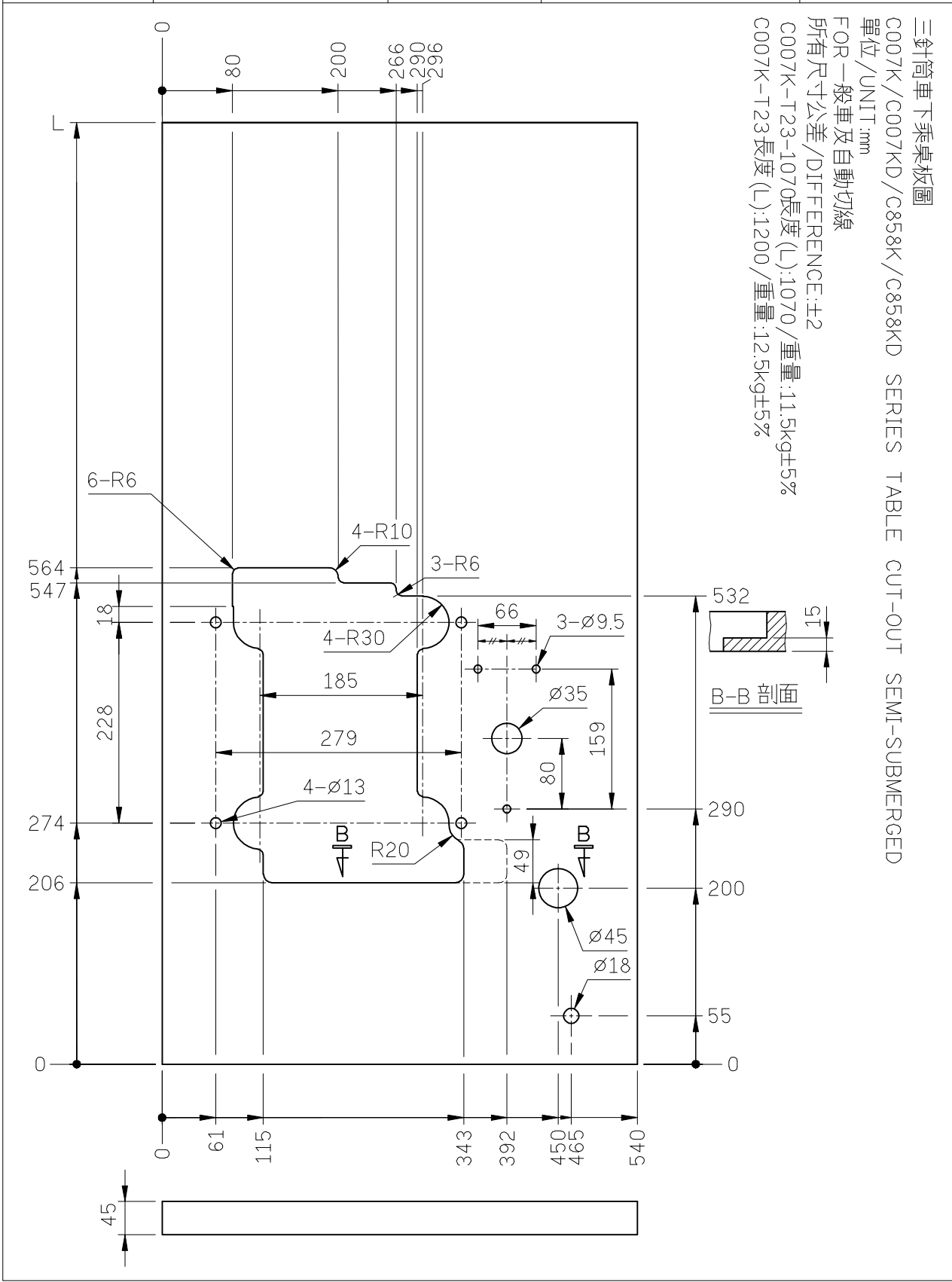
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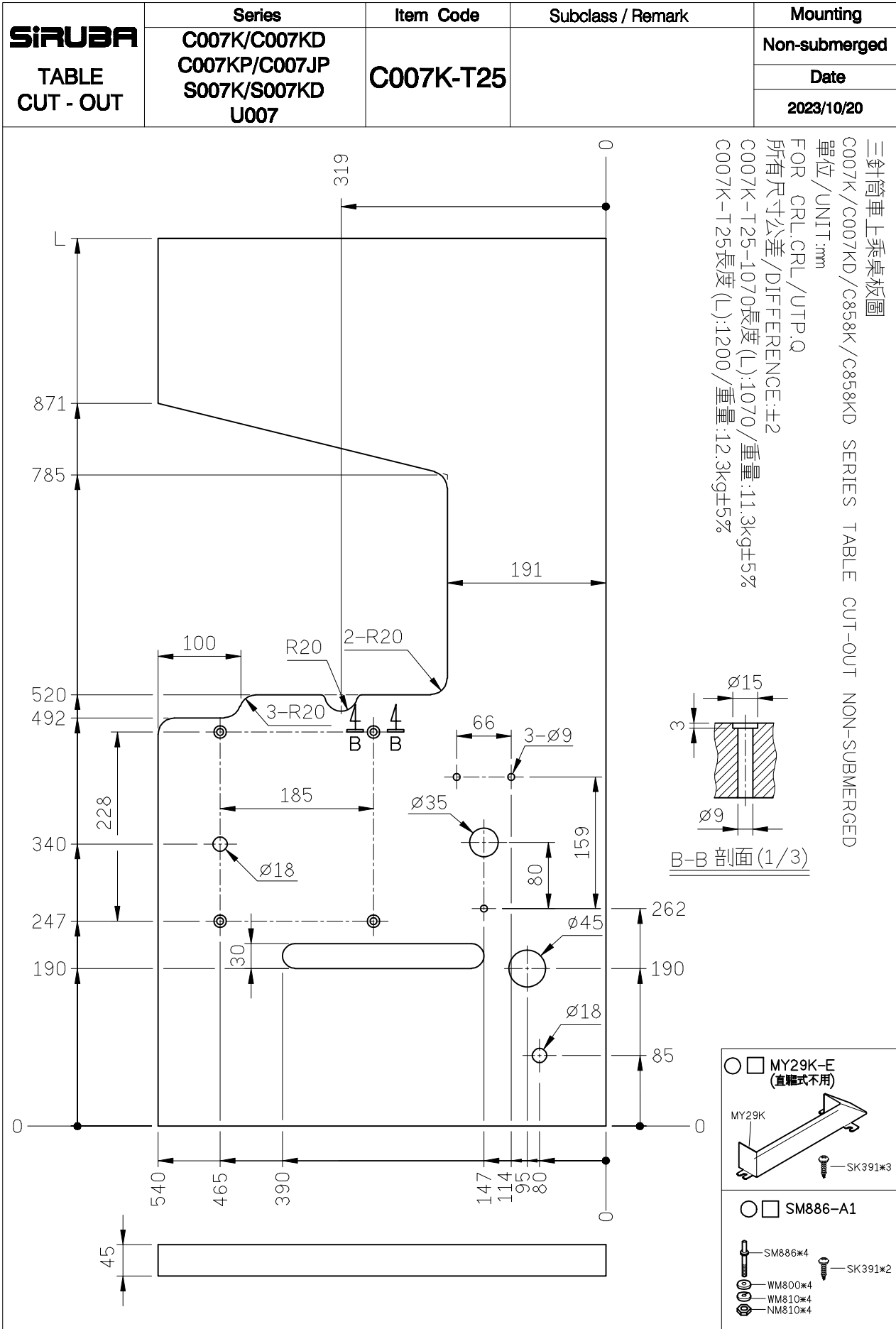
3

4

5

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	C007K/C007KD C007KP/C007JP S007K/S007KD U007	C007K-T23		Semi-submerged
				Date
				2023/10/20





SIRUBATABLE
CUT - OUT

Series

C007J/C007K

Item Code

C007-T30

Subclass / Remark

Mounting

Non-submerged

Date

2016/10/03

三針筒車上乘桌板圖

C007J/C007K SERIES TABLE CUT-OUT NON-SUBMERGED

單位/UNIT:mm

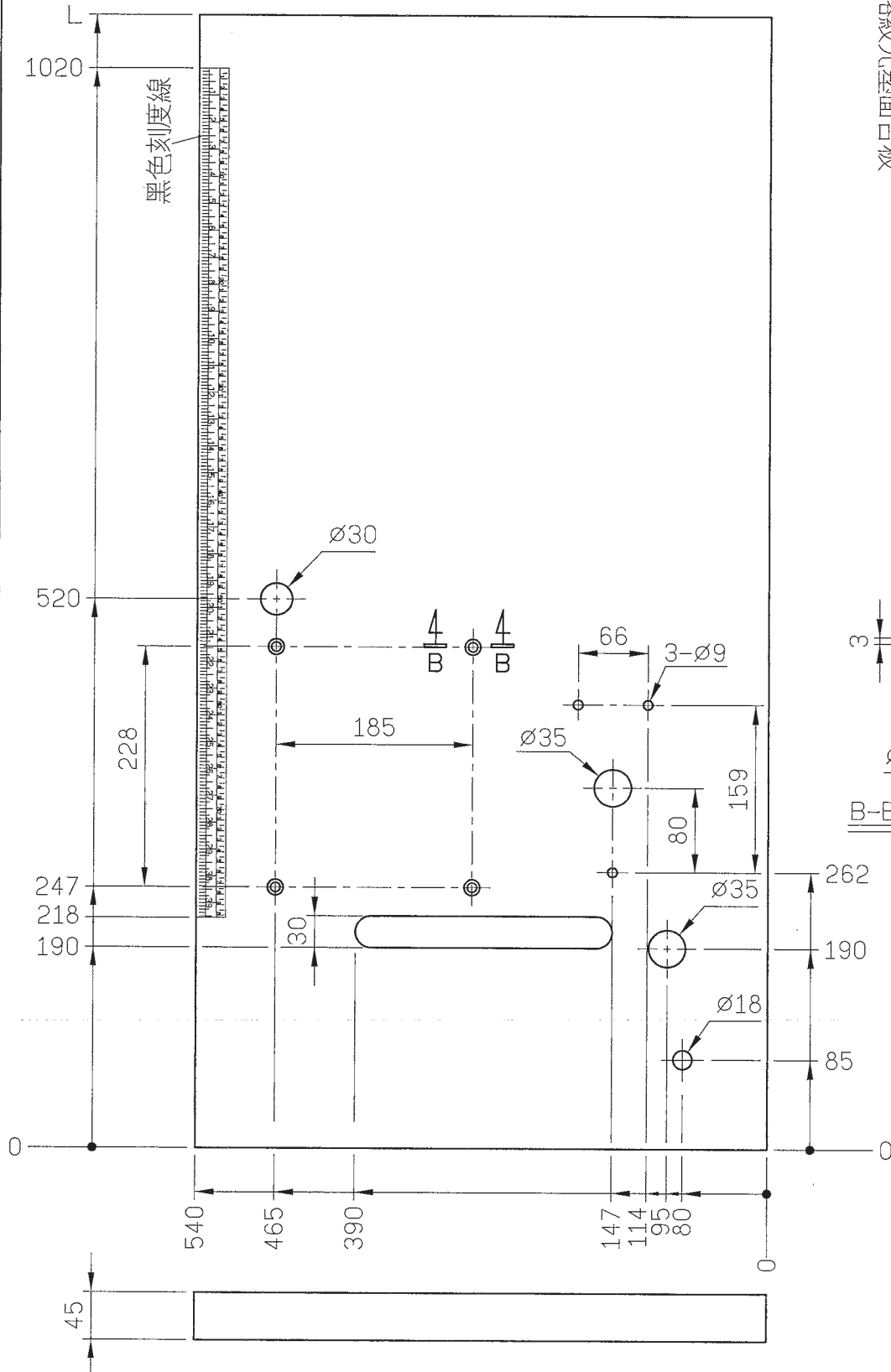
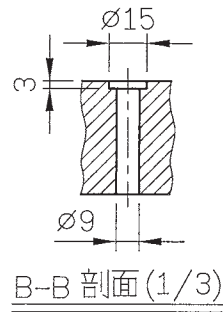
FOR 印度客戶使用

所有尺寸公差/DIFFERENCE:±2

C007-T30-1070長度(L):1070/重量:11.3kg±5%

C007-T30長度(L):1200/重量:12.3kg±5%

全封邊灰格紋光塑面台板



SIRUBA

TABLE
CUT - OUT

Series

C007K/S007K

Item Code

C007K-T32

Subclass / Remark

F0r all belt type series
machines

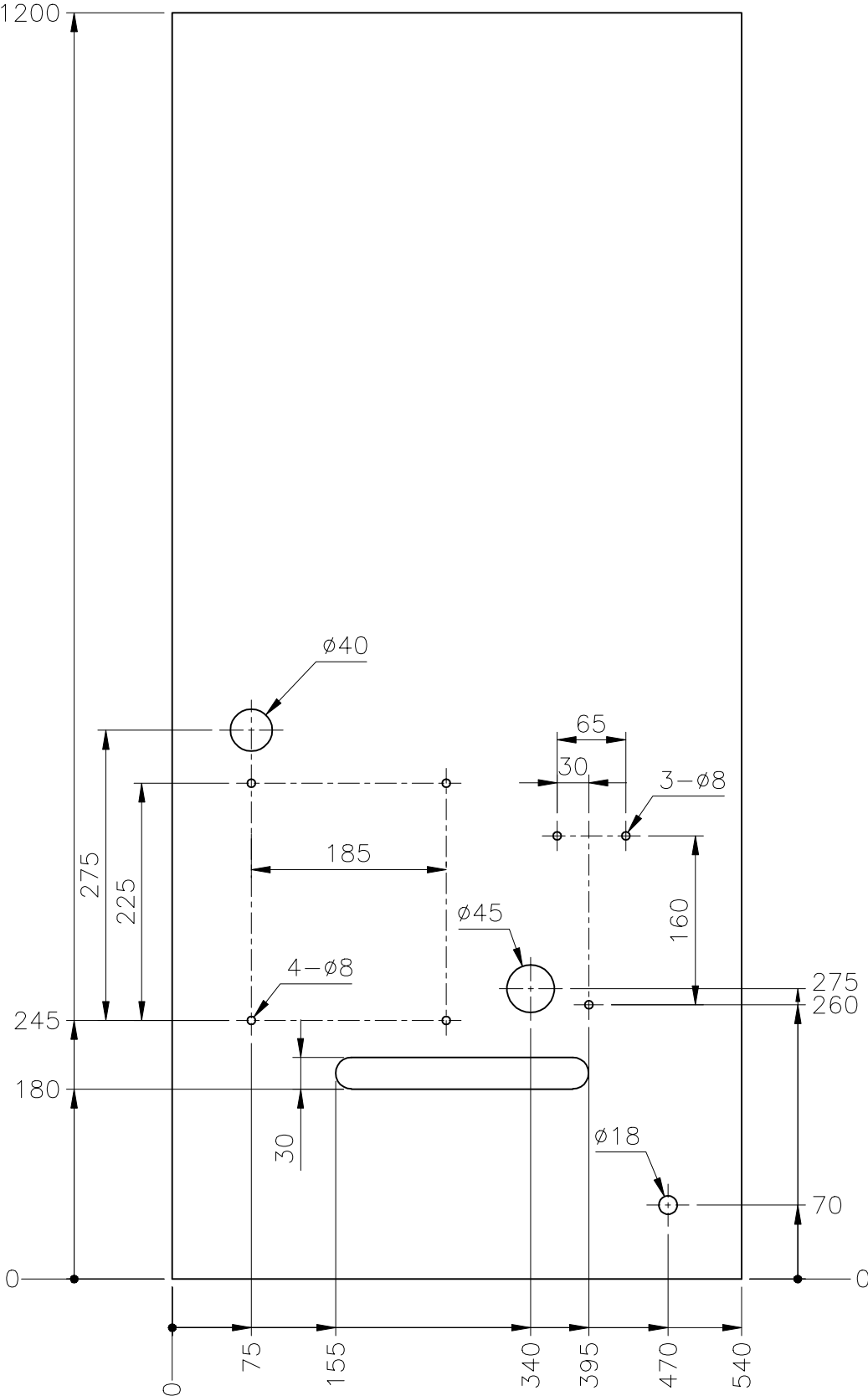
Mounting

Non-submerged

Date

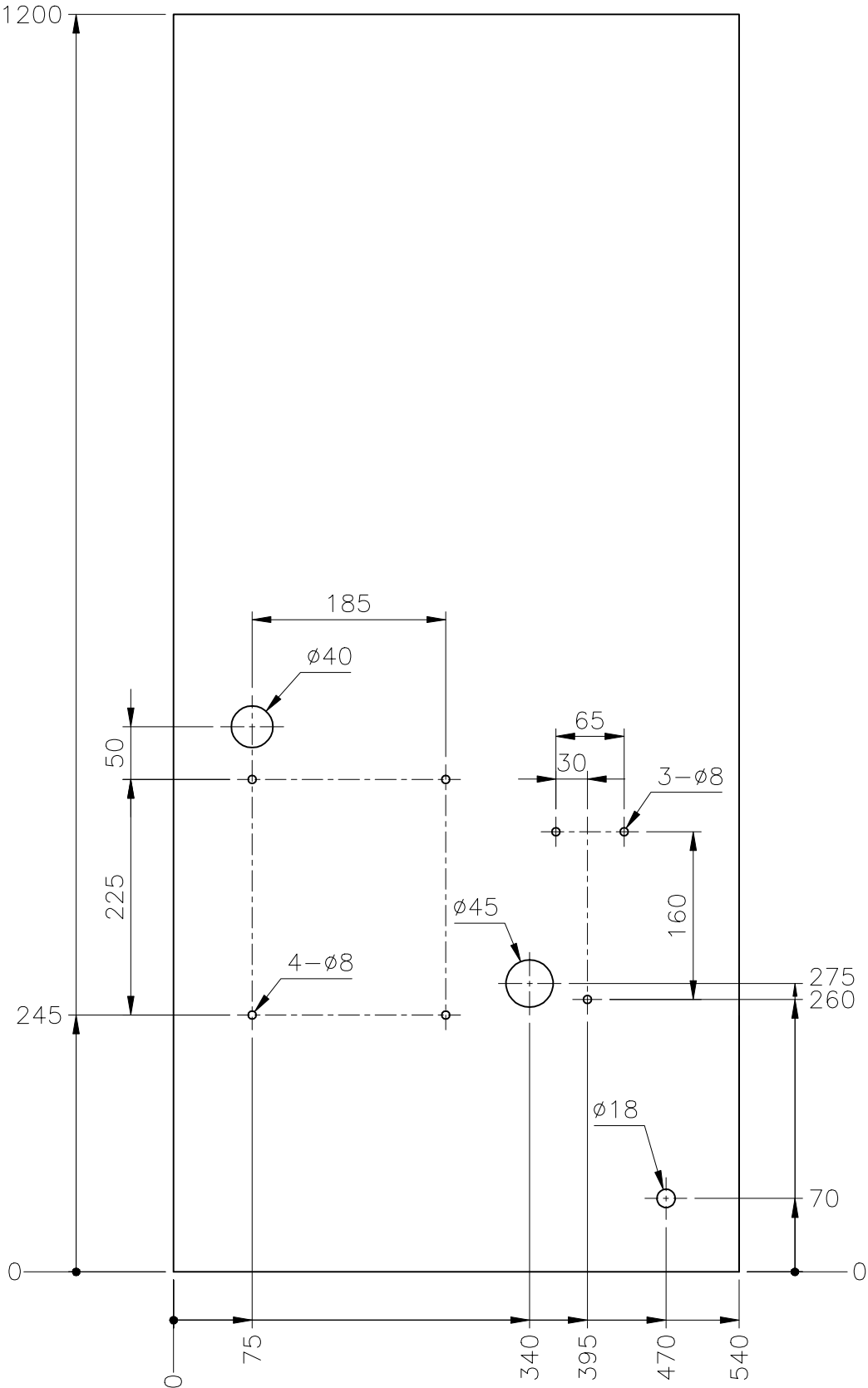
2023/10/23

三針筒車上乘式桌板
C007K/S007K SERIES TABLE CUT-OUT NON-SUBMERGED
單位/UNIT:MM
FOR一般車及自動切線
所有尺寸公差/DIFFERENCE:±2
for SILMAQ.



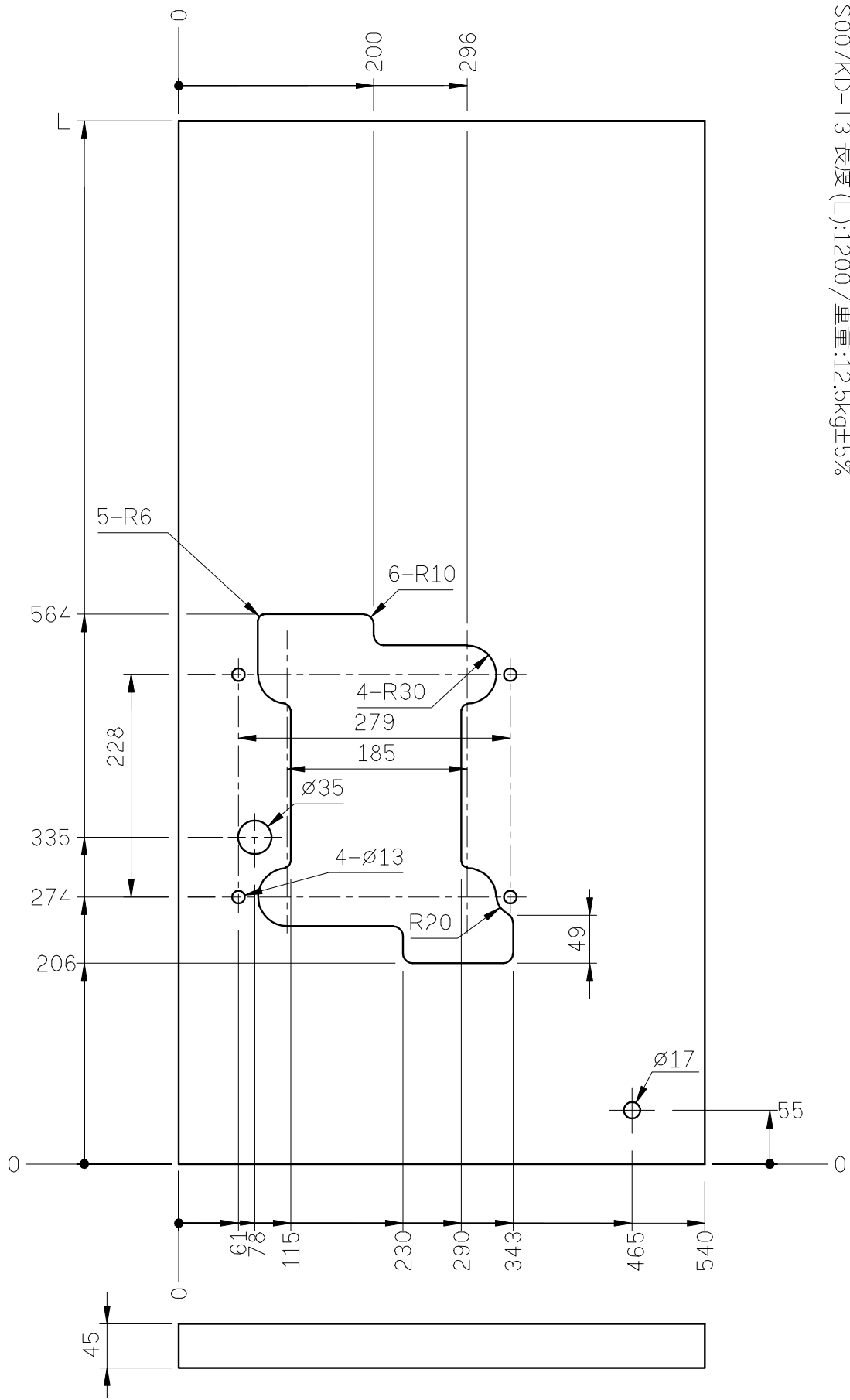
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	C007KD/S007KD	C007K-T33	For all electronic direct drive series machines	Non-submerged
				Date
				2023/10/23

三針筒車上乗式桌板
C007KD/S007KD SERIES TABLE CUT-OUT NON-SUBMERGED
單位/UNIT:MM
FOR一般車及自動切線
所有尺寸公差/DIFFERENCE:±2
for SILMAQ.



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	S007KD	S007KD-T3		Semi-submerged
				Date
				2023/6/21

S007KD-SRL 半沉式桌板圖(直驅車專用)
S007KD-SRL SERIES TABLE CUT-OUT SEMI-SUBMERGED
單位/UNIT:mm
FOR SRL及自動切線
所有尺寸公差/DIFFERENCE:±2
S007KD-T3 長度(L):1070/重量:11.5kg±5%
S007KD-T3 長度(L):1200/重量:12.5kg±5%



SIRUBA

**TABLE
CUT - OUT**

Series

S007K/S007KD

Item Code

S007-T3

Subclass / Remark

Mounting

Semi-submerged

Date

2023/10/19

三針筒車下乘桌板圖

S007K-SRL SERIES TABLE CUT-OUT SEMI-SUBMERGED

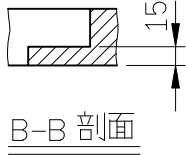
單位/UNIT:mm

FOR SRL及自動切線

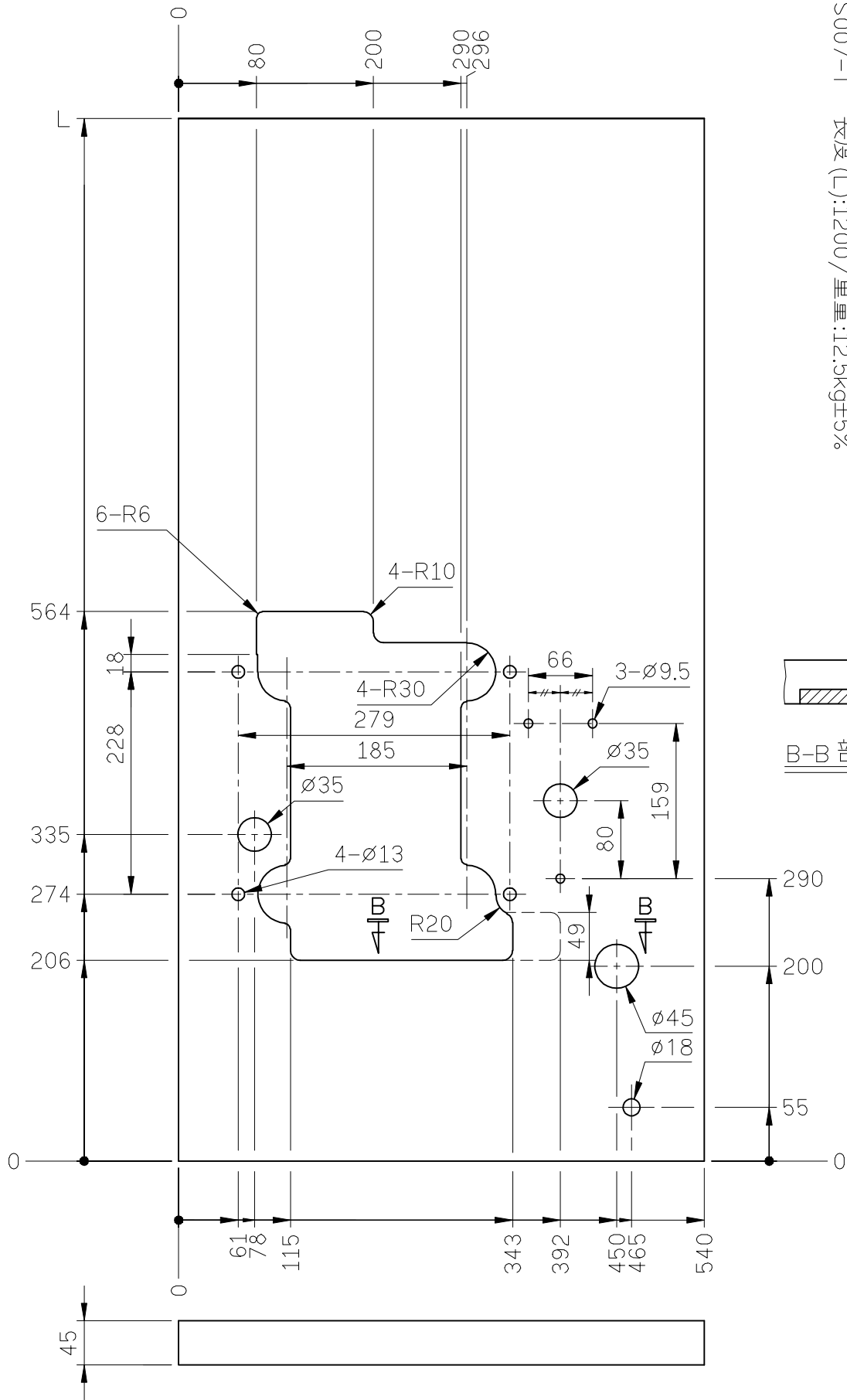
所有尺寸公差/DIFFERENCE:±2

S007-T-1070 長度(L):1070/重量:11.5kg±5%

S007-T 長度(L):1200/重量:12.5kg±5%



B-B 剖面



Technical drawing of a mechanical part, showing a side view with dimensions and labels.

Dimensions:

- Overall width: 540
- Overall height: 564
- Top flange thickness: 45
- Bottom flange thickness: 55
- Distance from left edge to center of top flange: 61
- Distance from left edge to center of bottom flange: 115
- Distance from left edge to center of top hole: 234
- Distance from left edge to center of bottom hole: 343
- Distance between centers of top and bottom holes: 279
- Distance from center of top hole to center of top flange: 185
- Distance from center of bottom hole to center of bottom flange: 49
- Distance from center of top hole to center of bottom hole: 228
- Distance from center of top hole to center of top flange: 206
- Distance from center of bottom hole to center of bottom flange: 290
- Distance from center of bottom hole to center of bottom flange: 296

Labels:

- 5-R6: Fillet radius at the top of the main body.
- 6-R10: Fillet radius at the bottom of the main body.
- 4-R30: Fillet radius at the corners of the main body.
- 4-Ø13: Four holes with diameter 13.
- R20: Fillet radius at the corners of the main body.
- Ø18: Hole with diameter 18.

